

Lampiran 1. Data Identifikasi Bahan Natrium Diklofenak

IDENTIFIKASI NATRIUM DIKLOFENAK

Dilakukan indentifikasi bahan pati Natrium Diklofenak berupa organoleptik, kelarutan, dan spektrofotometri IR untuk bahan yang digunakan benar-benar natrium diklofenak dengan merujuk pada referensi pendukung.

a. Organoleptik

Bau : Tidak berbau

Bentuk : Serbuk halus, padat

Warna : Putih

Hasil uji identifikasi bahan natrium diklofenak dari segi ordiganoleptik, sesuai dengan referensi dimana natrium diklofenak memiliki karakteristik berbentuk sebuk kristalin yang berwarna putih hingga putih kekuningan dan bersifat sedikit higroskopis (Sweetman, 2009).

b. Kelarutan

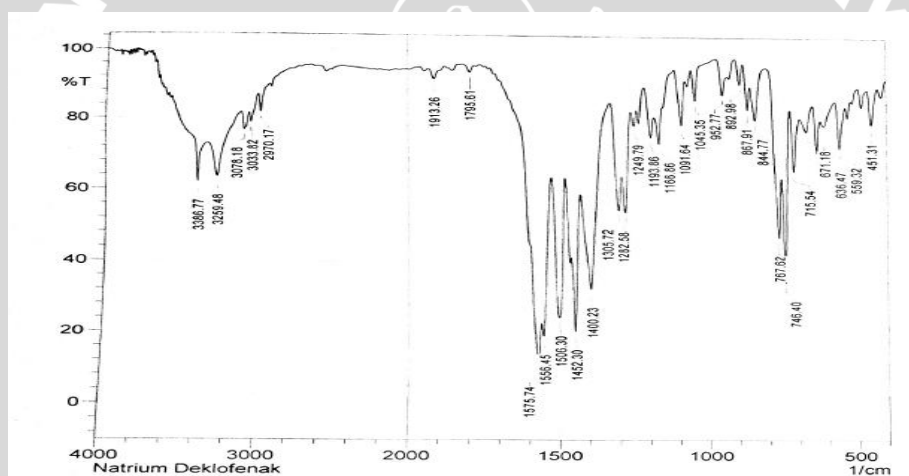
Kelarutan dilakukan dalam larutan propilen glikol dan isopropil alkohol dengan pengadukan menggunakan *magnetic stirrer* kecepatan 1.100 rpm selama 30 menit. Hasil pengamatan disajikan dalam tabel berikut:

Pelarut	Kelarutan	Keterangan
Propilen glikol	1 : 100	Tidak larut
Propilen glikol	1 : 250/ 40 mg/ml	Larut sebagian
Propilen glikol	1 : 500/ 20 mg/ml	Larut
Isopropil alkohol	1 : 100/ 100 mg/ml	Larut sebagian
Isopropil alkohol	1 : 250/ 40 mg/ml	Larut

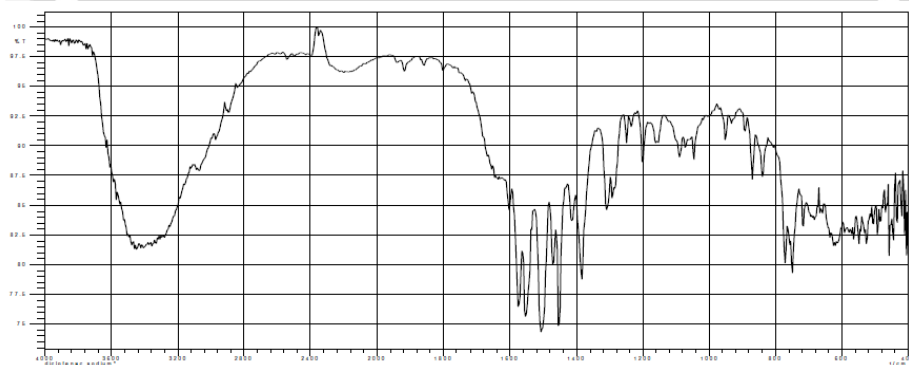
Hasil uji identifikasi kelarutan bahan natrium diklofenak sesuai dengan referensi dimana natrium diklofenak memiliki kelarutan terhadap propilen glikol $27,71 \pm 0,66$ mg/ml (Vajir, dkk., 2012) serta sebagian larut dalam beberapa jenis alkohol, namun larut sempurna dalam metanol, etanol (96%), dan dalam aseton (British Pharmacopeia, 2009).

c. Spektrofotometri *Infra Red* (IR)


Pengujian dilakukan menggunakan Spektrofotometer *Infra Red* (IR) 'Shimadzu' di Laboratorium Kimia Analitik Fakultas MIPA Universitas Brawijaya. Hasil spektrum natrium diklofenak disajikan dalam gambar berikut:



Sedangkan hasil spektrum FTIR natrium diklofenak yang dilakukan dalam penelitian Deveswaran, dkk. (2009) menunjukkan hasil seperti dalam gambar berikut:



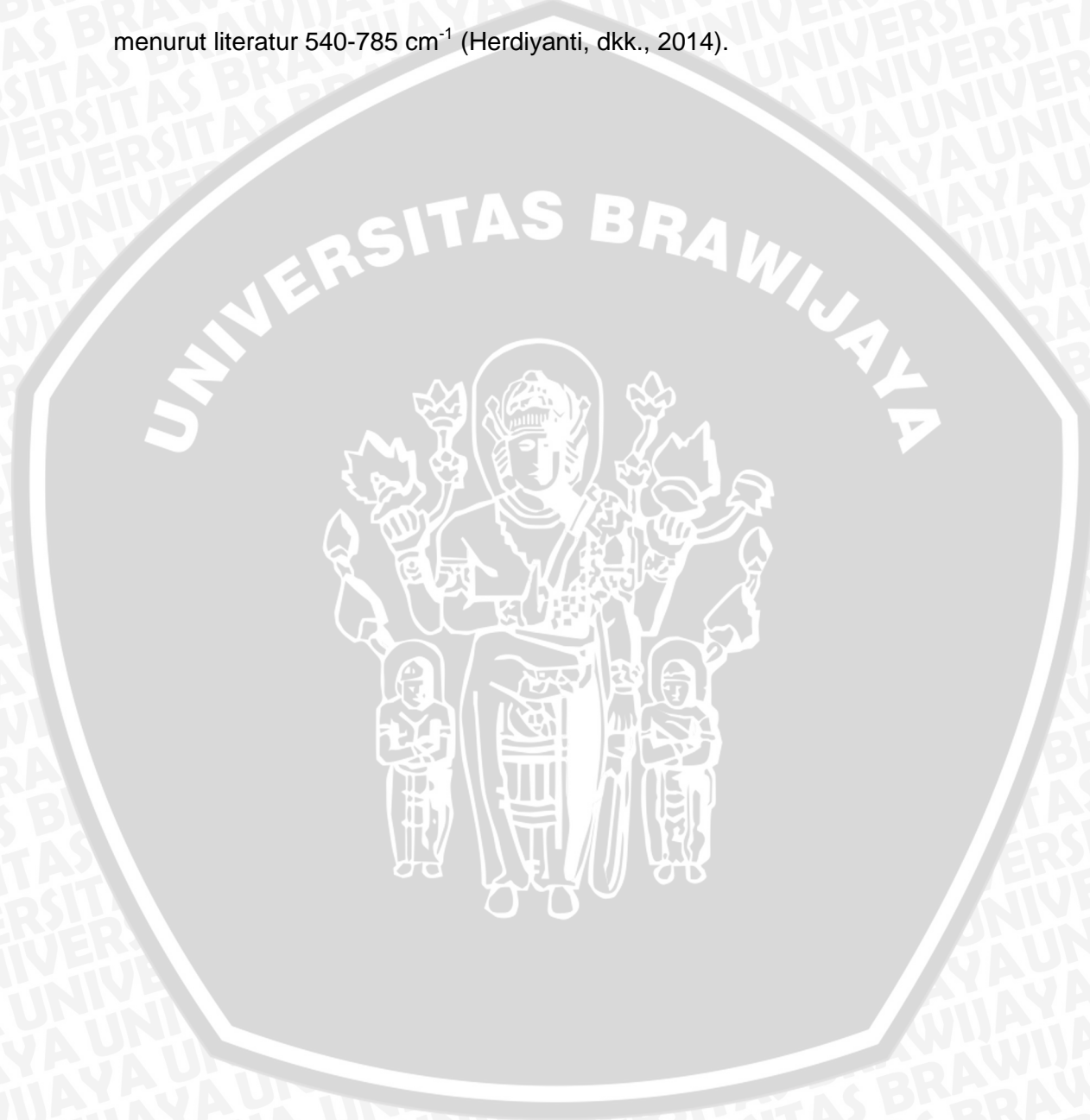
Jika hasil spektrum FTIR sampel natrium diklofenak yang diuji dibandingkan dengan spektrum FTIR natrium diklofenak pada referensi tampak sesuai dengan puncak gelombang yang hampir sama yaitu:



	Peak	Intensity	Corr. Inte	Base (H)	Base (L)	Area	Corr. Are
1	451.31	79.887	10.187	466.74	430.1	2.439	0.785
2	559.32	73.095	12.682	574.75	540.03	3.331	1.003
3	636.47	71.834	11.169	649.97	624.9	2.699	0.688
4	671.18	77.719	5.797	694.33	649.97	4.106	0.612
5	715.54	66.516	16.59	727.12	694.33	4.003	1.307
6	746.4	34.702	36.216	756.05	727.12	7.538	3.674
7	767.62	47.734	23.935	806.19	756.05	7.327	2.078
8	844.77	80.835	10.953	858.27	806.19	2.548	0.925
9	867.91	83.769	9.362	881.41	858.27	1.166	0.504
10	892.98	90.944	6.639	908.41	881.41	0.636	0.36
11	952.77	87.953	7.79	972.06	935.41	1.14	0.464
12	1045.35	86.187	9.415	1056.92	979.77	1.655	0.532
13	1091.64	79.204	14.034	1112.85	1078.14	2.164	1.164
14	1166.86	73.89	10.611	1182.29	1112.85	4.515	0.679
15	1193.86	75.6	8.839	1215.07	1182.29	2.876	0.659
16	1249.79	78.809	4.446	1259.43	1242.07	1.595	0.211
17	1282.58	54.251	16.496	1294.15	1259.43	6.189	1.492
18	1305.72	54.752	16.804	1328.87	1294.15	6.157	1.677
19	1400.23	32.566	34.432	1431.09	1330.79	24.058	9.474
20	1452.3	20.431	27.85	1463.87	1433.01	13.555	4.348
21	1506.3	24.34	39.687	1527.52	1483.16	18.103	9.512
22	1556.45	19.027	10.635	1562.24	1529.45	14.048	1.223
23	1575.74	10	18.851	1695.32	1564.16	35.841	5.201
24	1795.61	93.776	2.1	1822.61	1782.11	0.865	0.138
25	1913.26	91.671	3.289	1932.54	1878.54	1.505	0.318
26	2970.17	81.853	5.586	2983.68	2910.39	4.467	0.527
27	3033.82	78.85	3.968	3047.32	2983.68	5.292	0.561
28	3078.18	76.714	5.063	3099.4	3047.32	5.288	0.736
29	3259.48	63.493	11.878	3319.27	3101.33	29.351	4.964
30	3386.77	62.022	14.515	3560.35	3321.2	29.269	5.013

Puncak gelombang yang sama adalah (2925,21 – 2970,11 cm^{-1}) yang merupakan gugus O-H karboksilat dengan rentang frekuensi menurut literatur 3400-2400 cm^{-1} ; (1506,3 - 1575,74 cm^{-1}) yang merupakan gugus C=C aromatis dengan rentang frekuensi menurut literatur 1600-1475 cm^{-1} ; (3078,18 – 2093,61 cm^{-1}) yang merupakan gugus C-H aromatis dengan rentang frekuensi menurut literatur 3150-3050 cm^{-1} ; (844,77 – 852,48 cm^{-1}) yang merupakan gugus para substitusi benzene-Cl dengan rentang frekuensi 800-850 cm^{-1} ; (1575,74 – 1591,16 cm^{-1}) yang merupakan gugus C=O amida dengan rentang frekuensi menurut literatur 1680-1630 cm^{-1} ; (1305,72 – 1307,65 cm^{-1}) yang merupakan gugus C-N dengan rentang

frekuensi menurut literatur $1350-1000\text{ cm}^{-1}$; $1452,3\text{ cm}^{-1}$ yang merupakan gugus $-\text{CH}_2$ alkana dengan frekuensi sekitar 1465 cm^{-1} ; dan ($767,72 - 761,83\text{ cm}^{-1}$) yang merupakan gugus C-X klorida dengan rentang frekuensi menurut literatur $540-785\text{ cm}^{-1}$ (Herdiyanti, dkk., 2014).



