

Lampiran 1

Berikut merupakan daftar urutan job pada masing-masing mesin yaitu mesin laminasi dan mesin slitting, ketika mengalami *update* penjadwalan. Dalam bulan Oktober terjadi beberapa kali kedatangan job sehingga perlu dilakukan penjadwalan ulang sebanyak kedatangan job tersebut

1. Update Penjadwalan 1 Oktober 2015

Tabel Penjadwalan Produksi Mesin 1 (Update 1 Oktober)

	Nama Job	Due Date	Jumlah Roll	Proses Tiap Roll (menit)	Sisa Roll Awal	Produksi Kebutuhan Aktual	Produksi Akhir	Sisa Roll Akhir	Ketr.
1	1AFSYD	25-Sep	3	180	0.471	3	3		
2	2IFWZN	25-Sep							Non-Mesin 1
3	7ABGZL	2-Oct	2	60	0.340	2	2		STOCK
4	6AFGXA	3-Oct	3	150	0.790	3	3		
5	5AFGXC	6-Oct	9	150	0.294	8.7	9	0.3	
6	4AFRXB	8-Oct	3	150	0.956	3	3		STOCK
7	3AFGXB	8-Oct	3	150	0.948	2.1	3	0.9	
8	8AFGXC	13-Oct	29	150	0.730	27.976	28	0	

Tabel Penjadwalan Produksi Mesin 2 (Update 1)

No	Nama Job	Jumlah Roll Besar	Jumlah Roll Kecil Tiap Roll Besar	Jumlah Roll Kecil	Waktu Proses Per Roll Besar (Menit)	Waktu Proses Tiap Roll Kecil (Menit)	Ketr.
1	1AFSYD	3	7	18	280	40	
2	2IFWZN	3	4	12	140	35	
3	7ABGZL	2	7	14	280	40	
4	6AFGXA	3	7	21	280	40	
5	5AFGXC	9	7	63	280	40	
6	4AFRXB	3	7	21	280	40	
7	3AFGXB	3	7	21	280	40	
8	8AFGXC	28	7	196	280	40	

**penjadwalan update 1 sudah disajikan pada laporan*

2. Update Penjadwalan 2 Oktober 2015

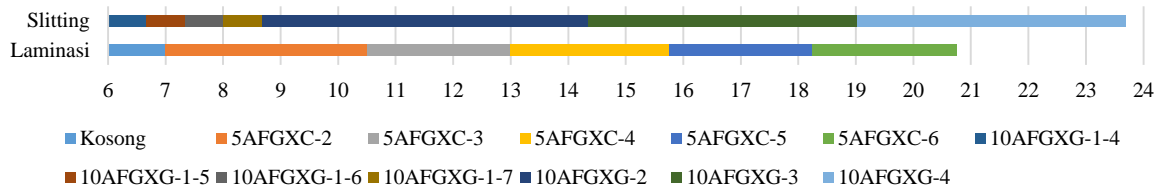
Tabel Penjadwalan Produksi Mesin 1 (Update 2)

No	Nama Job	Due Date	Jumlah Roll	Proses Tiap Roll (menit)	Sisa Roll Awal	Produksi Kebutuhan Aktual	Produksi Akhir	Sisa Roll Akhir	Ketr.
1	1AFSYD	25-Sep	3	180	0.471	3	3		
2	2IFWZN	25-Sep							Non-Mesin 1
3	7ABGZL	2-Oct	2	60	0.340	2	2		STOCK
4	6AFGXA	3-Oct	3	150	0.790	3	3		
5	9AFSYD	3-Oct	2	180	0.73	1.5	2	0.5	
6	10AFGXG	5-Oct	5	150	0.876	3.3	4	0.7	
7	5AFGXC	6-Oct	9	150	0.294	8.7	9	0.3	
8	4AFRXB	8-Oct	3	150	0.956	3	3		STOCK
9	3AFGXB	8-Oct	3	150	0.948	2.1	3	0.9	
10	8AFGXC	13-Oct	29	150	0.730	27.976	28	0	

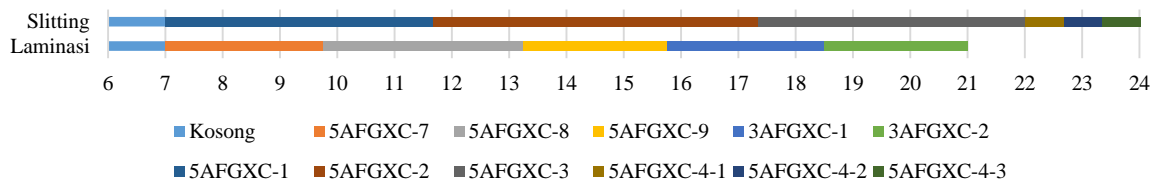
Tabel Penjadwalan Produksi Mesin 2 (Update 2)

