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Lampiran 1. *Mesin Grooving 8*



Lampiran 2. Data TTF dan TTR

| <i>Chuck</i> |       | <i>Pneumatik</i> |      | <i>Pahat</i> |       | <i>Driving shaft</i> |       | <i>Bearing</i> |      |
|--------------|-------|------------------|------|--------------|-------|----------------------|-------|----------------|------|
| TTF          | TTR   | TTF              | TTR  | TTF          | TTR   | TTF                  | TTR   | TTF            | TTR  |
| 339,62       | 0,10  | 116,12           | 0,10 | 693,24       | 0,17  | 53,06                | 1,00  | 1602,50        | 0,53 |
| 716,09       | 3,91  | 121,72           | 0,88 | 789,51       | 0,50  | 0,45                 | 0,80  | 293,48         | 0,1  |
| 333,65       | 0,25  | 260,72           | 1,00 | 440,57       | 2,00  | 306,80               | 1,75  | 908,60         | 0,5  |
| 962,20       | 0,98  | 1465,12          | 1,00 | 1599,63      | 0,50  | 169,00               | 2,00  | 1728,74        | 0,98 |
| 792,12       | 1,00  | 861,41           | 0,99 | 1560,56      | 1,00  | 23,83                | 1,00  | 381,17         | 0,99 |
| 95,80        | 1,00  | 461,68           | 1,50 | 1464,76      | 1,38  | 334,18               | 6,73  | 393,81         | 0,98 |
| 118,43       | 2,00  | 739,65           | 0,99 | 201,44       | 2,69  | 1945,08              | 0,50  | 212,54         | 1,2  |
| 50,61        | 0,99  | 123,64           | 1,08 | 1455,33      | 0,11  | 1370,33              | 0,99  | 238,46         | 0,99 |
| 958,14       | 0,50  | 1529,80          | 0,62 | 957,93       | 2,18  | 21,82                | 0,50  | 92,62          | 1    |
| 286,75       | 0,50  | 889,19           | 0,43 | 80,16        | 4,27  | 288,97               | 0,00  | 166,66         | 0,12 |
| 96,76        | 1,25  | 71,93            | 5,50 | 377,48       | 5,04  | 622,08               | 0,50  | 2143,77        | 0,18 |
| 460,88       | 1,00  | 265,72           | 1,00 | 532,01       | 0,50  | 794,37               | 0,50  | 471,99         | 0,82 |
| 120,23       | 0,99  | 725,91           | 0,98 | 287,61       | 0,41  | 485,92               | 4,25  | 342,04         | 0,4  |
| 281,17       | 26,75 | 193,05           | 0,98 | 624,87       | 1,00  | 1574,30              | 0,00  | 189,45         | 0,98 |
| 416,05       | 0,99  | 720,82           | 1,25 | 223,48       | 1,06  | 126,08               | 0,99  | 459,19         | 1,02 |
| 209,13       | 0,50  | 122,12           | 1,04 | 12,45        | 0,61  | 263,30               | 0,99  | 601,69         | 0,99 |
| 434,78       | 1,04  | 495,80           | 0,58 | 1827,49      | 0,50  | 49,46                | 0,10  | 453,54         | 0,99 |
| 288,28       | 3,50  | 171,66           | 1,16 | 6,17         | 1,12  | 310,90               | 1,63  | 10056,66       | 0,13 |
| 68,77        | 3,23  | 1313,16          | 1,26 | 639,33       | 3,50  | 2037,45              | 1,00  |                |      |
| 360,51       | 2,22  | 769,57           | 0,20 | 1827,18      | 0,99  | 3507,81              | 23,37 |                |      |
| 125,06       | 1,00  | 118,92           | 0,26 | 1850,34      | 4,61  | 4264,99              | 1,38  |                |      |
| 942,44       | 1,00  | 727,65           | 0,11 | 929,78       | 23,83 |                      |       |                |      |
| 853,16       | 1,07  | 1509,65          | 0,99 | 1749,59      | 2,74  |                      |       |                |      |
| 311,72       | 0,10  | 739,66           | 2,00 | 265,72       | 0,10  |                      |       |                |      |
| 5,60         | 1,00  | 1372,47          | 1,16 | 1325,41      | 0,60  |                      |       |                |      |
| 257,77       | 0,99  | 840,43           | 0,50 |              |       |                      |       |                |      |
| 5,31         | 0,50  | 68,49            | 0,16 |              |       |                      |       |                |      |
| 889,20       | 0,99  | 315,12           | 3,29 |              |       |                      |       |                |      |
| 696,40       | 1,00  | 787,04           | 1,09 |              |       |                      |       |                |      |
| 330,43       | 0,50  | 430,96           | 1,30 |              |       |                      |       |                |      |
| 678,36       | 1,00  | 719,98           | 0,57 |              |       |                      |       |                |      |
| 101,47       | 1,17  | 50,44            | 0,21 |              |       |                      |       |                |      |
| 851,54       | 1,30  | 45,04            | 1,01 |              |       |                      |       |                |      |
| 289,45       | 0,50  |                  |      |              |       |                      |       |                |      |
| 24,40        | 0,95  |                  |      |              |       |                      |       |                |      |
| 22,07        | 1,00  |                  |      |              |       |                      |       |                |      |
| 6,37         | 1,89  |                  |      |              |       |                      |       |                |      |
| 163,96       | 1,00  |                  |      |              |       |                      |       |                |      |
| 168,14       | 1,00  |                  |      |              |       |                      |       |                |      |
| 1846,39      | 1,53  |                  |      |              |       |                      |       |                |      |
| 286,64       | 1,89  |                  |      |              |       |                      |       |                |      |
| 193,77       | 0,62  |                  |      |              |       |                      |       |                |      |