Lampiran 2. Hasil Uji FTIR Natrium Diklofenak



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LAPORAN HASIL ANALISA

NO : IR.19 / RT.5 / T.1 / R.0 / TT. 150803 / 2016

1. Data Konsumen
 - Nama : Harisatul Hasanah
 - Instansi : Fakultas Kedokteran Universitas Brawijaya
 - Alamat : Jl. Veteran Malang
 - Telepon : 085749613583
 - Status : Mahasiswa-S1
 - Keperluan Analisis : Uji Kualitas
2. Sampling Dilakukan Oleh : Konsumen
3. Identifikasi Sampel
 - Nama Sampel : **Natrium Diklofenak**
 - Wujud : Padat
 - Warna : Putih
 - Bau : Berbau
4. Prosedur Analisis : Dilakukan Oleh UPT Instrumentasi Jurusan Kimia FMIPA Universitas Brawijaya Malang
5. Metode Analisis : FT-IR
6. Penyampaian Laporan Hasil Analisis : Diambil Langsung
7. Tanggal Terima Sampel : 15 Juni 2016
8. Data Hasil Analisis : Terlampir

Catatan:

Hasil analisis ini hanya berlaku untuk sampel yang kami terima dengan kondisi sampel saat itu.



Dr. Edi Priyo Utomo, MS.
NIP. 19571227 198603 1 003

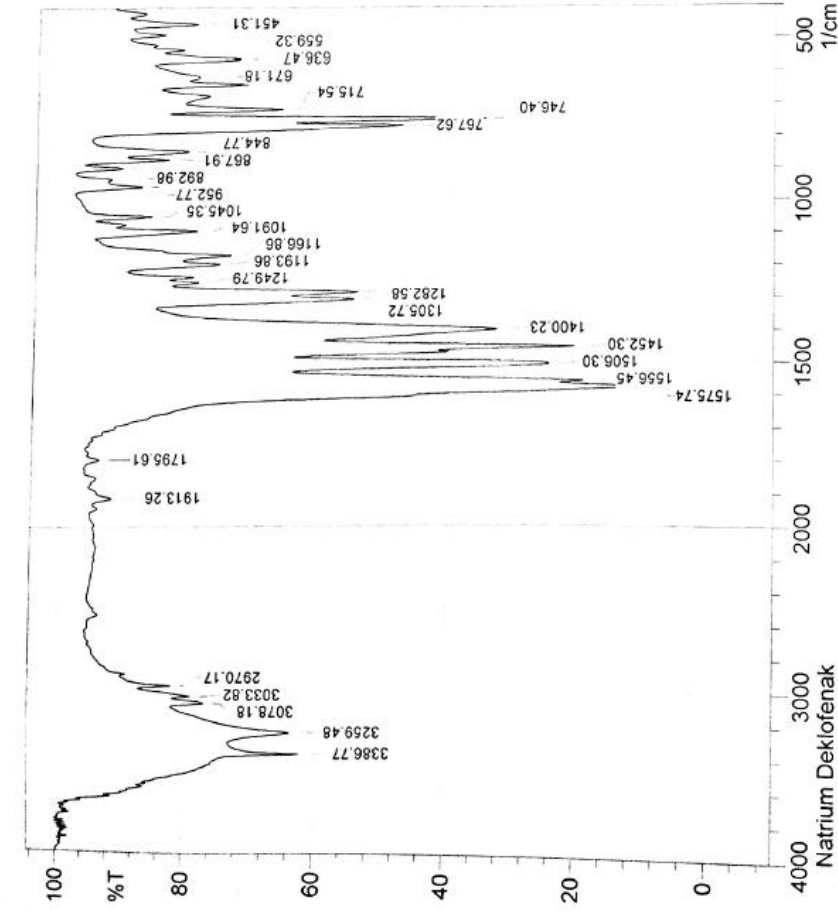
Malang, 15 Juni 2016

Ketua UPT Layanan Analisa Dan Pengukuran,

Dra. Sri Wardhani, MSI
NIP. 19680226 199203 2 001



SHIMADZU



Comment:
Natrium Deklofenak

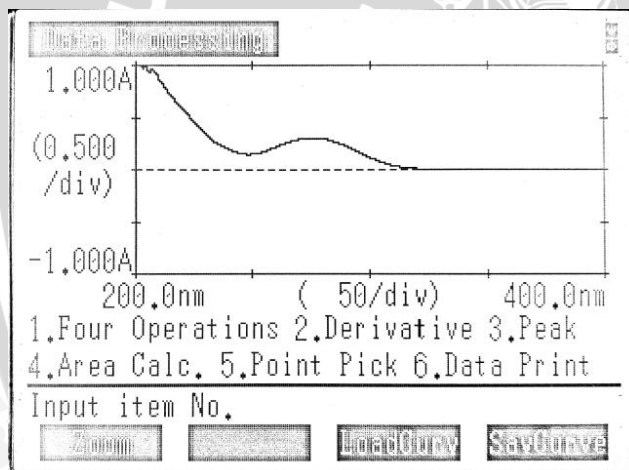
Date/Time; 6/15/2016 11:25:57 AM
No. of Scans; 10
Resolution; 4.0
User; Kimia FMIPA-UB

Peak	Intensity	Corr. Inte	Base (H)	Base (L)	Area	Corr. Are
1	451.31	79.887	466.74	430.1	2.439	0.785
2	559.32	73.095	574.75	540.03	3.331	1.003
3	636.47	71.834	649.97	624.9	2.688	0.688
4	671.18	77.719	694.33	649.97	4.106	0.612
5	715.54	66.516	727.12	694.33	4.003	1.307
6	746.4	34.702	756.05	727.12	7.538	3.674
7	767.62	47.734	806.19	756.05	7.327	2.078
8	844.77	80.835	858.27	806.19	2.548	0.925
9	867.91	83.769	881.41	858.27	1.166	0.504
10	892.98	90.944	908.41	881.41	0.636	0.36
11	952.77	87.953	972.06	935.41	1.14	0.464
12	1045.35	86.187	1056.92	979.77	1.655	0.532
13	1091.64	79.204	1112.85	1078.14	2.164	1.164
14	1166.86	73.89	1182.29	1112.85	4.515	0.679
15	1193.86	75.6	1215.07	1182.29	2.876	0.659
16	1249.79	78.809	1259.43	1242.07	1.595	0.211
17	1282.58	54.251	1294.15	1259.43	6.189	1.492
18	1305.72	54.752	1328.87	1294.15	6.157	1.677
19	1400.23	32.566	1431.09	1330.79	24.058	9.474
20	1452.3	20.431	1463.87	1433.01	13.555	4.348
21	1506.3	24.34	1527.52	1483.16	18.103	9.512
22	1556.45	19.027	1562.24	1529.45	14.048	1.223
23	1575.74	10	1695.32	1564.16	35.841	5.201
24	1795.61	93.776	1822.61	1782.11	0.865	0.138
25	1913.26	91.671	1932.54	1878.54	1.505	0.318
26	2970.17	81.853	2983.68	2910.39	4.467	0.527
27	3033.82	78.85	3047.32	2983.68	5.292	0.561
28	3078.18	76.714	3099.4	3047.32	5.288	0.736
29	3259.48	63.493	3319.27	3101.33	29.351	4.964
30	3386.77	62.022	3560.35	3321.2	29.269	5.013

Lampiran 3. Penentuan λ Maksimum dan Kurva Baku

PENENTUAN λ MAKSIMUM

Penentuan dilakukan menggunakan larutan natrium diklofenak dalam akuades dengan konsentrasi 10 ppm. Penentuan λ maksimum ini dilakukan menggunakan Spektrofotometer UV-Vis Shimadzu dengan tiga kali replikasi pada rentang panjang gelombang 200 – 400 nm. Sehingga diperoleh hasil λ maksimum pada 275,8 nm dengan absorbansi 0,306. Hasil penentuan λ maksimum sesuai dengan referensi dimana nilai λ maksimum menurut Amalia, dkk. (2011) adalah 279,8 nm.



λ (nm)	Abs	λ (nm)	Abs
396.80	0.001	343.00	0.001
395.00	0.001	338.90	0.001
392.10	0.001	275.80	0.306
390.70	0.001	206.80	0.967
380.30	0.001		
370.20	0.001		
363.90	0.001		
361.30	0.001		
353.40	0.001		
345.80	0.001		

Zoom DataPrint Peak Validate

KURVA BAKU NATRIUM DIKLOFENAK

Larutan Baku Induk 100,001 ppm

Natrium diklofenak 10,001 mg dilarutkan dalam 100 ml akuades.

Pengenceran Larutan Baku Induk

$$\frac{7,5 \text{ ppm}}{100,01 \text{ ppm}} = \frac{x}{25 \text{ ml}}$$

$$x = \frac{7,5 \text{ ppm}}{100,01 \text{ ppm}} \times 25 \text{ ml} = 1,874 \text{ ml}$$

$$\frac{10 \text{ ppm}}{100,01 \text{ ppm}} = \frac{x}{25 \text{ ml}}$$

$$x = \frac{10 \text{ ppm}}{100,01 \text{ ppm}} \times 25 \text{ ml} = 2,499 \text{ ml}$$

$$\frac{15 \text{ ppm}}{100,01 \text{ ppm}} = \frac{x}{25 \text{ ml}}$$

$$x = \frac{15 \text{ ppm}}{100,01 \text{ ppm}} \times 25 \text{ ml} = 3,749 \text{ ml}$$

$$\frac{20 \text{ ppm}}{100,01 \text{ ppm}} = \frac{x}{25 \text{ ml}}$$

$$x = \frac{20 \text{ ppm}}{100,01 \text{ ppm}} \times 25 \text{ ml} = 4,999 \text{ ml}$$

$$\frac{25 \text{ ppm}}{100,01 \text{ ppm}} = \frac{x}{25 \text{ ml}}$$

$$x = \frac{25 \text{ ppm}}{100,01 \text{ ppm}} \times 25 \text{ ml} = 6,249 \text{ ml}$$

Persamaan kurva baku $y = 0,0307x - 1,3415 \cdot 10^{-3}$

Perhitungan absorbansi

Konsentrasi 7,5 ppm $\rightarrow y = 0,0307(7,5) - 1,3415 \cdot 10^{-3} = 0,228$

Konsentrasi 10 ppm $\rightarrow y = 0,0307(10) - 1,3415 \cdot 10^{-3} = 0,310$

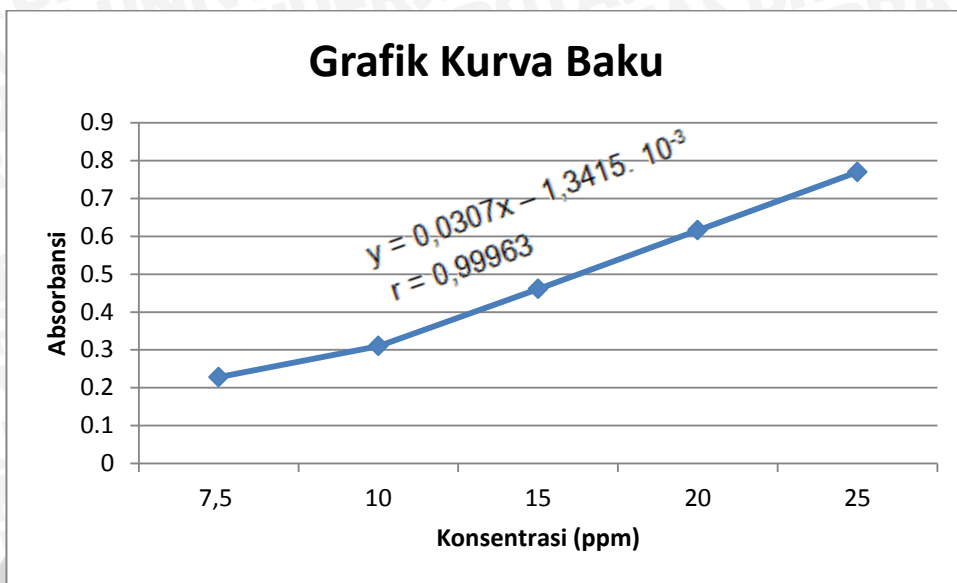
Konsentrasi 15 ppm $\rightarrow y = 0,0307(15) - 1,3415 \cdot 10^{-3} = 0,461$

Konsentrasi 20 ppm $\rightarrow y = 0,0307(20) - 1,3415 \cdot 10^{-3} = 0,616$

Konsentrasi 25 ppm $\rightarrow y = 0,0307(25) - 1,3415 \cdot 10^{-3} = 0,770$

Konsentrasi	Absorbansi
7,5 ppm	0,228
10 ppm	0,310
15 ppm	0,461
20 ppm	0,616
25 ppm	0,770

Grafik Kurva Baku



Lampiran 4. Data Identifikasi Bahan Pati Kentang (*Solanum tuberosum* L.)

