

Lampiran 1. Rekap *Activity Relationship Chart* (ARC)

| No | Hubungan A antar fasilitas | |
|----|--------------------------------------|---|
| | Fasilitas 1 | Fasilitas 2 |
| 1 | Area Kedatangan Produk | Pengolompokkan Produk |
| 2 | Pengelompokkan Produk | Fasilitas <i>Dry Cleaning</i> Fasilitas Pencucian <i>Seat Belt</i> |
| 3 | Fasilitas Pencucian <i>Seat Belt</i> | Fasilitas <i>Ovening</i> <i>Packaging</i> |
| 4 | Fasilitas <i>Dry Cleaning</i> | <i>Packaging</i> |
| 5 | <i>Packaging</i> | Gudang Produk Jadi |

| No | Hubungan E antar fasilitas | |
|----|---|--|
| | Fasilitas 1 | Fasilitas 2 |
| 1 | Area Pekerja | Area Kedatangan Produk Gudang Produk Jadi |
| 2 | Fasilitas <i>Dry Cleaning</i> | Fasilitas <i>Spotting</i> |
| 3 | Fasilitas <i>Ovening</i> | <i>Packaging</i> |
| 4 | Sterilisasi <i>Stretcher & Baby Basinet</i> | <i>Packaging</i> |





| No | Hubungan I antar fasilitas | |
|----|----------------------------|---|
| | Fasilitas 1 | Fasilitas 2 |
| 1 | Area Kedatangan Produk | Sterilisasi <i>Stretcher & Baby Basinet</i> |
| 2 | Fasilitas <i>Spotting</i> | Fasilitas <i>Ovening</i> |






| No | Hubungan O antar fasilitas | |
|----|-------------------------------|--|
| | Fasilitas 1 | Fasilitas 2 |
| 1 | Area Pekerja | Pengolompokkan Produk Fasilitas <i>Dry Cleaning</i> Fasilitas <i>Ovening</i> |
| 2 | Pengelompokkan Produk | Gudang Bahan Baku |
| 3 | Fasilitas <i>Dry Cleaning</i> | Fasilitas <i>Oveining</i> |





| No | Hubungan U antar fasilitas | |
|----|---|---|
| | Fasilitas 1 | Fasilitas 2 |
| 1 | Area Pekerja | Pengolompokkan Produk |
| | | Fasilitas <i>Dry Cleaning</i> |
| | | Fasilitas <i>Spotting</i> |
| | | Fasilitas Pencucian <i>Seat Belt</i> |
| | | Fasilitas <i>Ovening</i> |
| | | Sterilisasi <i>Stretcher & Baby Basinet</i> <i>Packaging</i> |
| 2 | Area Kedatangan Produk | Fasilitas <i>Dry Cleaning</i> |
| | | Fasilitas <i>Spotting</i> |
| | | Fasilitas Pencucian <i>Seat Belt</i> |
| | | Fasilitas <i>Ovening</i> |
| | | <i>Packaging</i> |
| | | Gudang Produk Jadi Gudang Bahan Baku |
| 3 | Pengolompokkan Produk | Fasilitas <i>Spotting</i> |
| | | Fasilitas <i>Ovening</i> |
| | | Sterilisasi <i>Stretcher & Baby Basinet</i> |
| | | Gudang Produk Jadi |
| | | Gudang Bahan Baku |
| 4 | Fasilitas <i>Dry Cleaning</i> | Fasilitas Pencucian <i>Seat Belt</i> |
| | | Fasilitas <i>Ovening</i> |
| | | Gudang Produk Jadi |
| | | Gudang Bahan Baku |
| 5 | Fasilitas <i>Spotting</i> | Fasilitas Pencucian <i>Seat Belt</i> |
| | | Sterilisasi <i>Stretcher & Baby Basinet</i> |
| | | <i>Packaging</i> |
| | | Gudang Produk Jadi |
| | | Gudang Bahan Baku |
| 6 | Fasilitas Pencucian <i>Seat Belt</i> | Sterilisasi <i>Stretcher & Baby Basinet</i> |
| | | Gudang Produk Jadi |
| | | Gudang Bahan Baku |
| 7 | Fasilitas <i>Ovening</i> | Sterilisasi <i>Stretcher & Baby Basinet</i> |
| | | Gudang Produk Jadi |
| | | Gudang Bahan Baku |
| 8 | Sterilisasi <i>Stretcher & Baby Basinet</i> | Gudang Produk Jadi |
| | | Gudang Bahan Baku |
| 9 | <i>Packaging</i> | Gudang Bahan Baku |

| No | Hubungan X antar fasilitas | |
|----|----------------------------|-------------------|
| | Fasilitas 1 | Fasilitas 2 |
| 1 | Area Pekerja | Gudang Bahan Baku |
| 2 | Gudang Produk Jadi | Gudang Bahan Baku |