No	Nama Job	Jumlah Roll Besar	Jumlah Roll Kecil Tiap Roll Besar	Jumlah Roll Kecil	Waktu Proses Per Roll Besar (Menit)	Waktu Proses Tiap Roll Kecil (Menit)	Ketr.
1	1AFSYD	3	7	18	280	40	
2	2IFWZN	3	4	12	140	35	
3	7ABGZL	2	7	14	280	40	STOCK
4	6AFGXA	3	7	21	280	40	
5	9AFSYD	2	7	14	280	40	
6	10AFGXG	4	7	28	280	40	
7	5AFGXC	9	7	63	280	40	
8	4AFRXB	3	7	21	280	40	STOCK
9	3AFGXB	3	7	21	280	40	
10	8AFGXC	28	7	196	280	40	

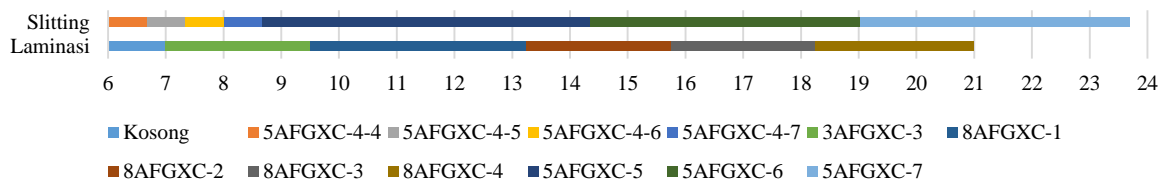
PENJADWALAN 5 OKTOBER UPDATE 2



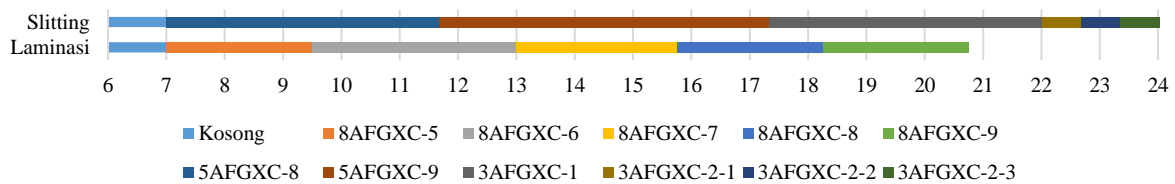
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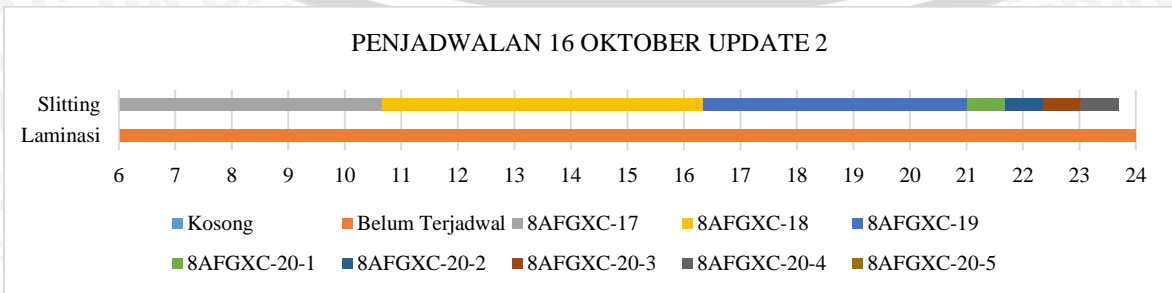
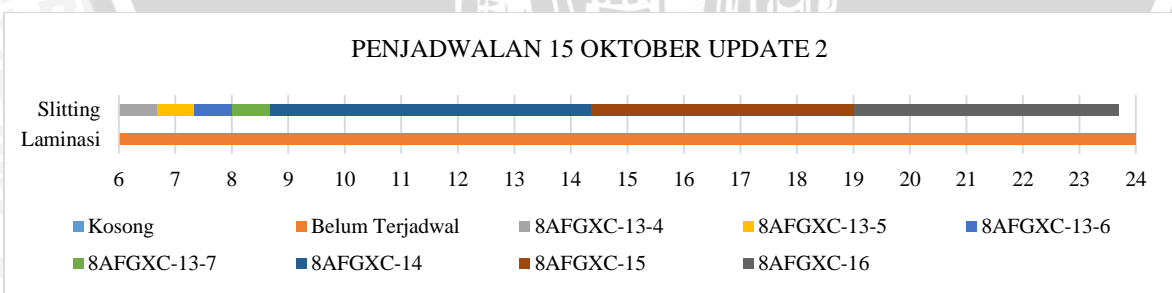
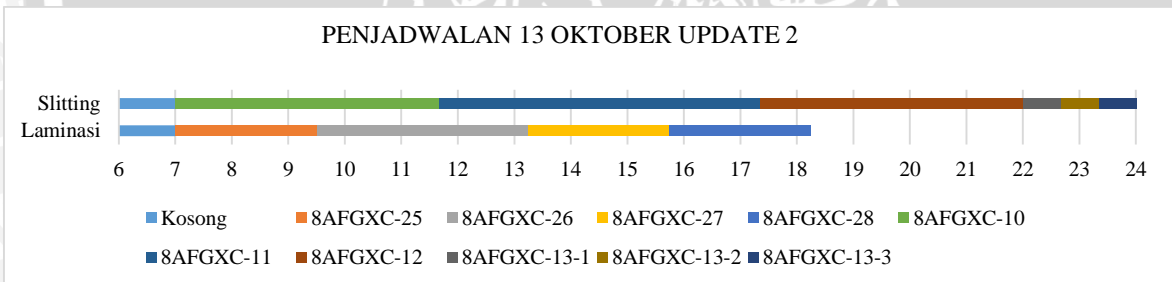
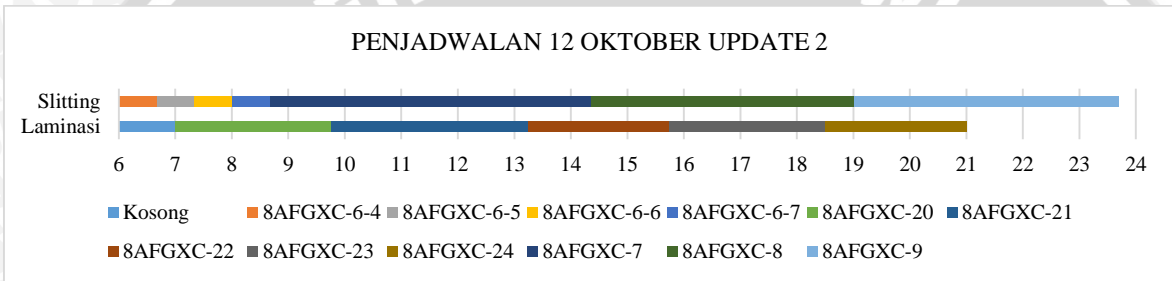
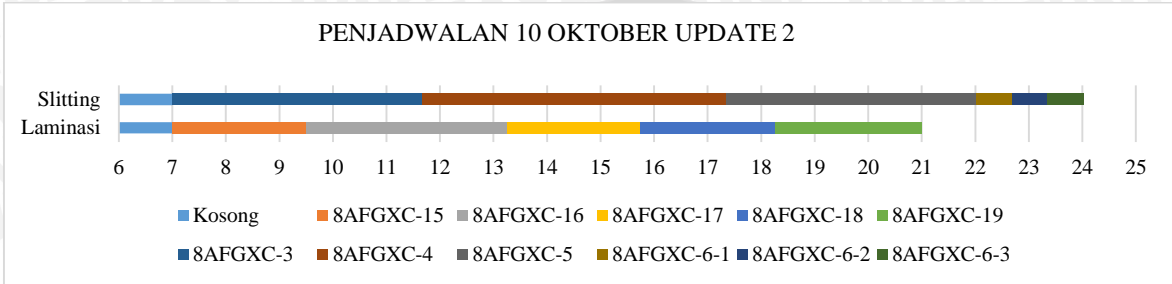
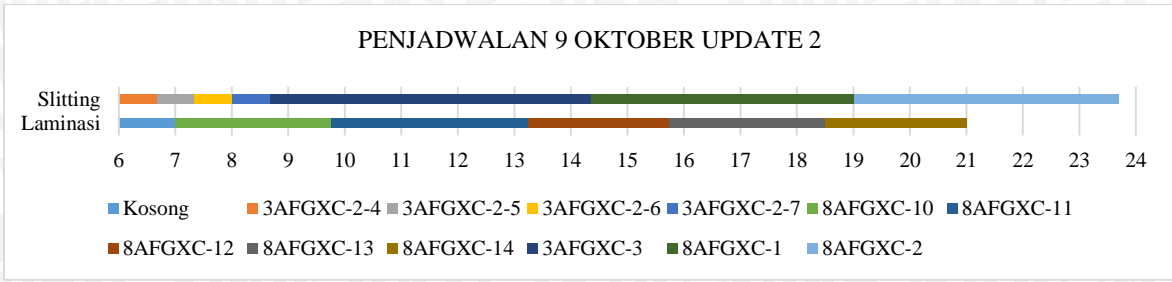