|         |      |  |  |  |  |  |  |  |  |
|---------|------|--|--|--|--|--|--|--|--|
| 23,86   | 0,50 |  |  |  |  |  |  |  |  |
| 142,85  | 0,00 |  |  |  |  |  |  |  |  |
| 1,05    | 2,91 |  |  |  |  |  |  |  |  |
| 1176,01 | 5,35 |  |  |  |  |  |  |  |  |
| 2717,41 | 0,50 |  |  |  |  |  |  |  |  |
| 285,72  | 0,50 |  |  |  |  |  |  |  |  |

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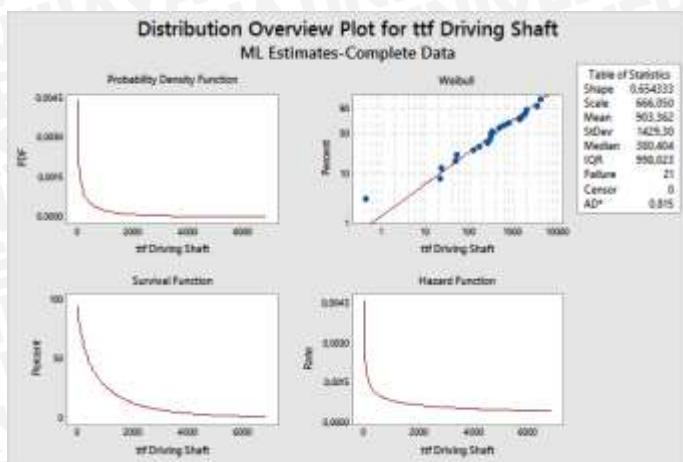
Lampiran 3. Tabel Gamma