IDENTIFIKASI PATI KENTANG

Dilakukan indentifikasi bahan pati kentang (*Solanum tuberosum*) melalui beberapa uji diantaranya organoleptik, kelarutan, titik lebur, pH, dan spektrofotometri *infra red* (IR) untuk memastikan bahwa bahan yang digunakan benar-benar pati kentang (*Solanum tuberosum* L.) dengan merujuk pada referensi pendukung.

a. Organoleptik

Bau : Tidak berbau

Bentuk : Serbuk halus, padat

Warna : Putih

Rasa : Tidak berasa

Hasil identifikasi bahan pati kentang dari uji organoleptik sesuai dengan referensi dimana pati kentang memiliki karakteristik tidak berbau, tidak berasa, dan berbentuk serbuk yang berwarna putih hingga putih kekuningan (Rowe, dkk., 2009).

b. Kelarutan

Uji kelarutan dilakukan dalam akuades dan etanol, masing-masing dalam kondisi dingin dan dalam suhu 90°C (di atas suhu gelatinisasi pati kentang). Hasil pengamatan disajikan dalam tabel di bawah ini:

No.	Pelarut	Kelarutan	Suhu
1.	Akuades	Tidak larut	25°C
2.	Etanol (75%)	Tidak larut	25°C
3.	Akuades	1 : 1000 / 1,005 ± 0,005 mg/ml	90°C
4.	Etanol (75%)	1 : 186 / 5,364 ± 0,014 mg/ml	90°C

Hasil identifikasi uji kelarutan pati kentang telah sesuai dengan referensi dimana pati kentang praktis tidak larut dalam etanol dingin dan air dingin, pati akan larut dalam air dan etanol ketika dipanaskan pada suhu di atas suhu gelatinisasinya yaitu $57-87^{\circ}\text{C}$ (Swinkels, 1985).

c. Titik Lebur

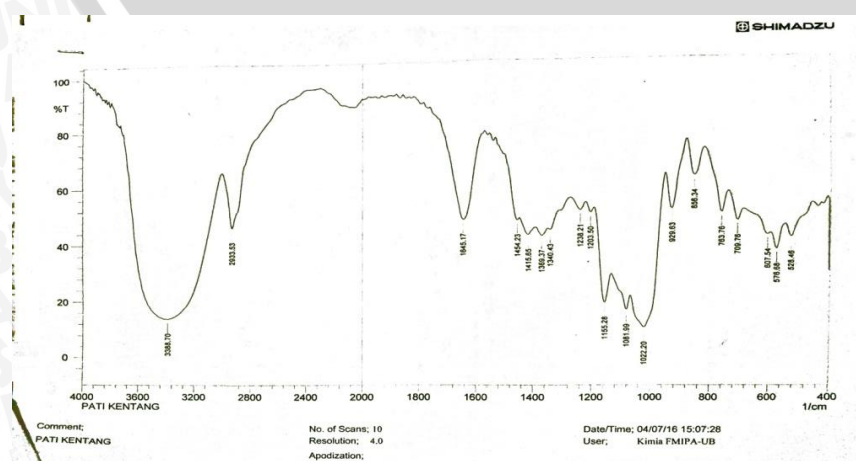
Hasil Identifikasi titik lebur pati kentang (*Solanum tuberosum* L.) menggunakan *Melting Point Apparatus* didapatkan hasil dimana pati kentang melebur pada suhu $157 \pm 0,02^{\circ}\text{C}$. Hal ini sesuai dengan referensi dimana titik lebur pati kentang yaitu sebesar $150-160^{\circ}\text{C}$ (Koswara, 2006).

d. pH

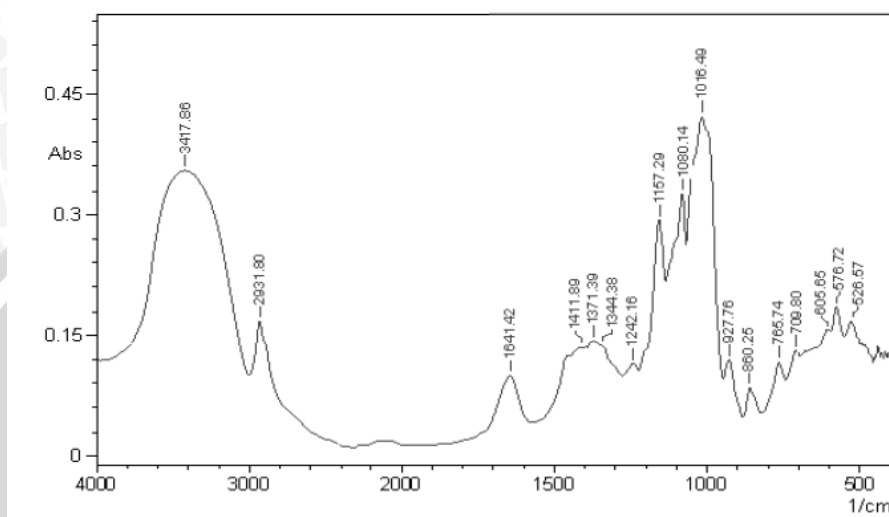
Uji pH dilakukan dengan mendispersikan 1,0023 g pati kentang (*Solanum tuberosum* L.) ke dalam 100 ml akuades. pH suspensi pati diukur menggunakan pH meter yang menunjukkan hasil $7,497 \pm 0,035$. Hasil ini sesuai dengan referensi dimana pH suspensi pati dalam air berada pada rentang 4,0 – 8,0 (Rowe, dkk., 2009).

e. Spektrofotometri *Infra Red* (IR)

Pengujian dilakukan menggunakan Spektrofotometer *Infra Red* (IR) 'Shimadzu' di Laboratorium Kimia Analitik Fakultas MIPA Universitas Brawijaya. Spektrum FTIR pati kentang (*Solanum tuberosum* L.) disajikan dalam gambar berikut:



Berdasarkan hasil penelitian yang dilakukan Sacithraa, dkk. (2013) menunjukkan hasil spektrum FTIR pati kentang (*Solanum tuberosum* L.) seperti dalam gambar berikut:



Hasil spektrum FTIR sampel pati kentang (*Solanum tuberosum* L.) kemudian dibandingkan dengan spektrum FTIR pati kentang pada referensi. Puncak gelombang pada kedua spectrum menunjukkan hasil yang hampir sama yaitu:

SHIMADZU

	Peak	Intensity	Corr. Inte	Base (H)	Base (L)	Area	Corr. Are
1	528.46	41.069	5.918	547.75	459.03	29.623	2.138
2	576.68	36.842	6.789	595.96	549.67	17.963	1.424
3	607.54	41.89	1.373	688.54	597.89	29.956	0.235
4	709.76	46.844	6.257	740.61	690.47	14.764	1.192
5	763.76	49.679	11.342	821.62	742.54	17.773	2.442
6	856.34	62.654	11.228	879.48	823.55	9.667	2.209
7	929.63	51.268	15.813	950.84	881.41	14.748	3.68
8	1022.2	10	27.563	1066.56	952.77	81.512	32.215
9	1081.99	16.184	6.505	1130.21	1068.49	41.051	3.265
10	1155.28	18.811	19.225	1190	1132.14	31.387	7.296
11	1203.5	50.38	2.413	1220.86	1191.93	8.256	0.275
12	1238.21	51.273	3.281	1271	1220.86	13.782	0.669
13	1340.43	44.483	1.631	1348.15	1309.58	12.477	0.255
14	1369.37	42.433	2.648	1388.65	1350.08	13.911	0.56
15	1415.65	42.782	4.083	1446.51	1390.58	19.501	1.137
16	1454.23	47.991	3.296	1498.59	1448.44	12.206	0.644
17	1645.17	48.352	34.404	1760.89	1571.88	32.086	17.391
18	2933.53	46.307	23.07	3002.96	2387.71	69.702	14.832
19	3388.7	13.711	2.826	3409.91	3004.89	235.778	26.934



Dimana puncak gelombang yang sama adalah ($528,46$ dan $526,57$ cm^{-1}), ($576,68$ dan $576,72$ cm^{-1}), serta ($607,54$ dan $605,65$ cm^{-1}) yang merupakan gugus fungsi bromide; ($709,76$ dan $709,80$ cm^{-1}) yang merupakan gugus fungsi piridin; ($763,76$ dan $765,74$ cm^{-1}) yang merupakan gugus fungsi pirol; ($860,25$ dan $856,34$ cm^{-1}) yang merupakan gugus fungsi arena; ($927,76$ dan $929,63$ cm^{-1}) dan ($1411,89$ dan $1415,65$ cm^{-1}) yang merupakan gugus fungsi alkena; ($1016,49$ dan $1022,2$ cm^{-1}), ($1081,99$ dan $1080,14$ cm^{-1}), ($1157,29$ dan $1155,28$ cm^{-1}), ($2931,80$ dan $2933,53$ cm^{-1}), serta ($1242,16$ dan $1238,21$ cm^{-1}) yang merupakan gugus fungsi asam karboksilat; ($1340,43$ dan $1344,39$ cm^{-1}) dan ($1371,39$ dan $1369,37$ cm^{-1}) yang merupakan gugus fungsi alkane; ($1641,42$ dan $1645,17$ cm^{-1}) yang merupakan gugus fungsi alkil; dan ($3388,7$ dan $3417,86$ cm^{-1}) yang merupakan gugus fungsi amina (Sacithraa, dkk., 2013).

Lampiran 5. Hasil Uji FTIR Pati Kentang (*Solanum tuberosum* L.)



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<http://kimia.ub.ac.id> email : kimia@ub.ac.id

LAPORAN HASIL ANALISA

NO : M.29 / RT.5 / T.1 / R.0 / TT. 150803 / 2016

1. Data Konsumen
 - Nama : Novia Putri K
 - Instansi : Fakultas Kedokteran Universitas Brawijaya
 - Alamat : Jl. Veteran Malang
 - Telepon : -
 - Status : Mahasiswa
 - Keperluan Analisis : Uji Kualitas
2. Sampling Dilakukan Oleh : Konsumen
3. Identifikasi Sampel
 - Nama Sampel : *Pati Kentang*
 - Wujud : Padatan
 - Warna : Putih
 - Bau : Tidak Berbau
4. Prosedur Analisis : Dilakukan Oleh UPT Instrumentasi Jurusan Kimia FMIPA Universitas Brawijaya Malang
5. Penyampaian Laporan Hasil Analisis : Diambil Langsung
6. Tanggal Terima Sampel : 07 April 2016
7. Data Hasil Analisis : Terlampir

Catatan:

Hasil analisis ini hanya berlaku untuk sampel yang kami terima dengan kondisi sampel saat itu.