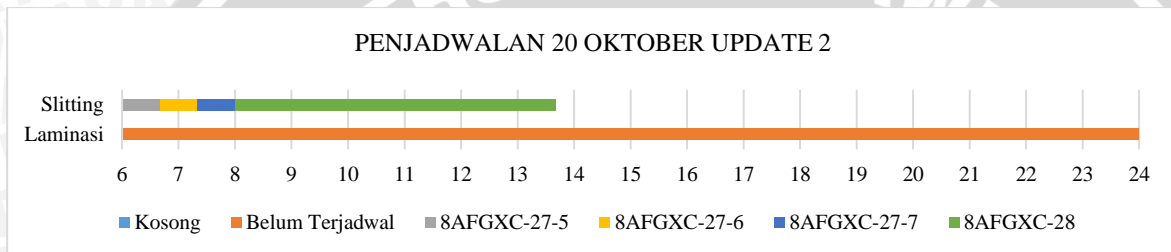
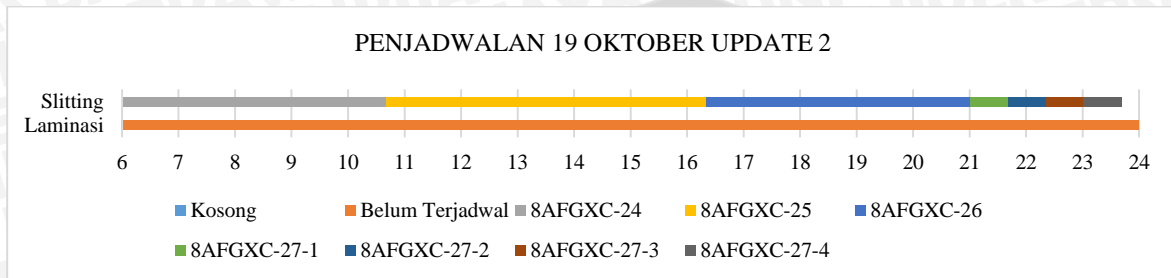
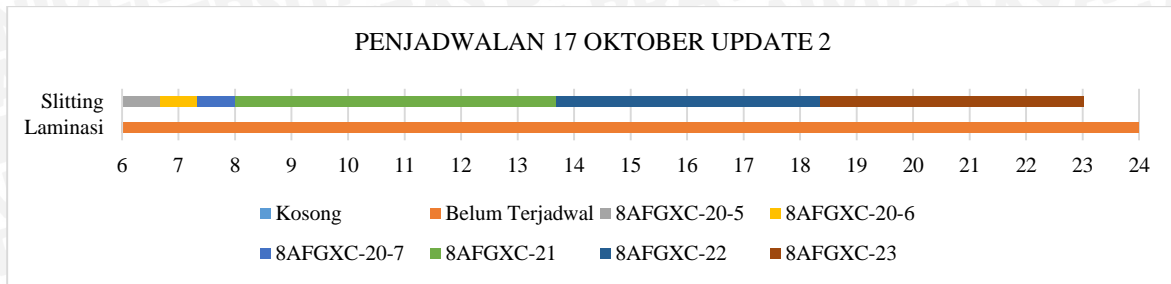
PENJADWALAN 7 OKTOBER UPDATE 2