| $\alpha$ | $\Gamma(\alpha)$ | $\alpha$ | $\Gamma(\alpha)$ | $\alpha$ | $\Gamma(\alpha)$ | $\alpha$ | $\Gamma(\alpha)$ |
|----------|------------------|----------|------------------|----------|------------------|----------|------------------|
| 1.00     | 1.00000          | 1.25     | 0.90640          | 1.50     | 0.88623          | 1.75     | 0.91906          |
| 1.01     | 0.99433          | 1.26     | 0.90440          | 1.51     | 0.88659          | 1.76     | 0.92137          |
| 1.02     | 0.98884          | 1.27     | 0.90250          | 1.52     | 0.88704          | 1.77     | 0.92376          |
| 1.03     | 0.98355          | 1.28     | 0.90072          | 1.53     | 0.88757          | 1.78     | 0.92623          |
| 1.04     | 0.97844          | 1.29     | 0.89904          | 1.54     | 0.88818          | 1.79     | 0.92877          |
| 1.05     | 0.97350          | 1.30     | 0.89747          | 1.55     | 0.88887          | 1.80     | 0.93138          |
| 1.06     | 0.96874          | 1.31     | 0.89600          | 1.56     | 0.88964          | 1.81     | 0.93408          |
| 1.07     | 0.96415          | 1.32     | 0.89464          | 1.57     | 0.89049          | 1.82     | 0.93685          |
| 1.08     | 0.95973          | 1.33     | 0.89338          | 1.58     | 0.89142          | 1.83     | 0.93969          |
| 1.09     | 0.95546          | 1.34     | 0.89222          | 1.59     | 0.89243          | 1.84     | 0.94261          |
| 1.10     | 0.95135          | 1.35     | 0.89115          | 1.60     | 0.89352          | 1.85     | 0.94561          |
| 1.11     | 0.94740          | 1.36     | 0.89018          | 1.61     | 0.89468          | 1.86     | 0.94869          |
| 1.12     | 0.94359          | 1.37     | 0.88931          | 1.62     | 0.89592          | 1.87     | 0.95184          |
| 1.13     | 0.93993          | 1.38     | 0.88854          | 1.63     | 0.89724          | 1.88     | 0.95507          |
| 1.14     | 0.93642          | 1.39     | 0.88785          | 1.64     | 0.89864          | 1.89     | 0.95838          |
| 1.15     | 0.93304          | 1.40     | 0.88725          | 1.65     | 0.90012          | 1.90     | 0.96177          |
| 1.16     | 0.92980          | 1.41     | 0.88676          | 1.66     | 0.90167          | 1.91     | 0.96523          |
| 1.17     | 0.92670          | 1.42     | 0.88636          | 1.67     | 0.90330          | 1.92     | 0.96877          |
| 1.18     | 0.92373          | 1.43     | 0.88604          | 1.68     | 0.90500          | 1.93     | 0.97240          |
| 1.19     | 0.92089          | 1.44     | 0.88581          | 1.69     | 0.90678          | 1.94     | 0.97610          |
| 1.20     | 0.91817          | 1.45     | 0.88566          | 1.70     | 0.90864          | 1.95     | 0.97988          |
| 1.21     | 0.91558          | 1.46     | 0.88560          | 1.71     | 0.91057          | 1.96     | 0.98374          |
| 1.22     | 0.91311          | 1.47     | 0.88563          | 1.72     | 0.91258          | 1.97     | 0.98768          |
| 1.23     | 0.91075          | 1.48     | 0.88575          | 1.73     | 0.91467          | 1.98     | 0.99171          |
| 1.24     | 0.90852          | 1.49     | 0.88595          | 1.74     | 0.91683          | 1.99     | 0.99581          |
|          |                  |          |                  |          | 2.00             |          | 1.00000          |