Mengetahui:
Ketua Jurusan Kimia,



Dr. Priyo Utomo, MS.
NIP. 19571227 198603 1 003

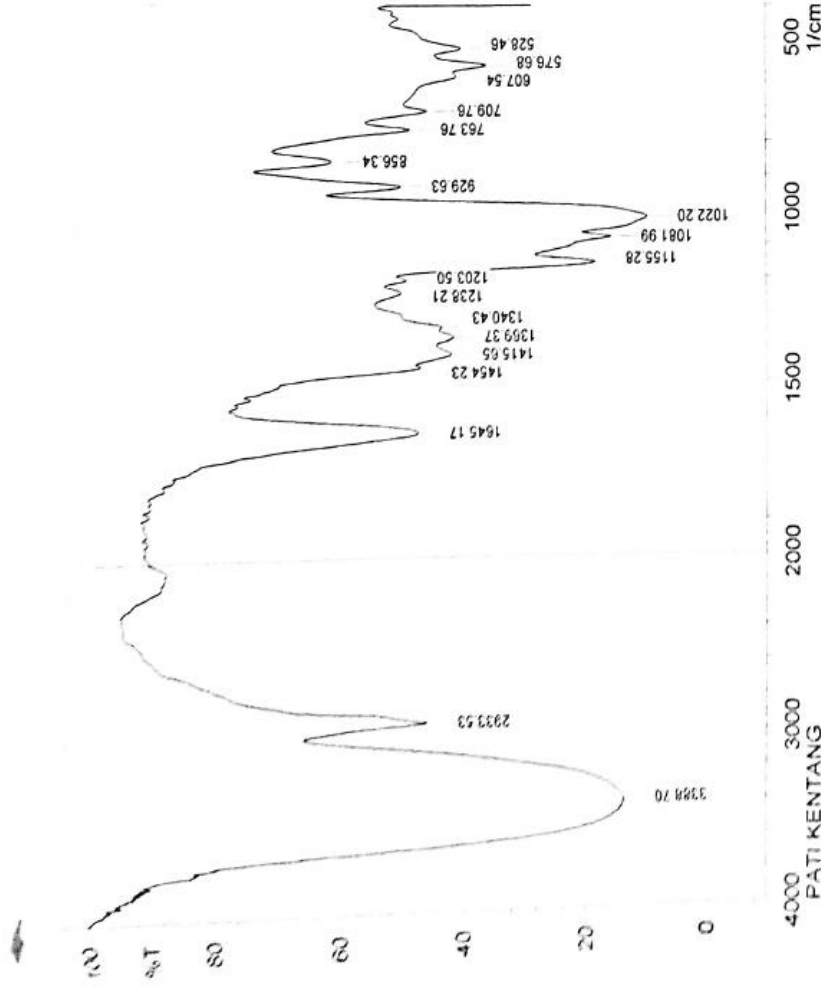
Malang, 12 April 2016

Kalab. UPT Layanan Analisa Dan Pengukuran,

Dra. Sri Wardhani, MSi
NIP. 19680226 199203 2 001

SHIMADZU

Peak	Intensity	Corr. Inte	Base (H)	Base (L)	Area	Corr. Are
1	528.46	41.069	547.75	459.03	29.623	2.138
2	576.68	36.842	6789	549.67	17.963	1.424
3	607.54	41.89	688.54	597.89	29.956	0.235
4	709.76	46.844	740.61	690.47	14.764	1.192
5	763.76	49.679	821.62	742.54	17.773	2.442
6	856.34	62.654	879.48	823.55	9.667	2.209
7	929.63	51.268	950.84	881.41	14.748	3.68
8	1022.2	10	1066.56	952.77	81.512	32.215
9	1081.99	16.184	1130.21	1068.49	41.051	3.265
10	1155.28	18.811	1190	1132.14	31.387	7.296
11	1203.5	50.38	1220.86	1191.93	8.256	0.275
12	1238.21	51.273	1271	1220.86	13.782	0.669
13	1340.43	44.483	1348.15	1309.58	12.477	0.255
14	1369.37	42.433	1388.65	1350.08	13.911	0.56
15	1415.65	42.782	1446.51	1390.58	19.501	1.137
16	1454.23	47.991	1498.59	1448.44	12.206	0.644
17	1645.17	48.352	1760.89	1571.88	32.086	17.391
18	2933.53	46.307	3002.96	2387.71	169.702	14.832
19	3388.7	13.711	2.826	3409.91	235.778	26.934



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 User: Kimia FMIPA-UB

Comment:
 PATI KENTANG

Lampiran 6. Hasil Uji FTIR Pati Kentang Termodifikasi *Cross-linking*



KEMENTERIAN RISET, TEKNOLOGI DAN PENDIDIKAN TINGGI
UNIVERSITAS BRAWIJAYA FAKULTAS MIPA
JURUSAN KIMIA

Jl. Veteran, Malang 65145, Jawa Timur, Indonesia Telp : +62-341-575838, fax : +62-341-554403
<http://kimia.ub.ac.id>, email : kimia@ub.ac.id

LAPORAN HASIL ANALISA

NO : IR.35 / RT.5 / T.1 / R.0 / TT. 150803 / 2016

1. Data Konsumen
Nama : Harisatul Hasanah
Instansi : Fakultas Kedokteran Universitas Brawijaya
Alamat : Jl. Veteran Malang
Telepon : 085749613583
Status : Mahasiswa-S1
Keperluan Analisis : Uji Kualitas
2. Sampling Dilakukan Oleh : Konsumen
3. Identifikasi Sampel
Nama Sampel : *Pati Kentang Tercross-linking*
Wujud : Padat
Warna : Putih
Bau : Tidak Berbau
4. Prosedur Analisis : Dilakukan Oleh UPT Instrumentasi Jurusan Kimia FMIPA Universitas Brawijaya Malang
5. Metode Analisis : FT-IR
6. Penyampaian Laporan Hasil Analisis : Diambil Langsung
7. Tanggal Terima Sampel : 27 Juli 2016
8. Data Hasil Analisis : Terlampir

Catatan:

Hasil analisis ini hanya berlaku untuk sampel yang kami terima dengan kondisi sampel saat itu.



Dr. Edi Priyo Utomo, MS.
NIP. 19571227 198603 1 003

Malang, 28 Juli 2016

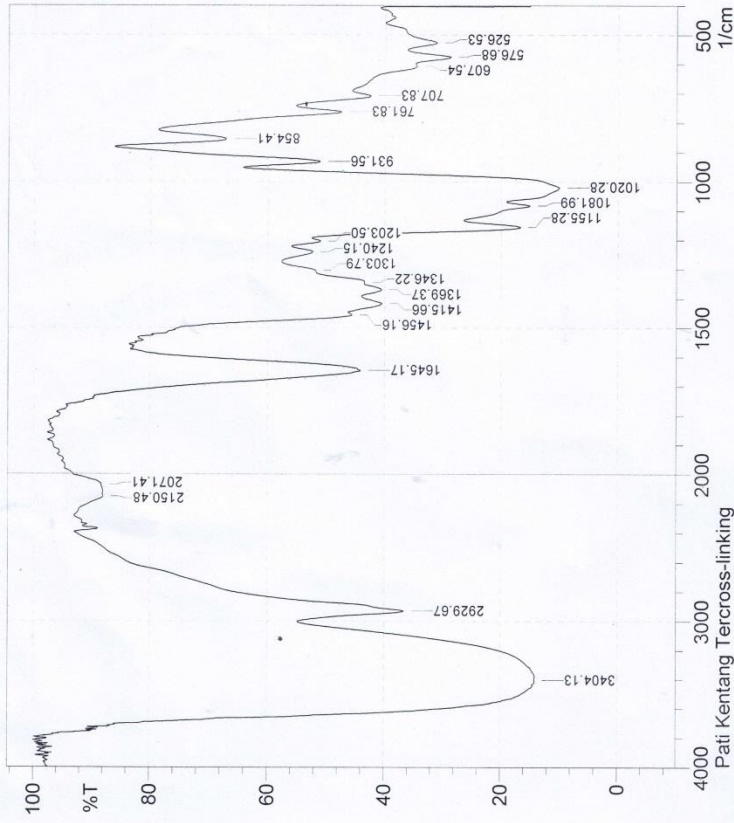
Ketua UPT Layanan Analisa dan Pengukuran,

Dra. Sri Wardhani, MSi
NIP. 19680226 199203 2 001



SHIMADZU

Peak	Intensity	Corr. Inte	Base (H)	Base (L)	Area	Corr. Are
1	526.53	31.005	6.098	549.03	41.194	3.093
2	576.68	28.637	6.716	597.89	22.769	1.911
3	607.54	34.477	1.154	690.47	59.812	0.22
4	707.83	42.426	6.226	740.62	692.4	1.326
5	761.83	47.437	13.467	821.62	17.409	2.966
6	854.41	67.078	15.563	881.41	7.688	2.757
7	931.56	51.063	19.338	950.84	883.34	4.204
8	1020.28	10	27.266	1066.56	952.77	85.688
9	1081.99	15.005	5.649	1130.21	1068.49	43.662
10	1155.28	16.625	19.871	1191.93	1132.14	34.218
11	1203.5	50.935	2.716	1220.86	1193.86	7.522
12	1240.15	52.267	4.185	1272.93	1222.79	13.173
13	1303.79	51.73	0.366	1305.72	1274.86	8.068
14	1346.22	43.399	0.461	1348.15	1309.58	12.598
15	1369.37	40.504	3.192	1392.51	1350.08	15.969
16	1415.66	40.438	4.512	1444.59	1392.51	19.333
17	1456.16	45.538	5.765	1502.45	1446.51	13.447
18	1645.17	44.072	42.064	1731.96	1573.81	31.09
19	2071.41	88.238	0.448	2077.19	1980.76	4.035
20	2150.48	87.957	0.735	2283.56	2131.2	6.611
21	2929.67	36.579	22.714	3001.03	2395.43	99.991
22	3404.13	14.09	0.033	3407.99	3396.41	9.844
						0.006



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 User: Kimia FMIPA-UB

Comment:
 Pati Kentang Tercross-linking

Lampiran 7. Perhitungan LoD (*Loss on Drying*) Pati Kentang

Batch 1

$$= \frac{\text{massa awal} - \text{massa akhir}}{\text{massa awal}} \times 100\%$$

$$= \frac{84,05 \text{ gram} - 61,89 \text{ gram}}{84,05 \text{ gram}} \times 100\%$$

$$= 26,36 \%$$

Batch 2

$$= \frac{\text{massa awal} - \text{massa akhir}}{\text{massa awal}} \times 100\%$$

$$= \frac{90,26 \text{ gram} - 65,69 \text{ gram}}{90,26 \text{ gram}} \times 100\%$$

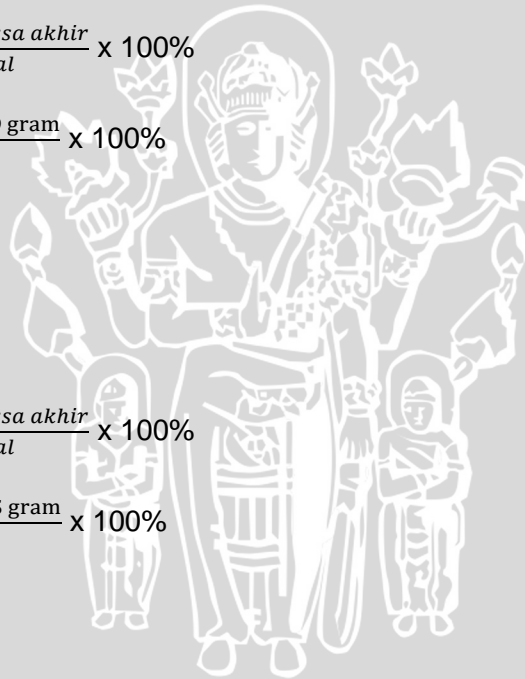
$$= 27,22 \%$$

Batch 3

$$= \frac{\text{massa awal} - \text{massa akhir}}{\text{massa awal}} \times 100\%$$

$$= \frac{85,25 \text{ gram} - 60,05 \text{ gram}}{85,25 \text{ gram}} \times 100\%$$

$$= 26,99 \%$$



Lampiran 8. Hasil Analisis Statistik *Independent T Test* pH Hari ke-0

Pati kentang 7,5%

Tests of Normality

PatiKentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
pHpre F1A	.281	3	.	.937	3	.515
F1B	.326	3	.	.874	3	.306

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

pHpre

Levene Statistic	df1	df2	Sig.
3.375	1	4	.140

Independent Samples Test

	Levene's Test for Equality of Variances	t-test for Equality of Means								
								95% Confidence Interval of the Difference		
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	Lower	Upper
pHpre	Equal variances assumed	3.375	.140	2.713	4	.053	.3006667	.1108051	-.0069777	.6083110
	Equal variances not assumed			2.713	2.523	.088	.3006667	.1108051	-.0928030	.6941363

Pati kentang 10%

Tests of Normality

PatiKentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
pHpre F2A	.303	3	.	.909	3	.415
F2B	.184	3	.	.999	3	.927

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

pHpre

Levene Statistic	df1	df2	Sig.
3.810	1	4	.123

Independent Samples Test

	Levene's Test for Equality of Variances	t-test for Equality of Means								
								99% Confidence Interval of the Difference		
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	Lower	Upper
pHpre	Equal variances assumed	3.810	.123	7.345	4	.002	.2730000	.0371663	.1018829	.4441171
	Equal variances not assumed			7.345	2.547	.009	.2730000	.0371663	.0128426	.5331574

Pati kentang 12,5%

Tests of Normality

PatiKentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
pHpre F3A	.253	3	.	.964	3	.637
F3B	.240	3	.	.974	3	.692

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

pHpre

Levene Statistic	df1	df2	Sig.
4.393	1	4	.104

Independent Samples Test

	Levene's Test for Equality of Variances	t-test for Equality of Means								
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	99% Confidence Interval of the Difference	
									Lower	Upper
pHpre	Equal variances assumed	4.393	.104	5.377	4	.006	.2273333	.0422821	.0326624	.4220042
	Equal variances not assumed			5.377	2.146	.028	.2273333	.0422821	-.1473700	.6020367



Lampiran 9. Hasil Analisa Statistik *Independent T Test* pH Freeze-thaw

Pati kentang 7,5%

Tests of Normality

PatiKentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
pHFreezeThaw F1A	.236	3	.	.977	3	.712
F1B	.266	3	.	.952	3	.580

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

pHFreezeThaw

Levene Statistic	df1	df2	Sig.
.345	1	4	.588

Independent Samples Test

		Levene's Test for Equality of Variances		t-test for Equality of Means						
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	99% Confidence Interval of the Difference	
									Lower	Upper
pHFreezeThaw	Equal variances assumed	.345	.588	3.668	4	.021	.1686667	.0459867	-.0430605	.3803939
	Equal variances not assumed			3.668	3.724	.024	.1686667	.0459867	-.0541751	.3915084

Pati kentang 10%

Tests of Normality

PatiKentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
pHFreezeThaw F2A	.340	3	.	.849	3	.237
F2B	.321	3	.	.881	3	.328