PENJADWALAN 8 OKTOBER UPDATE 2







3. Update Penjadwalan 3 Oktober 2015

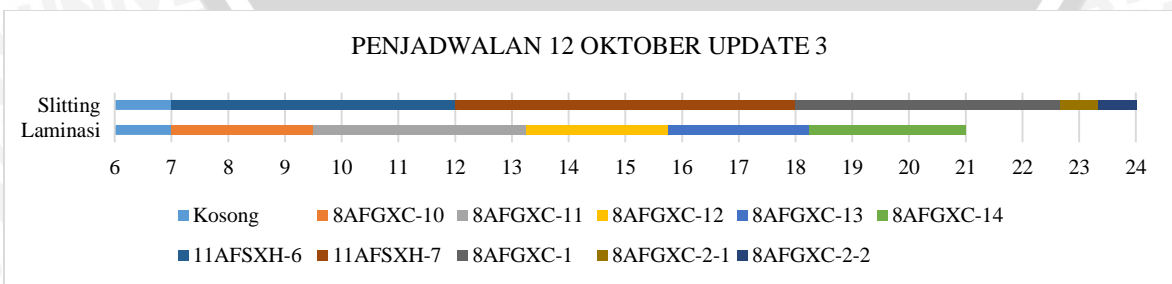
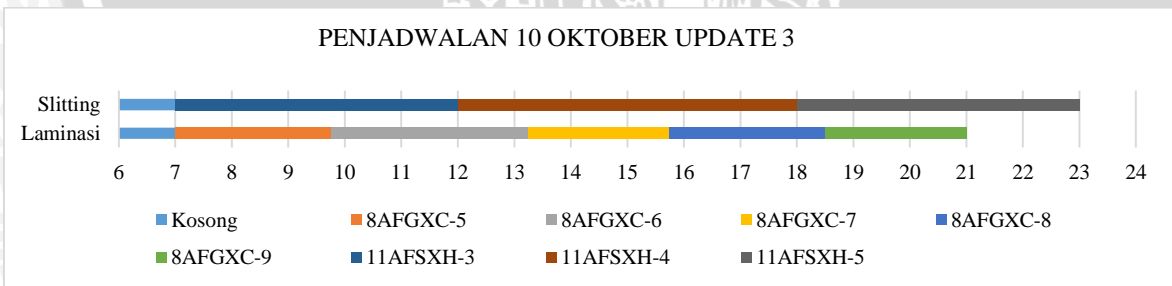
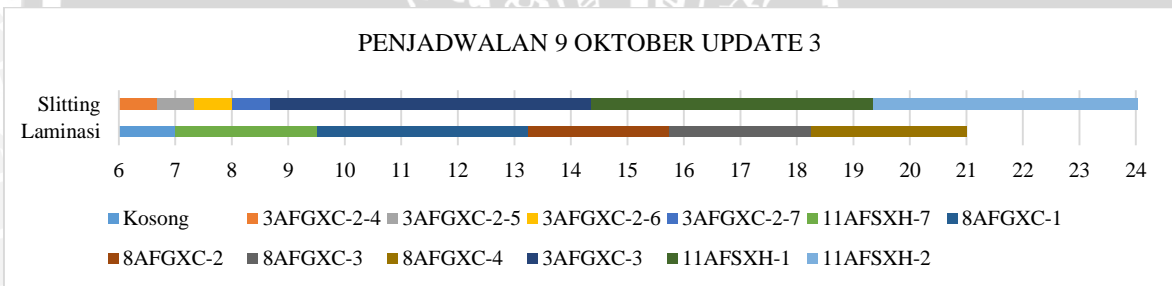
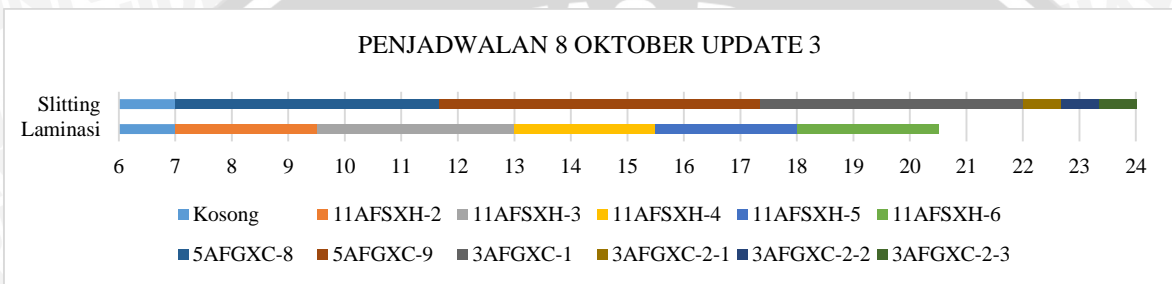
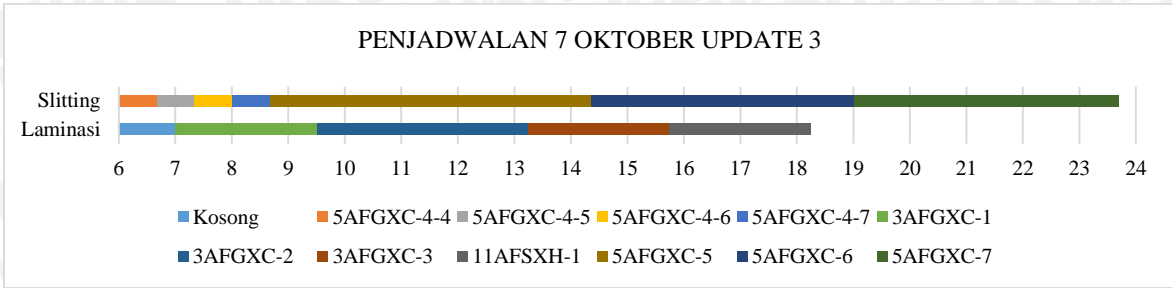
Tabel Penjadwalan Produksi Mesin 1 (Update 3)