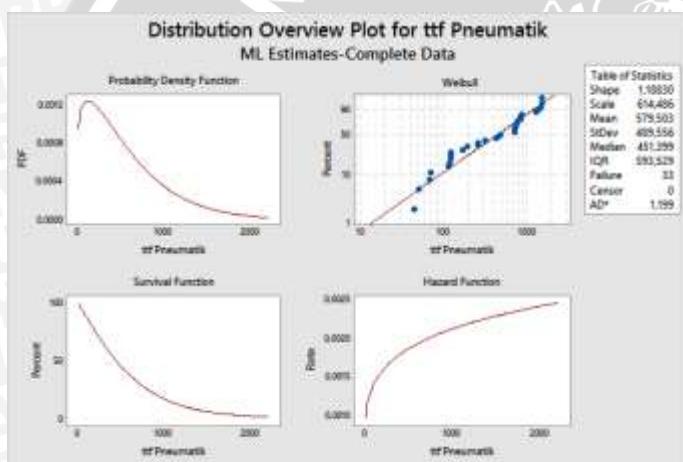


Lampiran 4. *Distribution overview plot*

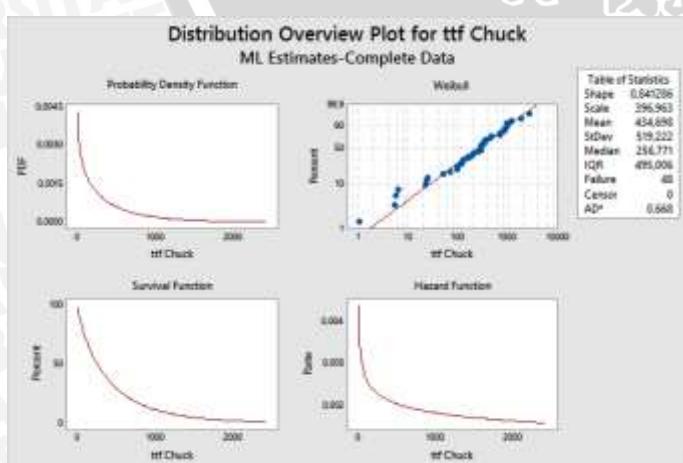
Komponen Driving Shaft



