

DAFTAR GAMBAR

No.	Judul	Halaman
Gambar 2.1	<i>Flowchart</i> Proses Produksi PT.X	8
Gambar 2.2	<i>Seam Welding</i>	9
Gambar 2.3	<i>Flowchart Plastic Process dan Laminated Process</i>	10
Gambar 2.4	<i>Active Roll Foil</i>	11
Gambar 2.5	<i>Roll Preforming</i>	11
Gambar 2.6	<i>Pressing Cylinder</i>	12
Gambar 2.7	<i>AC Cooling Unit</i>	12
Gambar 2.8	<i>Inlet Cutting</i>	12
Gambar 2.9	<i>Cutting</i>	13
Gambar 2.10	<i>Body Conveyor</i>	13
Gambar 2.11	<i>Hopper Inner</i>	14
Gambar 2.12	<i>Hopper Adeshive</i>	14
Gambar 2.13	<i>Hopper Barrier</i>	15
Gambar 2.14	<i>Hopper Outer</i>	15
Gambar 2.15	<i>Extruder Inner</i>	16
Gambar 2.16	<i>Extruder Adhesive</i>	16
Gambar 2.17	<i>Extruder Barrier</i>	16
Gambar 2.18	<i>Extruder Outer</i>	17
Gambar 2.19	<i>Mixer</i>	17
Gambar 2.20	<i>Die Pin</i>	18
Gambar 2.21	<i>Water Bath</i>	18
Gambar 2.22	<i>Cutter Pilar</i>	18
Gambar 2.23	<i>Cutting Unit</i>	19
Gambar 2.24	T.E.T	19
Gambar 2.25	MOSS	20
Gambar 2.26	COMBITOOL	20
Gambar 2.27	<i>Extrusion</i>	21

Gambar 2.28 T.E.T	21
Gambar 2.29 MOSS	22
Gambar 2.30 Contoh Produk <i>Laminated Tubes</i>	23
Gambar 2.31 Contoh Produk <i>Plastic Tubes</i>	24
Gambar 2.32 Kerusakan pada <i>Side Seam</i>	25
Gambar 2.33 Rancangan Faktorial <i>axial runs</i> dan <i>center runs</i>	27
Gambar 3.1 COMBITOOL	31
Gambar 4.1 Uji Distribusi Normal Residual Hipotesis	39
Gambar 4.2 <i>Surface Plot</i> dari Jumlah Cacat <i>Side Seam</i>	40
Gambar 4.3 <i>Contour Plot</i> dari jumlah Cacat <i>Side Seam</i>	41
Gambar 4.4 Uji Distribusi Normal Residual Hipotesis	43
Gambar 4.5 <i>Surface Plot</i> dari Jumlah Cacat <i>Side Seam</i>	44
Gambar 4.6 <i>Contour Plot</i> dari jumlah Cacat <i>Side Seam</i>	45
Gambar 4.7 <i>Response Optimamization</i>	46