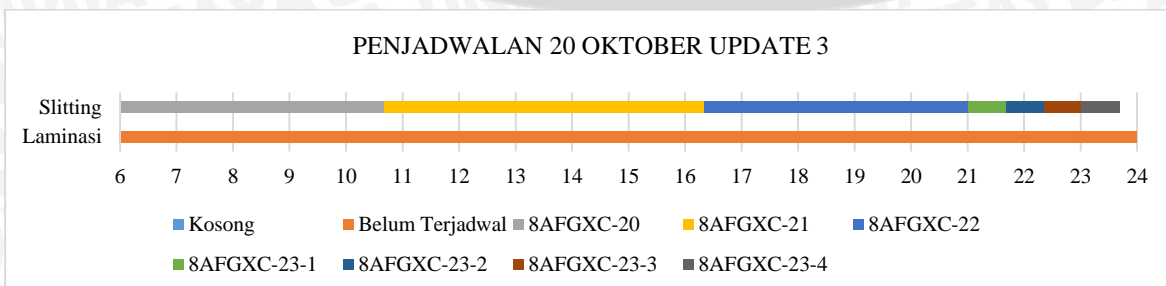
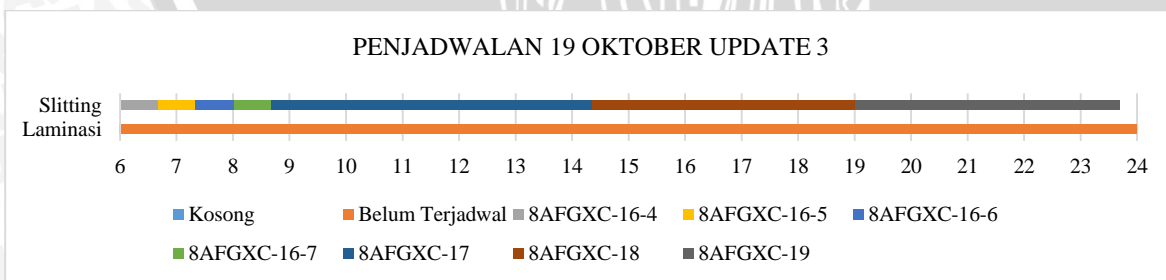
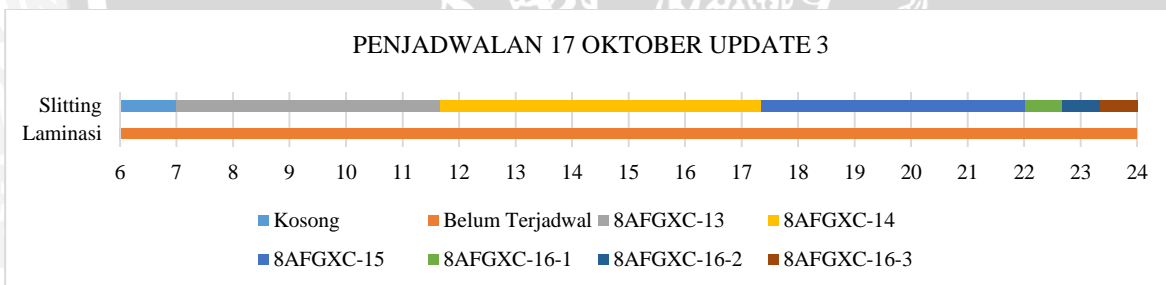
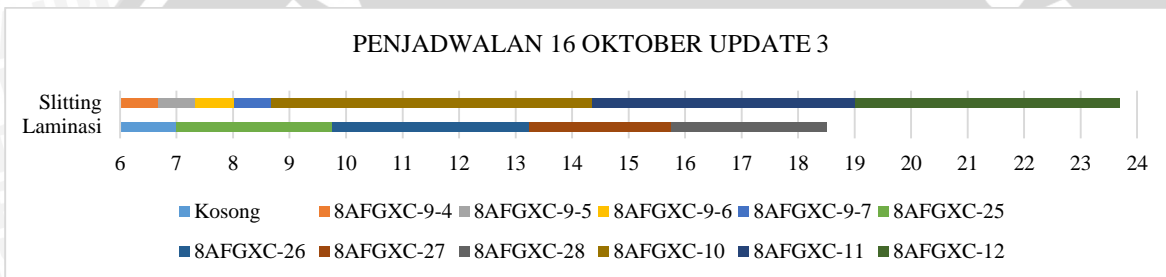
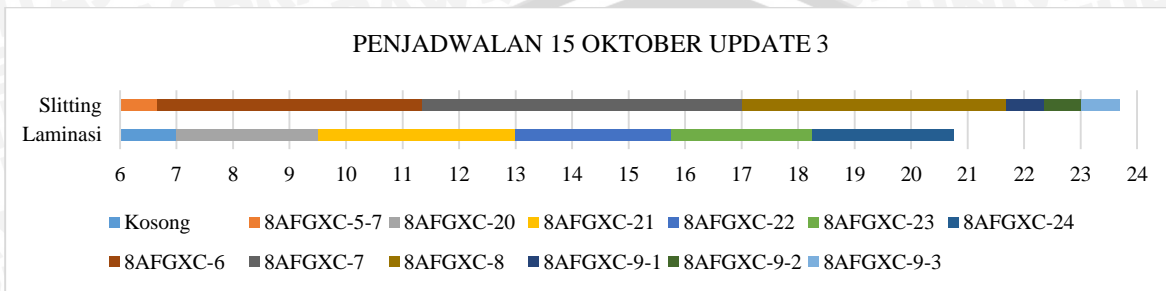
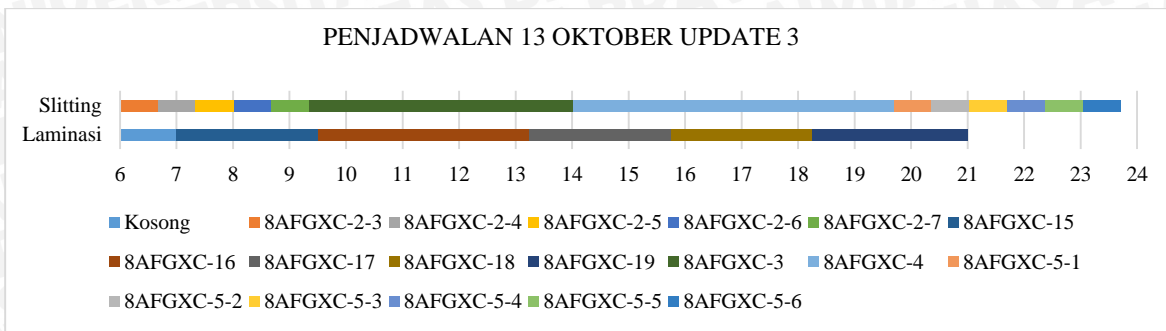
No	Nama Job	Due Date	Jumlah Roll	Proses Tiap Roll (menit)	Sisa Roll Awal	Produksi Kebutuhan Aktual	Produksi Akhir	Sisa Roll Akhir	Ketr.
1	1AFSYD	25-Sep	3	180	0.471	3	3		
2	2IFWZN	25-Sep							Non-Mesin 1
3	7ABGZL	2-Oct	2	60	0.340	2	2		STOCK
4	6AFGXA	3-Oct	3	150	0.790	3	3		
5	9AFSYD	3-Oct	2	180	0.73	1.5	2	0.5	
6	10AFGXG	5-Oct	5	150	0.876	3.3	4	0.7	
7	5AFGXC	6-Oct	9	150	0.294	8.7	9	0.3	
8	4AFRXB	8-Oct	3	150	0.956	3	3		STOCK
9	3AFGXB	8-Oct	3	150	0.948	2.1	3	0.9	
10	11AFSXH	9-Oct	7	150	0.662	7	7		
11	8AFGXC	13-Oct	29	150	0.730	27.976	28	0	