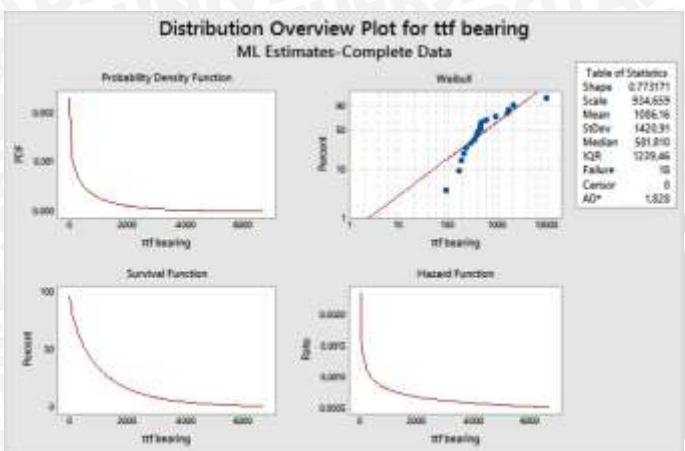
Komponen Pneumatik



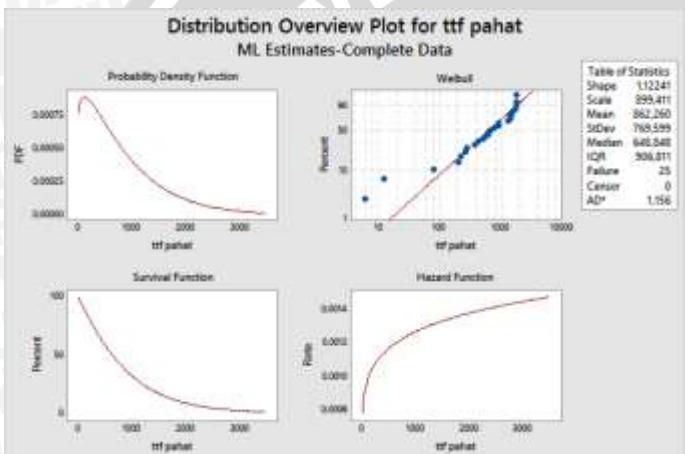
Komponen Chuck



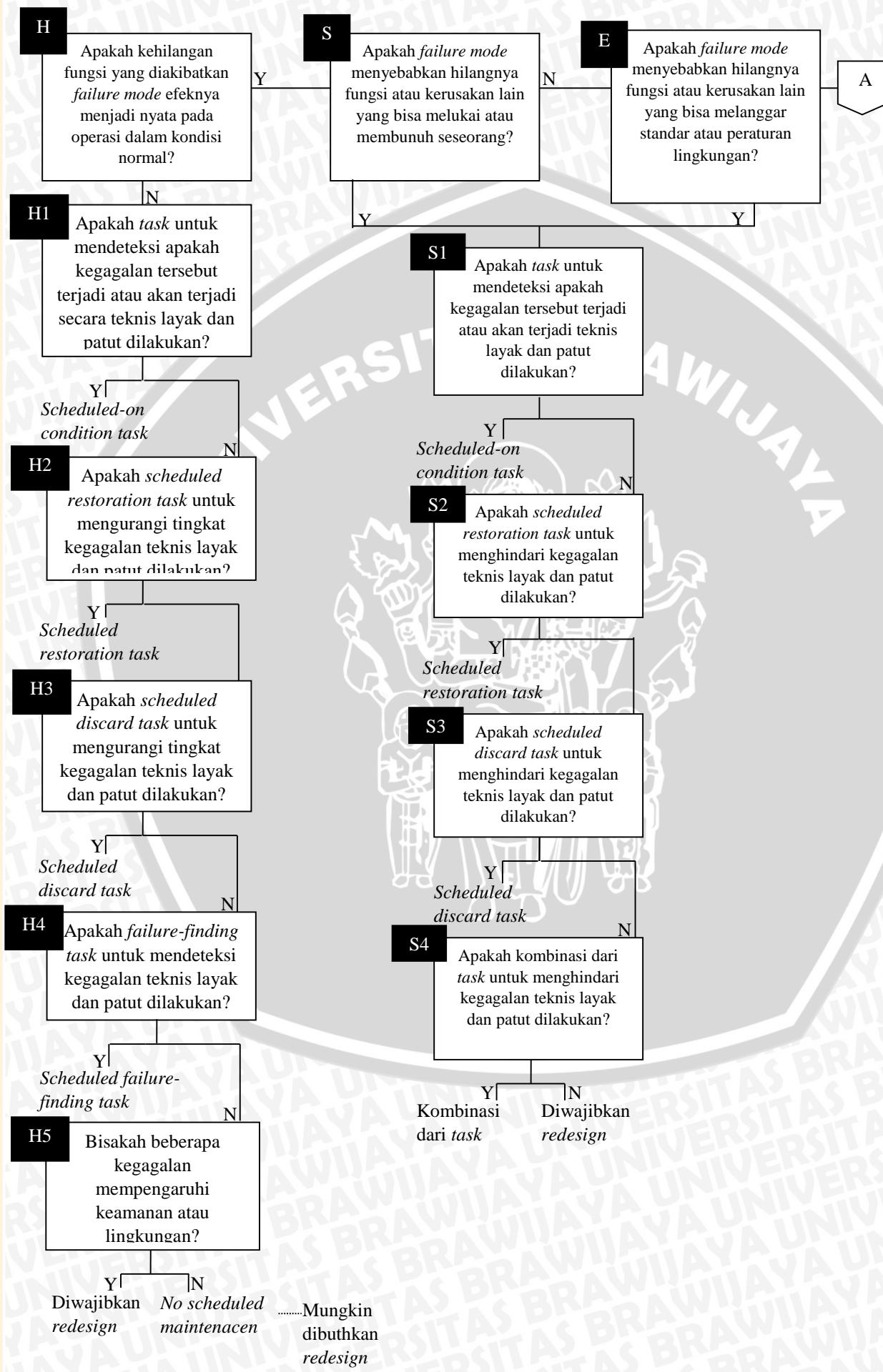