Lampiran 2. Fasilitas di *laundry shop*

| No | Area | Fasilitas | Ukuran | Kapasitas | Profil Fasilitas |
|----|-------------------------|-----------------------|------------|-----------|---|
| 1 | <i>Incoming Product</i> | | 3 x 4 m | - |  |
| 2 | Pengelompokan Barang | Palet | 5 x 4 m | - | |
| 3 | <i>Dry Cleaning</i> | Mesin Union L-890S | 2,4 x 2 m | 40 kg |  |
| | | Mesin Donni S-320 | 1,5 x 1,5m | 25 kg |  |
| | | Mesin Donni D-35 | 1,9 x 2 m | 15 kg |  |

| No | Area | Fasilitas | Ukuran | Kapasitas | Profil Fasilitas |
|----|--------------------------|--------------------------------|-------------|-----------|---|
| | | Mesin Donni P-30 | 1,8 x 2 m | 12 kg |  |
| 4 | Spotting | Mesin Spotting | 1,5 x 0,5 m | 1 pcs |  |
| 5. | Ovening | Mesin Oven Tumbler | 1,5 x 1,5 m | 25 kg |  |
| 6. | Pencucian Seat Belt | Area Pencucian Seat Belt | 5 x 0,6 m | 50 pcs |  |
| 7. | Pengeringan Seat Belt | Mesin Ovening Seat Belt | 1 x 1 m | 50 pcs |  |

| No | Area | Fasilitas | Ukuran | Kapasitas | Profil Fasilitas |
|-----|--|--------------------------|-----------------|-----------------|---|
| 8. | Sterilisasi <i>Stretcher & Baby Basinet</i> | Area Sterilisasi | 3 x 2 m | 1 pcs/proses |  |
| 9. | <i>Packaging</i> | Area <i>Packaging</i> | 3,5 x 1,5 m | 1 pcs/proses |  |
| 10. | Gudang Produk Jadi | Area Gudang | 8,35 x 3,5 m | - |  |
| 11. | Gudang Bahan Kimia | Area Penyimpanan | 2,7 x 2,85 m | - |  |

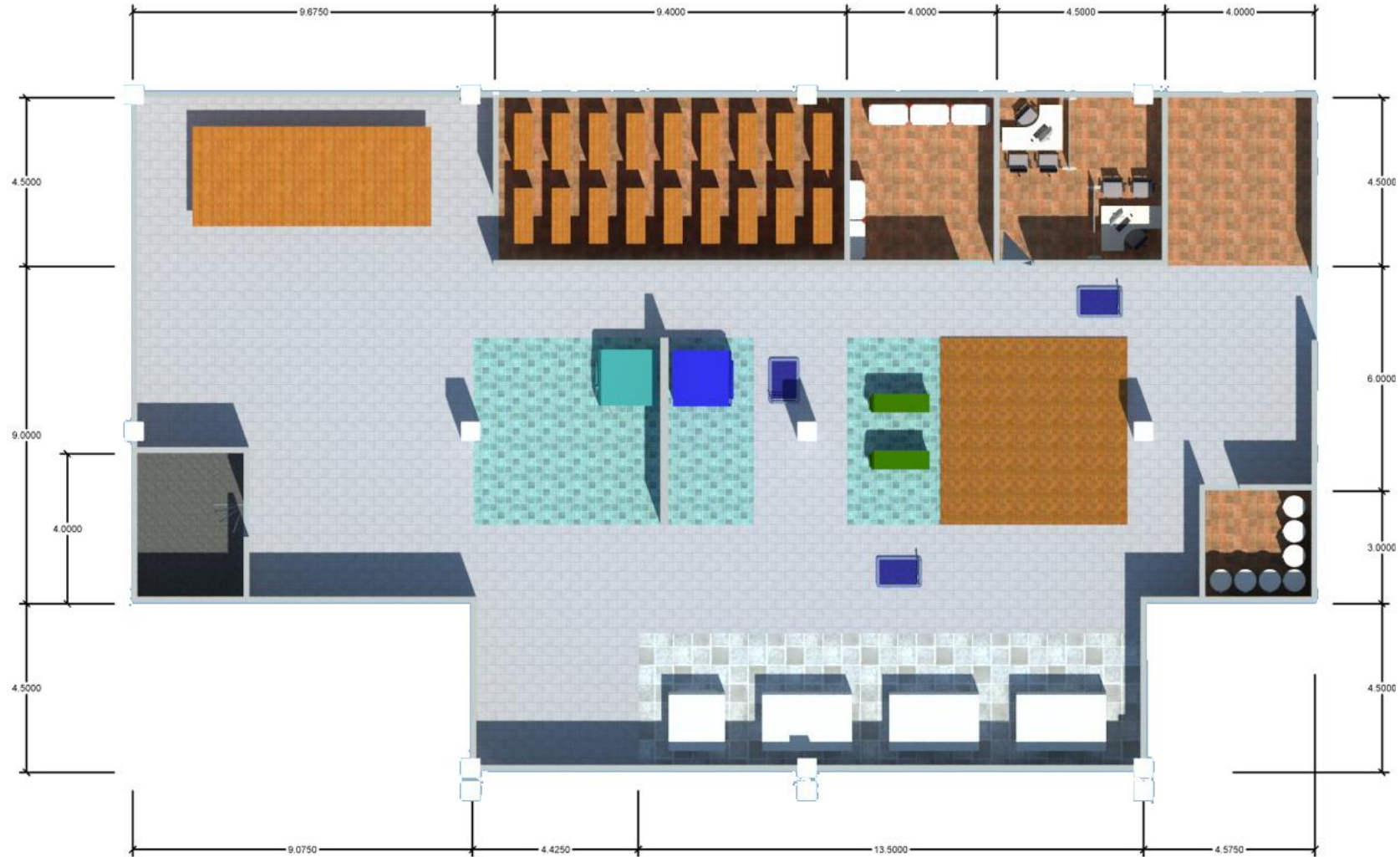
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Lampiran 3. Desain Lavout usulan di *Laundry Shop* PT GMF AeroAsia



DENAH LAUNDRY SHOP