Tabel Penjadwalan Produksi Mesin 2 (Update 3)

No	Nama Job	Jumlah Roll Besar	Jumlah Roll Kecil Tiap Roll Besar	Jumlah Roll Kecil	Waktu Proses Per Roll Besar (Menit)	Waktu Proses Tiap Roll Kecil (Menit)	Ketr.
1	1AFSYD	3	7	18	280	40	
2	2IFWZN	3	4	12	140	35	
3	7ABGZL	2	7	14	280	40	STOCK
4	6AFGXA	3	7	21	280	40	
5	9AFSYD	2	7	14	280	40	
6	10AFGXG	4	7	28	280	40	
7	5AFGXC	9	7	63	280	40	
8	4AFRXB	3	7	21	280	40	STOCK
9	3AFGXB	3	7	21	280	40	

No	Nama Job	Jumlah Roll Besar	Jumlah Roll Kecil Tiap Roll Besar	Jumlah Roll Kecil	Waktu Proses Per Roll Besar (Menit)	Waktu Proses Tiap Roll Kecil (Menit)	Ketr.
10	11AFSXH	7	6	42	300	50	
11	8AFGXC	28	7	196	280	40	





4. Update Penjadwalan 4 Oktober 2015

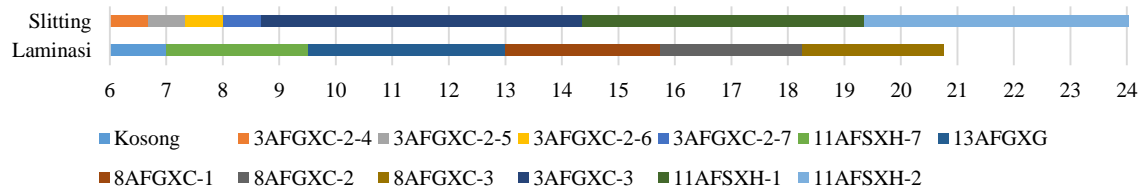
Tabel Penjadwalan Produksi Mesin 1 (Update 4)

No	Nama Job	Due Date	Jumlah Roll	Proses Tiap Roll (menit)	Sisa Roll Awal	Produksi Kebutuhan Aktual	Produksi Akhir	Sisa Roll Akhir	Ketr.
1	1AFSYD	25-Sep	3	180	0.471	3	3		
2	2IFWZN	25-Sep							Non-Mesin 1
3	7ABGZL	2-Oct	2	60	0.340	2			STOCK
4	6AFGXA	3-Oct	3	150	0.790	3	3		
5	9AFSYD	3-Oct	2	180	0.73	1.5	2	0.5	
6	10AFGXG	5-Oct	5	150	0.876	3.3	4	0.7	
7	5AFGXC	6-Oct	9	150	0.294	8.7	9	0.3	
8	4AFRXB	8-Oct	3	150	0.956	3	3		STOCK
9	3AFGXB	8-Oct	3	150	0.948	2.1	3	0.9	
10	11AFSXH	9-Oct	7	150	0.662	7	7		
11	12AFSXH	13-Oct	1	150	0.270	0.7	0		STOCK
12	13AFGXG	13-Oct	1	150	0.270	1	1		
13	8AFGXC	13-Oct	29	150	0.730	27.976	28		