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

pHFreezeThaw

Levene Statistic	df1	df2	Sig.
11.796	1	4	.026

Independent Samples Test

		Levene's Test for Equality of Variances		t-test for Equality of Means						
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	99% Confidence Interval of the Difference	
									Lower	Upper
pHFreezeThaw	Equal variances assumed	11.796	.026	.874	4	.431	.0736667	.0842509	-.3142327	.4615660
	Equal variances not assumed			.874	2.026	.473	.0736667	.0842509	-.7447020	.8920353

Pati kentang 12,5%

Tests of Normality

PatiKentang		Kolmogorov-Smirnov ^a			Shapiro-Wilk		
		Statistic	df	Sig.	Statistic	df	Sig.
pHFreezeThaw	F3A	.175	3	.	1.000	3	.990
	F3B	.310	3	.	.898	3	.380

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

pHFreezeThaw

Levene Statistic	df1	df2	Sig.
3.112	1	4	.152

Independent Samples Test

		Levene's Test for Equality of Variances		t-test for Equality of Means						
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	99% Confidence Interval of the Difference	
									Lower	Upper
pHFreezeThaw	Equal variances assumed	3.112	.152	1.341	4	.251	-.0903333	.0673713	-2.198504	.4005171
	Equal variances not assumed			1.341	2.048	.309	-.0903333	.0673713	-.5527190	.7333856



Lampiran 10. Hasil Analisa Statistik *Independent T Test* pH Hari ke-31

Pati kentang 7,5%

Tests of Normality

PatiKentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
pHRealTime F1A	.322	3	.	.879	3	.323
F1B	.269	3	.	.949	3	.567

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

pHRealTime

Levene Statistic	df1	df2	Sig.
11.768	1	4	.027

Independent Samples Test

	Levene's Test for Equality of Variances	t-test for Equality of Means								
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	99% Confidence Interval of the Difference	
pHRealTime	Equal variances assumed	11.768	.027	2.375	4	.076	.1916667	.0807038	-.1799015	.5632348
	Equal variances not assumed			2.375	2.005	.140	.1916667	.0807038	-.6056873	.9890206

Pati kentang 10%

Tests of Normality

PatiKentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
pHRealTime F2A	.330	3	.	.867	3	.286
F2B	.281	3	.	.937	3	.515

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

pHRealTime

Levene Statistic	df1	df2	Sig.
1.325	1	4	.314

Independent Samples Test

	Levene's Test for Equality of Variances	t-test for Equality of Means								
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	95% Confidence Interval of the Difference	
pHRealTime	Equal variances assumed	1.325	.314	4.968	4	.008	.1926667	.0387786	.0850001	.3003332
	Equal variances not assumed			4.968	3.359	.012	.1926667	.0387786	.0763929	.3089404

Pati kentang 12,5%

Tests of Normality

PatiKentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
pHRealTime F3A	.298	3	.	.915	3	.436
F3B	.264	3	.	.954	3	.589

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

pHRealTime

Levene Statistic	df1	df2	Sig.
3.152	1	4	.150

Independent Samples Test

	Levene's Test for Equality of Variances	t-test for Equality of Means								
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	99% Confidence Interval of the Difference	
									Lower	Upper
pHRealTime	Equal variances assumed	3.152	.150	5.352	4	.006	.2696667	.0503874	-.0376784	.5016550
	Equal variances not assumed			5.352	2.480	.020	.2696667	.0503874	-.0950442	.6343775



Lampiran 11. Hasil Analisa Statistik *Independent T Test* Viskositas Hari ke-0

Pati kentang 7,5%

Tests of Normality

PatiKentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
viskositaspre F1A	.312	3	.	.895	3	.370
F1B	.349	3	.	.831	3	.192

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

viskositaspre

Levene Statistic	df1	df2	Sig.
2.416	1	4	.195

Independent Samples Test

	Levene's Test for Equality of Variances	t-test for Equality of Means								
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	99% Confidence Interval of the Difference	
									Lower	Upper
viskositaspre	Equal variances assumed	2.416	.195	-15.049	4	.000	-1622.000	107.78373	-2118.25	-1125.75
	Equal variances not assumed			-15.049	3.063	.001	-1622.000	107.78373	-2238.85	-1005.15

Pati kentang 10%

Tests of Normality

PatiKentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
viskositaspre F2A	.274	3	.	.944	3	.546
F2B	.219	3	.	.987	3	.780

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

viskositaspre

Levene Statistic	df1	df2	Sig.
.084	1	4	.786

Independent Samples Test

	Levene's Test for Equality of Variances	t-test for Equality of Means								
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	99% Confidence Interval of the Difference	
									Lower	Upper
viskositaspre	Equal variances assumed	.084	.786	-54.374	4	.000	-10205.67	187.69242	-11069.8	-9341.51
	Equal variances not assumed			-54.374	3.848	.000	-10205.67	187.69242	-11093.5	-9317.81

Pati kentang 12,5%

Tests of Normality

PatiKentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
viskositaspre F3A	.175	3	.	1.000	3	1.000
F3B	.253	3	.	.964	3	.637

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

viskositaspre

Levene Statistic	df1	df2	Sig.
1.932	1	4	.237

Independent Samples Test

	Levene's Test for Equality of Variances	t-test for Equality of Means								
								99% Confidence Interval of the Difference		
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	Lower	Upper
viskositaspre	Equal variances assumed	1.932	.237	-26.835	4	.000	-13016.67	485.05441	-15249.9	-10783.4
	Equal variances not assumed			-26.835	2.805	.000	-13016.67	485.05441	-16054.8	-9978.58



Lampiran 12. Hasil Analisa Statistik *Independent T Test* Viskositas Freeze-thaw

Pati kentang 7,5%

Tests of Normality

Patikentang	Patikentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
		Statistic	df	Sig.	Statistic	df	Sig.
viskositasFreezeThaw	F1A	.175	3	.	1.000	3	.992
	F1B	.219	3	.	.987	3	.783

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

viskositasFreezeThaw

Levene Statistic	df1	df2	Sig.
1.924	1	4	.238

Independent Samples Test

	Levene's Test for Equality of Variances	t-test for Equality of Means								
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	99% Confidence Interval of the Difference	
									Lower	Upper
viskositasFreezeThaw	Equal variances assumed	1.924	.238	-15.117	4	.000	-1577.667	104.36208	-2058.16	-1097.17
	Equal variances not assumed			-15.117	2.611	.001	-1577.667	104.36208	-2286.54	-868.794

Pati kentang 10%

Tests of Normality

Patikentang	Patikentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
		Statistic	df	Sig.	Statistic	df	Sig.
viskositasFreezeThaw	F2A	.328	3	.	.870	3	.295
	F2B	.175	3	.	1.000	3	.997

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

viskositasFreezeThaw

Levene Statistic	df1	df2	Sig.
.244	1	4	.647

Independent Samples Test

	Levene's Test for Equality of Variances	t-test for Equality of Means								
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	99% Confidence Interval of the Difference	
									Lower	Upper
viskositasFreezeThaw	Equal variances assumed	.244	.647	-69.581	4	.000	-7955.667	114.33673	-8482.08	-7429.25
	Equal variances not assumed			-69.581	3.415	.000	-7955.667	114.33673	-8549.00	-7362.34

Pati kentang 12,5%

Tests of Normality

	PatiKentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
		Statistic	df	Sig.	Statistic	df	Sig.
viskositasFreezeThaw	F3A	.313	3	.	.894	3	.365
	F3B	.284	3	.	.933	3	.500

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

viskositasFreezeThaw

Levene Statistic	df1	df2	Sig.
.559	1	4	.496

Independent Samples Test

	Levene's Test for Equality of Variances	t-test for Equality of Means								
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	99% Confidence Interval of the Difference	
									Lower	Upper
viskositasFreezeThaw	Equal variances assumed	.559	.496	-75.111	4	.000	-9478.000	126.18593	-10059.0	-8897.03
	Equal variances not assumed			-75.111	3.672	.000	-9478.000	126.18593	-10096.0	-8860.02



Lampiran 13. Hasil Analisa Statistik *Independent T Test* Viskositas Hari ke-31

Pati kentang 7,5%

Tests of Normality

Patikentang	Statistic	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
		Statistic	df	Sig.	Statistic	df	Sig.
viskositasRealTime F1A	.175		3	.	1.000	3	.997
F1B	.324		3	.	.878	3	.318

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

viskositasRealTime

Levene Statistic	df1	df2	Sig.
1.944	1	4	.236

Independent Samples Test

	Levene's Test for Equality of Variances	t-test for Equality of Means								
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	99% Confidence Interval of the Difference	
									Lower	Upper
viskositasRealTime	Equal variances assumed	1.944	.236	-8.257	4	.001	-1644.333	199.14344	-2561.21	-727.458
	Equal variances not assumed			-8.257	3.113	.003	-1644.333	199.14344	-2766.78	-521.882

Pati kentang 10%

Tests of Normality

Patikentang	Statistic	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
		Statistic	df	Sig.	Statistic	df	Sig.
viskositasRealTime F2A	.252		3	.	.965	3	.640
F2B	.291		3	.	.925	3	.470

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

viskositasRealTime

Levene Statistic	df1	df2	Sig.
8.862	1	4	.041

Independent Samples Test

	Levene's Test for Equality of Variances	t-test for Equality of Means								
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	99% Confidence Interval of the Difference	
									Lower	Upper
viskositasRealTime	Equal variances assumed	8.862	.041	-12.009	4	.000	-10477.67	872.49610	-14494.7	-6460.61
	Equal variances not assumed			-12.009	2.018	.007	-10477.67	872.49610	-19006.6	-1948.78

Pati kentang 12,5%

Tests of Normality

PatiKentang		Kolmogorov-Smirnov ^a			Shapiro-Wilk		
		Statistic	df	Sig.	Statistic	df	Sig.
viskositasRealTime	F3A	.262	3	.	.957	3	.600
	F3B	.183	3	.	.999	3	.932

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

viskositasRealTime

Levene	df1	df2	Sig.
Statistic			
3.401	1	4	.139

Independent Samples Test

	Levene's Test for Equality of Variances	t-test for Equality of Means								
								99% Confidence Interval of the Difference		
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	Lower	Upper
viskositasRealTime	Equal variances assumed	3.401	.139	-8.466	4	.001	-13300.00	1570.9744	-20532.9	-6067.08
	Equal variances not assumed			-8.466	2.057	.013	-13300.00	1570.9744	-28179.8	1579.801



Lampiran 14. Hasil Analisa Statistik *Independent T Test* Daya Sebar Hari ke-0

Pati kentang 7,5%

Tests of Normality

PatiKentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
dayasebarpre F1A	.272	3	.	.946	3	.554
F1B	.369	3	.	.787	3	.085

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

dayasebarpre

Levene Statistic	df1	df2	Sig.
4.581	1	4	.099

Independent Samples Test

	Levene's Test for Equality of Variances	t-test for Equality of Means								
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	99% Confidence Interval of the Difference	
									Lower	Upper
dayasebarpre	Equal variances assumed	4.581	.099	3.773	4	.020	1.6789000	.4450346	-.3700816	3.7278816
	Equal variances not assumed			3.773	2.648	.040	1.6789000	.4450346	-1.29454	4.6523362

Pati kentang 10%

Tests of Normality

PatiKentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
dayasebarpre F2A	.227	3	.	.983	3	.747
F2B	.184	3	.	.999	3	.927

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

dayasebarpre

Levene Statistic	df1	df2	Sig.
.914	1	4	.393

Independent Samples Test

	Levene's Test for Equality of Variances	t-test for Equality of Means								
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	99% Confidence Interval of the Difference	
									Lower	Upper
dayasebarpre	Equal variances assumed	.914	.393	8.215	4	.001	2.3889000	.2907886	1.0500816	3.7277184
	Equal variances not assumed			8.215	3.183	.003	2.3889000	.2907886	.7838588	3.9939412

Pati kentang 12,5%

Tests of Normality

PatiKentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
dayasebarpre F3A	.253	3	.	.964	3	.637
F3B	.292	3	.	.923	3	.463

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

dayasebarpre

Levene Statistic	df1	df2	Sig.
.507	1	4	.516

Independent Samples Test

		Levene's Test for Equality of Variances		t-test for Equality of Means					99% Confidence Interval of the Difference	
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	Lower	Upper
dayasebarpre	Equal variances assumed	.507	.516	14.446	4	.000	2.0556000	.1422977	1.4004478	2.7107522
	Equal variances not assumed			14.446	3.528	.000	2.0556000	.1422977	1.3365483	2.7746517



Lampiran 15. Hasil Analisa Statistik Non Parametrik *Mann-Whitney* Daya Sebar *Freeze-thaw*

Pati kentang 7,5%

Tests of Normality

PatiKentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
dayasebarFreezeThaw F1A	.385	3	.	.750	3	.000
F1B	.385	3	.	.750	3	.000