## Komponen Dry Bearing

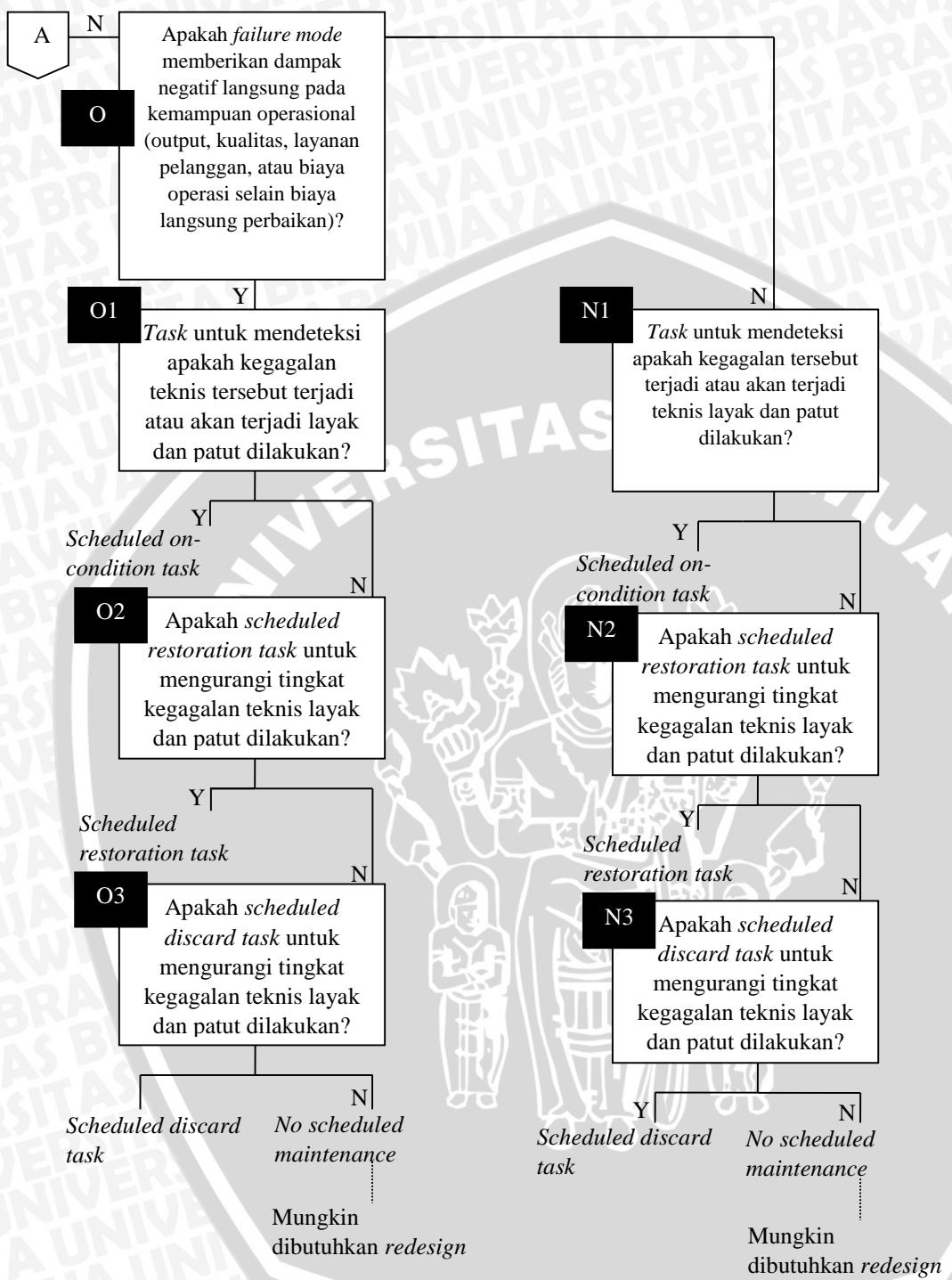


## Komponen Pahat



## Lampiran 5. RCM Decision Diagram





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