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

dayasebarFreezeThaw

Levene Statistic	df1	df2	Sig.
.000	1	4	1.000

Test Statistics^b

	dayasebar FreezeThaw
Mann-Whitney U	.500
Wilcoxon W	6.500
Z	-1.826
Asymp. Sig. (2-tailed)	.068
Exact Sig. [2*(1-tailed Sig.)]	.100 ^a

a. Not corrected for ties.

b. Grouping Variable: PatiKentang

Pati kentang 10%

Tests of Normality

PatiKentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
pHFreezeThaw F2A	.385	3	.	.750	3	.000
F2B	.385	3	.	.750	3	.000

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

pHFreezeThaw

Levene Statistic	df1	df2	Sig.
6.408	1	4	.065

Test Statistics^b

	pHFreeze Thaw
Mann-Whitney U	.000
Wilcoxon W	6.000
Z	-2.023
Asymp. Sig. (2-tailed)	.043
Exact Sig. [2*(1-tailed Sig.)]	.100 ^a

a. Not corrected for ties.

b. Grouping Variable: PatiKentang

Pati kentang 12,5%

Tests of Normality

PatiKentang	Kolmogorov-Smirnov ^a	Shapiro-Wilk					
		Statistic	df	Sig.			
pHFreezeThaw	F3A	.385	3	.	.750	3	.000
	F3B	.385	3	.	.750	3	.000

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

pHFreezeThaw

Levene Statistic	df1	df2	Sig.
1.228	1	4	.330

Test Statistics^b

	pHFreeze Thaw
Mann-Whitney U	.000
Wilcoxon W	6.000
Z	-2.023
Asymp. Sig. (2-tailed)	.043
Exact Sig. [2*(1-tailed Sig.)]	.100 ^a

a. Not corrected for ties.

b. Grouping Variable: PatiKentang

Lampiran 16. Hasil Analisa Statistik *Independent T Test* Daya Sebar Hari ke-31

Pati kentang 7,5%

Tests of Normality

PatiKentang		Kolmogorov-Smirnov ^a			Shapiro-Wilk		
		Statistic	df	Sig.	Statistic	df	Sig.
dayasebarRealTime	F1A	.369	3	.	.789	3	.089
	F1B	.175	3	.	1.000	3	1.000

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

dayasebarRealTime

Levene Statistic	df1	df2	Sig.
7.293	1	4	.054

Independent Samples Test

		Levene's Test for Equality of Variances		t-test for Equality of Means						
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	99% Confidence Interval of the Difference	
									Lower	Upper
dayasebarRealTime	Equal variances assumed	7.293	.054	7.122	4	.002	1.5222000	.2137207	.5382096	2.5061904
	Equal variances not assumed			7.122	2.313	.013	1.5222000	.2137207	-.1749906	3.2193906

Pati kentang 10%

Tests of Normality

PatiKentang		Kolmogorov-Smirnov ^a			Shapiro-Wilk		
		Statistic	df	Sig.	Statistic	df	Sig.
dayasebarRealTime	F2A	.293	3	.	.922	3	.461
	F2B	.178	3	.	1.000	3	.959

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

dayasebarRealTime

Levene Statistic	df1	df2	Sig.
1.783	1	4	.253

Independent Samples Test

		Levene's Test for Equality of Variances		t-test for Equality of Means						
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	99% Confidence Interval of the Difference	
									Lower	Upper
dayasebarRealTime	Equal variances assumed	1.783	.253	-9.521	4	.001	-2.5890000	.2719139	-3.84092	-1.33708
	Equal variances not assumed			-9.521	2.376	.006	-2.5890000	.2719139	-4.67017	-.5078325

Pati kentang 12,5%

Tests of Normality

Patikentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
dayasebarRealTime F3A	.321	3	.	.881	3	.327
F3B	.293	3	.	.922	3	.458

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

dayasebarRealTime

Levene Statistic	df1	df2	Sig.
4.629	1	4	.098

Independent Samples Test

	Levene's Test for Equality of Variances	t-test for Equality of Means								
								99% Confidence Interval of the Difference		
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	Lower	Upper
dayasebarRealTime	Equal variances assumed	4.629	.098	17.829	4	.000	2.1334667	.1196637	1.5825238	2.6844096
	Equal variances not assumed			17.829	2.498	.001	2.1334667	.1196637	1.2751671	2.9917662



Lampiran 17. Hasil Analisa Statistik *Independent T Test* Kadar Natrium Diklofenak Hari ke-0

Pati kentang 7,5%

Tests of Normality

PatiKentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
kadarpre F1A	.289	3	.	.927	3	.478
F1B	.370	3	.	.785	3	.080

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

kadarpre

Levene Statistic	df1	df2	Sig.
.280	1	4	.625

Independent Samples Test

	Levene's Test for Equality of Variances	t-test for Equality of Means								
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	99% Confidence Interval of the Difference	
									Lower	Upper
kadarpre	Equal variances assumed	.280	.625	-7.870	4	.001	-1.5603333	.1982535	-2.47311	-.6475555
	Equal variances not assumed			-7.870	3.878	.002	-1.5603333	.1982535	-2.49310	-.6275716

Pati kentang 10%

Tests of Normality

PatiKentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
kadarpre F2A	.336	3	.	.856	3	.257
F2B	.251	3	.	.966	3	.648

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

pHpre

Levene Statistic	df1	df2	Sig.
3.810	1	4	.123

Independent Samples Test

	Levene's Test for Equality of Variances	t-test for Equality of Means								
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	99% Confidence Interval of the Difference	
									Lower	Upper
kadarpre	Equal variances assumed	.364	.579	4.632	4	.010	.1410000	.0304412	.0008458	.2811542
	Equal variances not assumed			4.632	3.825	.011	.1410000	.0304412	-.0036212	.2856212

Pati kentang 12,5%

Tests of Normality

PatiKentang		Kolmogorov-Smirnov ^a			Shapiro-Wilk		
		Statistic	df	Sig.	Statistic	df	Sig.
kadarpre	F3A	.178	3	.	.999	3	.952
	F3B	.194	3	.	.997	3	.888

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

kadarpre

Levene Statistic	df1	df2	Sig.
1.178	1	4	.339

Independent Samples Test

		Levene's Test for Equality of Variances		t-test for Equality of Means						
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	99% Confidence Interval of the Difference	
									Lower	Upper
kadarpre	Equal variances assumed	1.178	.339	1.721	4	.160	.1233333	.0716791	-2.066839	.4533506
	Equal variances not assumed			1.721	2.716	.193	.1233333	.0716791	-.3417340	.5884007



Lampiran 18. Hasil Analisa Statistik *Independent T Test* Kadar Natrium Diklofenak *Freeze-thaw*

Pati kentang 7,5%

Tests of Normality

PatiKentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
kadarFreezeThaw F1A	.179	3	.	.999	3	.948
F1B	.370	3	.	.786	3	.082

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

kadarFreezeThaw

Levene Statistic	df1	df2	Sig.
14.937	1	4	.018

Independent Samples Test

	Levene's Test for Equality of Variances	t-test for Equality of Means								
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	99% Confidence Interval of the Difference	
									Lower	Upper
kadarFreezeThaw	Equal variances assumed	14.937	.018	-7.368	4	.002	-1.5886667	.2156167	-2.58139	-.5959470
	Equal variances not assumed			-7.368	2.003	.018	-1.5886667	.2156167	-3.72294	.5456101

Pati kentang 10%

Tests of Normality

PatiKentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
kadarFreezeThaw F2A	.314	3	.	.893	3	.363
F2B	.253	3	.	.964	3	.637

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

kadarFreezeThaw

Levene Statistic	df1	df2	Sig.
1.600	1	4	.275

Independent Samples Test

	Levene's Test for Equality of Variances	t-test for Equality of Means								
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	99% Confidence Interval of the Difference	
									Lower	Upper
kadarFreezeThaw	Equal variances assumed	1.600	.275	7.456	4	.002	.1446667	.0194022	.0553372	.2339961
	Equal variances not assumed			7.456	3.200	.004	.1446667	.0194022	.0380855	.2512478

Pati kentang 12,5%

Tests of Normality

	PatiKentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
		Statistic	df	Sig.	Statistic	df	Sig.
kadarFreezeThaw	F3A	.243	3	.	.972	3	.679
	F3B	.251	3	.	.966	3	.648

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

kadarFreezeThaw

Levene Statistic	df1	df2	Sig.
.397	1	4	.563

Independent Samples Test

		Levene's Test for Equality of Variances		t-test for Equality of Means						
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	99% Confidence Interval of the Difference	
									Lower	Upper
kadarFreezeThaw	Equal variances assumed	.397	.563	1.318	4	.258	.0870000	.0660278	-2.169981	.3909981
	Equal variances not assumed			1.318	3.604	.265	.0870000	.0660278	-2.410569	.4150569



Lampiran 19. Hasil Analisa Statistik *Independent T Test* Kadar Natrium Diklofenak Hari ke-31

Pati kentang 7,5%

Tests of Normality

PatiKentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
kadarRealTime F1A	.198	3	.	.995	3	.872
F1B	.267	3	.	.951	3	.576

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

kadarRealTime

Levene Statistic	df1	df2	Sig.
1.901	1	4	.240

Independent Samples Test

	Levene's Test for Equality of Variances	t-test for Equality of Means							
								99% Confidence Interval of the Difference	
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	Lower
kadarRealTime Equal variances assumed	1.901	.240	-6.475	4	.003	-1.5930000	.2460343	-2.72577	-.4602346
Equal variances not assumed			-6.475	2.881	.008	-1.5930000	.2460343	-3.09078	-.0952184

Pati kentang 10%

Tests of Normality

PatiKentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
kadarRealTime F2A	.366	3	.	.794	3	.101
F2B	.208	3	.	.992	3	.826

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

kadarRealTime

Levene Statistic	df1	df2	Sig.
5.247	1	4	.084

Independent Samples Test

	Levene's Test for Equality of Variances	t-test for Equality of Means							
								99% Confidence Interval of the Difference	
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	Lower
kadarRealTime Equal variances assumed	5.247	.084	1.932	4	.126	.1233333	.0638392	-.1705884	.4172551
Equal variances not assumed			1.932	2.531	.166	.1233333	.0638392	-.3270019	.5736686

Pati kentang 12,5%

Tests of Normality

PatiKentang	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
kadarRealTime F3A	.208	3	.	.992	3	.826
F3B	.300	3	.	.913	3	.428

a. Lilliefors Significance Correction

Test of Homogeneity of Variances

kadarRealTime

Levene Statistic	df1	df2	Sig.
.613	1	4	.477

Independent Samples Test

		Levene's Test for Equality of Variances		t-test for Equality of Means						
		F	Sig.	t	df	Sig. (2-tailed)	Mean Difference	Std. Error Difference	99% Confidence Interval of the Difference	
									Lower	Upper
kadarRealTime	Equal variances assumed	.613	.477	9.201	4	.001	.2353333	.0255756	.1175809	.3530858
	Equal variances not assumed			9.201	3.241	.002	.2353333	.0255756	.0964455	.3742211



Lampiran 20. Hasil Analisa Statistik *Paired T Test* pH Setelah Uji *Freeze-thaw*

Formula 1A

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiFreezeThaw	.281	3	.	.937	3	.515
SesudahUjiFreezeThaw	.236	3	.	.977	3	.712

a. Lilliefors Significance Correction

Paired Samples Test

Pair		Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1	SebelumUjiFreezeThaw - SesudahUjiFreezeThaw	.0370000	.1810000	.1045004	-.4126289	.4866289	.354	2	.757

Formula 2A

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiFreezeThaw	.303	3	.	.909	3	.415
SesudahUjiFreezeThaw	.351	3	.	.827	3	.181

a. Lilliefors Significance Correction

Paired Samples Test

Pair		Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1	SebelumUjiFreezeThaw - SesudahUjiFreezeThaw	-.0273333	.1311539	.0757217	-.3531376	.2984709	-.361	2	.753

Formula 3A

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiFreezeThaw	.253	3	.	.964	3	.637
SesudahUjiFreezeThaw	.175	3	.	1.000	3	.990

a. Lilliefors Significance Correction

Paired Samples Test

Pair		Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1	SebelumUjiFreezeThaw - SesudahUjiFreezeThaw	-.0456667	.1025199	.0591899	-.3003403	.2090069	-.772	2	.521

Formula 1B

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiFreezeThaw	.326	3	.	.874	3	.306
SesudahUjiFreezeThaw	.266	3	.	.952	3	.580

a. Lilliefors Significance Correction

Paired Samples Test

Pair		Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1	SebelumUjiFreezeThaw - SesudahUjiFreezeThaw	-.0950000	.0095394	.0055076	-.1186972	-.0713028	-17.249	2	.003

Formula 2B

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiFreezeThaw	.184	3	.	.999	3	.927
SesudahUjiFreezeThaw	.321	3	.	.881	3	.328

a. Lilliefors Significance Correction

Paired Samples Test

Pair		Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1	SebelumUjiFreezeThaw - SesudahUjiFreezeThaw	-.2236667	.0338575	.0195477	-.3077735	-.1395599	-11.442	2	.008

Formula 3B

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiFreezeThaw	.240	3	.	.974	3	.692
SesudahUjiFreezeThaw	.310	3	.	.898	3	.380

a. Lilliefors Significance Correction

Paired Samples Test

Pair		Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1	SebelumUjiFreezeThaw - SesudahUjiFreezeThaw	-.1826667	.0725695	.0418980	-.3629393	-.0023940	-4.360	2	.049

Lampiran 21. Hasil Analisa Statistik *Paired T Test* pH Setelah Uji *Real Time*

Formula 1A

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiRealtime	.281	3	.	.937	3	.515
SesudahUjiRealtime	.322	3	.	.879	3	.323

a. Lilliefors Significance Correction

Paired Samples Test

		Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
Pair 1	SebelumUjiRealtime - SesudahUjiRealtime	.1386667	.0436157	.0251816	.0303191	.2470142	5.507	2	.031

Formula 2A

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiRealtime	.303	3	.	.909	3	.415
SesudahUjiRealtime	.330	3	.	.867	3	.286

a. Lilliefors Significance Correction

Paired Samples Test

		Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
Pair 1	SebelumUjiRealtime - SesudahUjiRealtime	.1400000	.0216564	.0125033	.0862025	.1937975	11.197	2	.008

Formula 3A

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiRealtime	.253	3	.	.964	3	.637
SesudahUjiRealtime	.298	3	.	.915	3	.436

a. Lilliefors Significance Correction

Paired Samples Test

		Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
Pair 1	SebelumUjiRealtime - SesudahUjiRealtime	.0486667	.0177858	.0102686	.0044844	.0928489	4.739	2	.042

Formula 1B

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiRealtime	.303	3	.	.909	3	.415
SesudahUjiRealtime	.269	3	.	.949	3	.567

a. Lilliefors Significance Correction

Paired Samples Test

Pair	SebelumUjiRealtime - SesudahUjiRealtime	Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1		.2226667	.0575529	.0332282	.0796974	.3656359	6.701	2	.022

Formula F2B

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiRealtime	.184	3	.	.999	3	.927
SesudahUjiRealtime	.237	3	.	.976	3	.705

a. Lilliefors Significance Correction

Paired Samples Test

Pair	SebelumUjiRealtime - SesudahUjiRealtime	Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1		.0653333	.0060277	.0034801	.0503597	.0803070	18.773	2	.003

Formula 3B

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiRealtime	.240	3	.	.974	3	.692
SesudahUjiRealtime	.264	3	.	.954	3	.589

a. Lilliefors Significance Correction

Paired Samples Test

Pair	SebelumUjiRealtime - SesudahUjiRealtime	Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1		.0910000	.0112694	.0065064	.0630052	.1189948	13.986	2	.005

Lampiran 22. Hasil Analisa Statistik *Paired T Test* Viskositas Setelah Uji *Freeze-thaw*

Formula 1A

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiFreezeThaw	.312	3	.	.895	3	.370
SesudahUjiFreezeThaw	.175	3	.	1.000	3	.992

a. Lilliefors Significance Correction

Paired Samples Test

Pair	SebelumUjiFreezeThaw - SesudahUjiFreezeThaw	Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1		166.667	57.735	33.333	23.245	310.088	5.000	2	.038

Formula 2A

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiFreezeThaw	.274	3	.	.944	3	.546
SesudahUjiFreezeThaw	.328	3	.	.870	3	.295

a. Lilliefors Significance Correction

Paired Samples Test

Pair	SebelumUjiFreezeThaw - SesudahUjiFreezeThaw	Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1		183.333	132.666	76.595	-146.228	512.895	2.394	2	.139

Formula 3A

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiFreezeThaw	.175	3	.	1.000	3	1.000
SesudahUjiFreezeThaw	.313	3	.	.894	3	.365

a. Lilliefors Significance Correction

Paired Samples Test

Pair	SebelumUjiFreezeThaw - SesudahUjiFreezeThaw	Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1		149.667	496.611	286.718	-1083.983	1383.316	.522	2	.654

Formula 1B

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiFreezeThaw	.235	3	.	.978	3	.715
SesudahUjiFreezeThaw	.219	3	.	.987	3	.783

a. Lilliefors Significance Correction

Paired Samples Test

Pair		Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1	SebelumUjiFreezeThaw - SesudahUjiFreezeThaw	889.000	938.436	541.807	-1442.205	3220.205	1.641	2	.243

Formula 2B

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiFreezeThaw	.219	3	.	.987	3	.780
SesudahUjiFreezeThaw	.175	3	.	1.000	3	.997

a. Lilliefors Significance Correction

Paired Samples Test

Pair		Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1	SebelumUjiFreezeThaw - SesudahUjiFreezeThaw	2433.333	375.663	216.889	1500.136	3366.531	11.219	2	.008

Formula 3B

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiFreezeThaw	.253	3	.	.964	3	.637
SesudahUjiFreezeThaw	.284	3	.	.933	3	.500

a. Lilliefors Significance Correction

Paired Samples Test

Pair		Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1	SebelumUjiFreezeThaw - SesudahUjiFreezeThaw	3688.333	699.461	403.834	1950.775	5425.892	9.133	2	.012

Lampiran 23. Hasil Analisa Statistik *Paired T Test* Viskositas Setelah Uji *Real Time*

Formula 1A

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiRealttime	.312	3	.	.895	3	.370
SesudahUjiRealttime	.175	3	.	1.000	3	.997

a. Lilliefors Significance Correction

Paired Samples Test

Pair	SebelumUjiRealttime - SesudahUjiRealttime	Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1		133.333	251.661	145.297	-491.828	758.494	.918	2	.456

Formula 2A

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiRealttime	.274	3	.	.944	3	.546
SesudahUjiRealttime	.252	3	.	.965	3	.640

a. Lilliefors Significance Correction

Paired Samples Test

Pair	SebelumUjiRealttime - SesudahUjiRealttime	Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1		183.000	136.525	78.823	-156.146	522.146	2.322	2	.146

Formula 3A

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiRealttime	.175	3	.	1.000	3	1.000
SesudahUjiRealttime	.262	3	.	.957	3	.600

a. Lilliefors Significance Correction

Paired Samples Test

Pair	SebelumUjiRealttime - SesudahUjiRealttime	Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1		160.667	75.142	43.383	-25.997	347.330	3.703	2	.066



Formula 1B

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiRealtime	.349	3	.	.831	3	.192
SesudahUjiRealtime	.324	3	.	.878	3	.318

a. Lilliefors Significance Correction

Paired Samples Test

Pair	SebelumUjiRealtime - SesudahUjiRealtime	Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1		111.000	138.351	79.877	-232.683	454.683	1.390	2	.299

Formula 2B

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiRealtime	.219	3	.	.987	3	.780
SesudahUjiRealtime	.291	3	.	.925	3	.470

a. Lilliefors Significance Correction

Paired Samples Test

Pair	SebelumUjiRealtime - SesudahUjiRealtime	Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1		-89.000	1260.100	727.519	-3219.262	3041.262	-.122	2	.914

Formula 3B

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiRealtime	.253	3	.	.964	3	.637
SesudahUjiRealtime	.183	3	.	.999	3	.932

a. Lilliefors Significance Correction

Paired Samples Test

Pair	SebelumUjiRealtime - SesudahUjiRealtime	Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1		-122.667	3458.350	1996.679	-8713.685	8468.351	-.061	2	.957

Lampiran 24. Hasil Analisa Statistik Non Parametrik *Wilcoxon* Daya Sebar Setelah Uji *Freeze-thaw*

Formula 1A

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiFreezeThaw	.272	3	.	.946	3	.554
SesudahUjiFreezeThaw	.385	3	.	.750	3	.000

a. Lilliefors Significance Correction

Test Statistics^b

	SesudahUjiFreezeThaw - SebelumUjiFreezeThaw
Z	-1.604 ^a
Asymp. Sig. (2-tailed)	.109

a. Based on positive ranks.

b. Wilcoxon Signed Ranks Test

Formula 2A

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiFreezeThaw	.269	3	.	.949	3	.567
SesudahUjiFreezeThaw	.385	3	.	.750	3	.000

a. Lilliefors Significance Correction

Test Statistics^b

	SesudahUjiFreezeThaw - SebelumUjiFreezeThaw
Z	-1.604 ^a
Asymp. Sig. (2-tailed)	.109

a. Based on positive ranks.

b. Wilcoxon Signed Ranks Test

Formula 3A

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiFreezeThaw	.253	3	.	.964	3	.637
SesudahUjiFreezeThaw	.385	3	.	.750	3	.000

a. Lilliefors Significance Correction

Test Statistics^b

	SesudahUji FreezeThaw - SebelumUji FreezeThaw
Z	-1.604 ^a
Asymp. Sig. (2-tailed)	.109

a. Based on positive ranks.

b. Wilcoxon Signed Ranks Test

Formula 1B

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiFreezeThaw	.369	3	.	.787	3	.085
SesudahUjiFreezeThaw	.385	3	.	.750	3	.000

a. Lilliefors Significance Correction

Test Statistics^b

	SesudahUji FreezeThaw - SebelumUji FreezeThaw
Z	-1.604 ^a
Asymp. Sig. (2-tailed)	.109

a. Based on positive ranks.

b. Wilcoxon Signed Ranks Test

Formula 2B

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiFreezeThaw	.184	3	.	.999	3	.927
SesudahUjiFreezeThaw	.385	3	.	.750	3	.000

a. Lilliefors Significance Correction

Test Statistics^b

	SesudahUji FreezeThaw - SebelumUji FreezeThaw
Z	-1.604 ^a
Asymp. Sig. (2-tailed)	.109

a. Based on positive ranks.

b. Wilcoxon Signed Ranks Test

Formula 3B

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiFreezeThaw	.292	3	.	.923	3	.463
SesudahUjiFreezeThaw	.385	3	.	.750	3	.000

a. Lilliefors Significance Correction

Test Statistics^b

	SesudahUji FreezeThaw - SebelumUji FreezeThaw
Z	-1.604 ^a
Asymp. Sig. (2-tailed)	.109

a. Based on positive ranks.

b. Wilcoxon Signed Ranks Test

Lampiran 25. Hasil Analisa Statistik *Paired T Test* Daya Sebar Setelah Uji *Real Time*

Formula 1A

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiRealttime	.272	3	.	.946	3	.554
SesudahUjiRealttime	.369	3	.	.789	3	.089

a. Lilliefors Significance Correction

Paired Samples Test

Pair	SebelumUjiRealttime - SesudahUjiRealttime	Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1		.2000000	.2333643	.1347329	-3.797090	.7797090	1.484	2	.276

Formula 2A

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiRealttime	.269	3	.	.949	3	.567
SesudahUjiRealttime	.227	3	.	.983	3	.747

a. Lilliefors Significance Correction

Paired Samples Test

Pair	SebelumUjiRealttime - SesudahUjiRealttime	Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1		.3111333	.5975047	.3449695	-1.17315	1.7954173	.902	2	.462

Formula 3A

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiRealttime	.253	3	.	.964	3	.637
SesudahUjiRealttime	.321	3	.	.881	3	.327

a. Lilliefors Significance Correction

Paired Samples Test

Pair	SebelumUjiRealttime - SesudahUjiRealttime	Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1		.0555667	.1071949	.0618890	-2.107202	.3218535	.898	2	.464



Formula 1B

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiRealtime	.369	3	.	.787	3	.085
SesudahUjiRealtime	.175	3	.	1.000	3	1.000

a. Lilliefors Significance Correction

Paired Samples Test

Pair		Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1	SebelumUjiRealtime - SesudahUjiRealtime	.0433000	.6316953	.3647094	-1.52592	1.6125180	.119	2	.916

Formula 2B

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiRealtime	.184	3	.	.999	3	.927
SesudahUjiRealtime	.293	3	.	.922	3	.461

a. Lilliefors Significance Correction

Paired Samples Test

Pair		Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1	SebelumUjiRealtime - SesudahUjiRealtime	.2556333	.1263931	.0729731	-.0583446	.5696113	3.503	2	.073

Formula 3B

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiRealtime	.292	3	.	.923	3	.463
SesudahUjiRealtime	.292	3	.	.923	3	.463

a. Lilliefors Significance Correction

Paired Samples Test

Pair		Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1	SebelumUjiRealtime - SesudahUjiRealtime	.1333333	.1201758	.0693835	-.1651999	.4318666	1.922	2	.195

Lampiran 26. Hasil Analisa Statistik *Paired T Test* Kadar Natrium Diklofenak Setelah Uji *Freeze-thaw*

Formula 1A

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiRealtime	.289	3	.	.927	3	.478
SesudahUjiRealtime	.179	3	.	.999	3	.948

a. Lilliefors Significance Correction

Paired Samples Test

Pair	SebelumUjiRealtime - SesudahUjiRealtime	Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1		.0360000	.2303845	.1330125	-5363067	.6083067	.271	2	.812

Formula 2A

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiFreezeThaw	.336	3	.	.856	3	.257
SesudahUjiFreezeThaw	.314	3	.	.893	3	.363

a. Lilliefors Significance Correction

Paired Samples Test

Pair	SebelumUjiFreezeThaw - SesudahUjiFreezeThaw	Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1		-.0070000	.0121244	.0070000	-.0231186	.0371186	1.000	2	.423

Formula 3A

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiFreezeThaw	.258	3	.	.960	3	.616
SesudahUjiFreezeThaw	.243	3	.	.972	3	.679

a. Lilliefors Significance Correction

Paired Samples Test

Pair	SebelumUjiFreezeThaw - SesudahUjiFreezeThaw	Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1		-.0216667	.2350347	.1356974	-.6055254	.5621920	-.160	2	.888

Formula 1B

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiFreezeThaw	.370	3	.	.785	3	.080
SesudahUjiFreezeThaw	.370	3	.	.786	3	.082

a. Lilliefors Significance Correction

Paired Samples Test

Pair		Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1	SebelumUjiFreezeThaw - SesudahUjiFreezeThaw	.0076667	.5543937	.3200793	-1.36952	1.3848569	.024	2	.983

Formula 2B

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiFreezeThaw	.251	3	.	.966	3	.648
SesudahUjiFreezeThaw	.253	3	.	.964	3	.637

a. Lilliefors Significance Correction

Paired Samples Test

Pair		Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1	SebelumUjiFreezeThaw - SesudahUjiFreezeThaw	.0106667	.0392471	.0226593	-.0868285	.1081618	.471	2	.684

Formula 3B

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiFreezeThaw	.194	3	.	.997	3	.888
SesudahUjiFreezeThaw	.251	3	.	.966	3	.648

a. Lilliefors Significance Correction

Paired Samples Test

Pair		Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1	SebelumUjiFreezeThaw - SesudahUjiFreezeThaw	-.0216667	.0184752	.0106667	-.0675616	.0242283	-2.031	2	.179

Lampiran 27. Hasil Analisa Statistik *Paired T Test* Kadar Natrium Diklofenak Setelah Uji *Real Time*

Formula 1A

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiRealttime	.289	3	.	.927	3	.478
SesudahUjiRealttime	.198	3	.	.995	3	.872

a. Lilliefors Significance Correction

Paired Samples Test

Pair	SebelumUjiRealttime - SesudahUjiRealttime	Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1		-.0216667	.3287573	.1898081	-8383450	.7950116	-.114	2	.920

Formula 2A

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiRealttime	.336	3	.	.856	3	.257
SesudahUjiRealttime	.366	3	.	.794	3	.101

a. Lilliefors Significance Correction

Paired Samples Test

Pair	SebelumUjiRealttime - SesudahUjiRealttime	Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1		.0176667	.1315497	.0759503	-3091210	.3444543	.233	2	.838

Formula 3A

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiRealttime	.178	3	.	.999	3	.952
SesudahUjiRealttime	.208	3	.	.992	3	.826

a. Lilliefors Significance Correction

Paired Samples Test

Pair	SebelumUjiRealttime - SesudahUjiRealttime	Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1		-.0613333	.0981037	.0566402	-3050364	.1823697	-1.083	2	.392



Formula 1B

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiRealtime	.370	3	.	.785	3	.080
SesudahUjiRealtime	.267	3	.	.951	3	.576

a. Lilliefors Significance Correction

Paired Samples Test

Pair	SebelumUjiRealtime - SesudahUjiRealtime	Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1		-.0543333	.4249004	.2453163	-1.10984	1.0011777	-.221	2	.845

Formula 2B

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiRealtime	.251	3	.	.966	3	.648
SesudahUjiRealtime	.208	3	.	.992	3	.826

a. Lilliefors Significance Correction

Paired Samples Test

Pair	SebelumUjiRealtime - SesudahUjiRealtime	Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1		.0000000	.0386911	.0223383	-.0961140	.0961140	.000	2	1.000

Formula 3B

Tests of Normality

	Kolmogorov-Smirnov ^a			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
SebelumUjiRealtime	.194	3	.	.997	3	.888
SesudahUjiRealtime	.263	3	.	.955	3	.593

a. Lilliefors Significance Correction

Paired Samples Test

Pair	SebelumUjiRealtime - SesudahUjiRealtime	Paired Differences				t	df	Sig. (2-tailed)	
		Mean	Std. Deviation	Std. Error Mean	95% Confidence Interval of the Difference				
					Lower				Upper
1		.0543333	.0330051	.0190555	-.0276558	.1363224	2.851	2	.104

Lampiran 28. Dokumentasi Penelitian



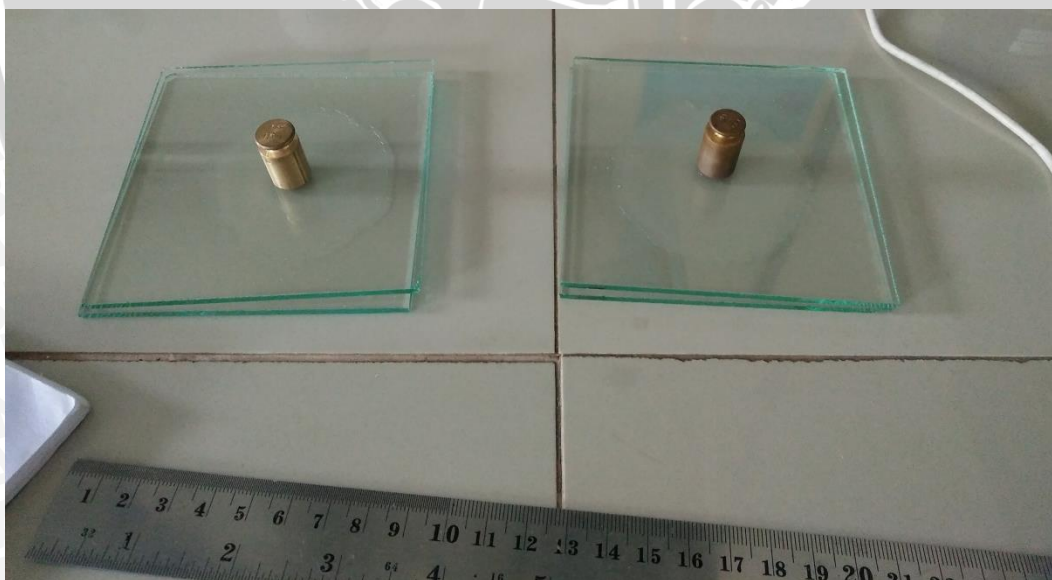
Proses filtrasi hasil modifikasi *cross-linking* pati kentang menggunakan *vacuum filter*



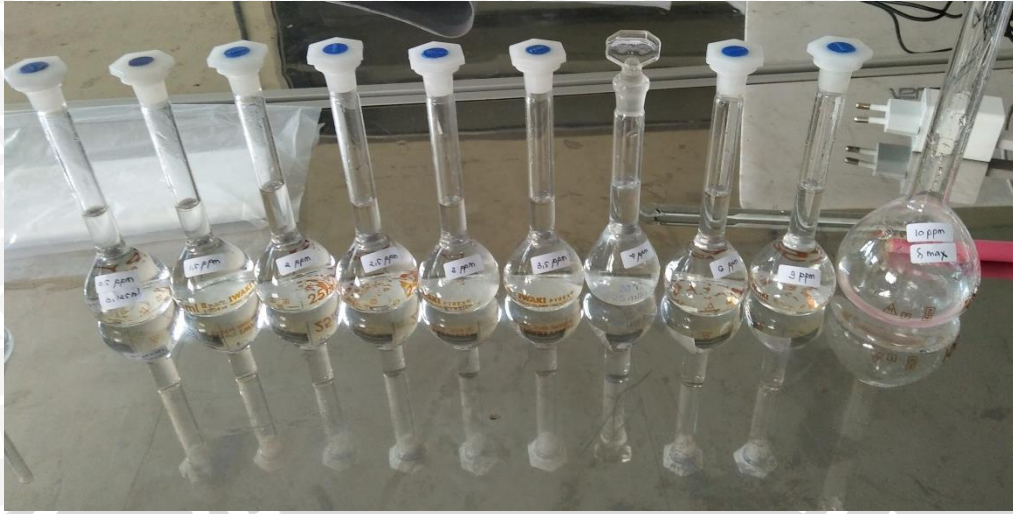
Hasil pengeringan pati kentang termodifikasi *cross-linking*



Proses pembuatan gel natrium diklofenak



Pengujian daya sebar gel



Pembuatan sampel penentuan kurva baku



Proses sonikasi sampel uji kadar natrium diklofenak dalam gel



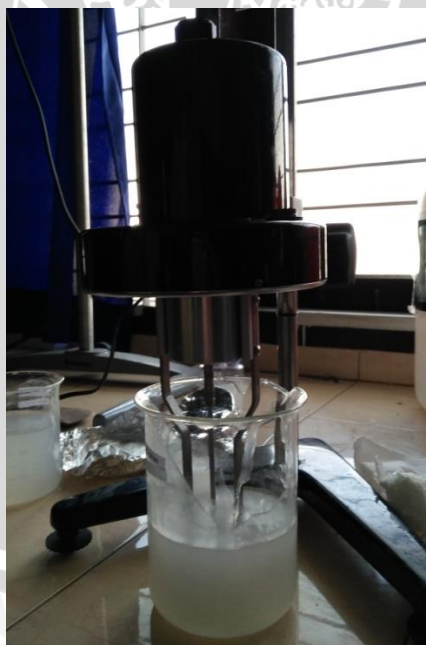
Hasil proses sonikasi sampel uji kadar natrium diklofenak dalam gel



Penyaringan sampel uji kadar natrium diklofenak dalam gel



Proses uji pH gel



Proses uji viskositas gel

ANALISIS KUALITATIF ISOPROPIL ALKOHOL

a. Identifikasi Organoleptik

Bau : Menyengat

Bentuk : Cair

Warna : Bening

Jika hasil identifikasi dibandingkan dengan referensi yang ada telah sesuai, dimana isopropil alkohol merupakan cairan bening, tidak berwarna, dan bersifat *volatile* (Rowe, dkk., 2009).

b. Identifikasi Kelarutan

Perlarut	Kelarutan	Keterangan
Aquades	1 : 6/ 166,667 mg/ml	Larut / bercampur sempurna
Etanol 75%	1 : 5/ 200 mg/ml	Larut / bercampur sempurna

Jika hasil identifikasi dibandingkan dengan referensi yang ada telah sesuai, dimana isopropil alkohol dapat bercampur sempurna dengan aseton, kloroform, etanol, gliserin, dan air (Rowe, dkk., 2009).

ANALISIS KUALITATIF METIL PARABEN

a. Identifikasi Organoleptik

Bau : Tidak berbau

Bentuk : Serbuk padat

Warna : Putih

Hasil identifikasi telah sesuai dengan referensi dimana metil paraben berbentuk serbuk kristal tidak berwarna atau putih, tidak berbau dan memiliki rasa sedikit membakar (Rowe, dkk., 2009).

b. Identifikasi Kelarutan

Pelarut	Kelarutan	Keterangan
Akuades	1 : 100 / 100 mg/ml	Tidak larut
Akuades	1 : 500 / 20 mg/ml	Larut sebagian
Propilen glikol	1 : 5 / 200 mg/ml	Larut sebagian
Propilen glikol	1 : 6 / 166,667 mg/ml	Larut
Etanol 75%	1 : 5 / 200 mg/ml	Larut

Hasil identifikasi telah sesuai dengan referensi dimana metil paraben memiliki kelarutan dalam etanol murni 1 : 2; etanol 50% 1 : 6; eter 1 : 10; gliserin 1 : 60; propilen glikol 1 : 5; dalam air 1 : 40 pada suhu ruang; 1 : 50 pada 50°C; serta 1 : 30 pada 80°C (Rowe, dkk., 2009).

ANALISIS KUALITATIF PROPILEN GLIKOL

a. Identifikasi Organoleptik

Bau : Tidak berbau

Bentuk : Cairan kental

Warna : Bening

Hasil identifikasi telah sesuai dengan referensi dimana propilen glikol merupakan cairan bening, tidak berwarna, kental, dan praktis tidak berbau (Rowe, dkk., 2009).

b. Identifikasi Kelarutan

Pelarut	Kelarutan	Keterangan
Akuades	1 : 10 / 100 mg/ml	Larut / bercampur sempurna
Etanol 75%	1 : 10 / 100 mg/ml	Larut / bercampur sempurna

Hasil identifikasi telah sesuai dengan referensi dimana propilen glikol dapat bercampur sempurna dengan aseton, kloroform, etanol, gliserin, dan air (Rowe, dkk., 2009).