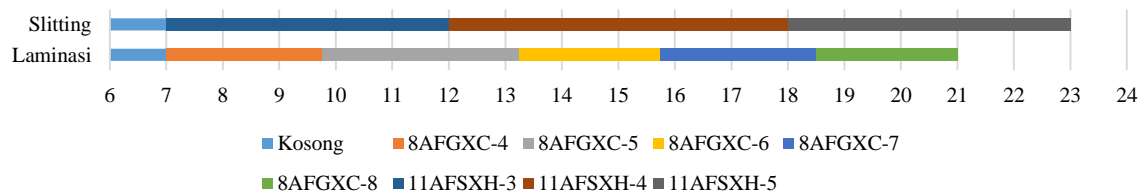
Tabel Penjadwalan Produksi Mesin 2 (Update 4)

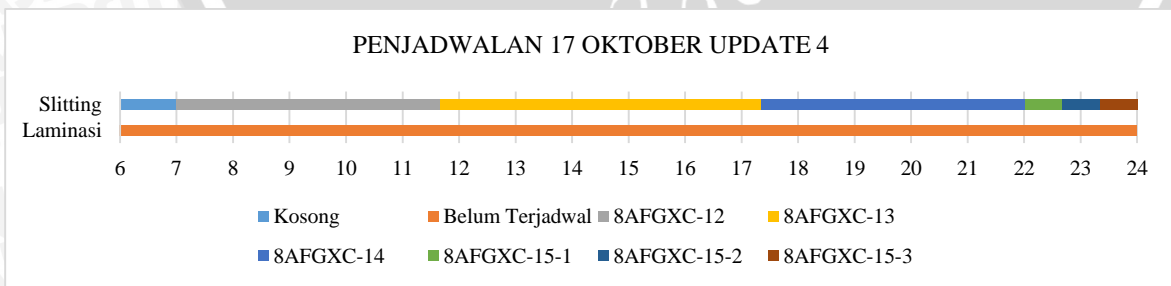
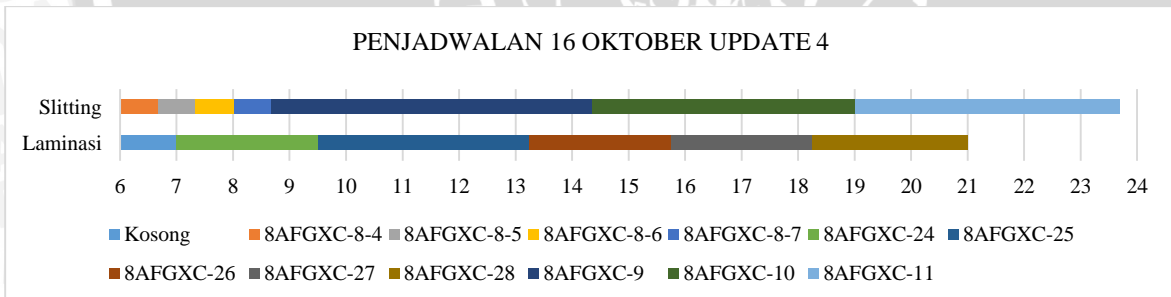
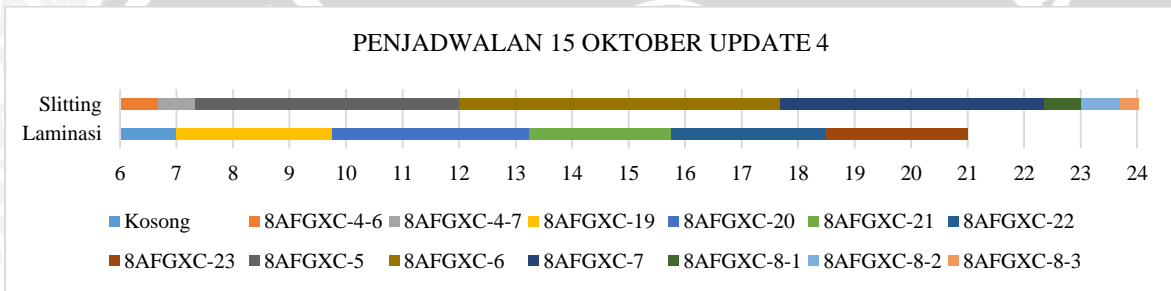
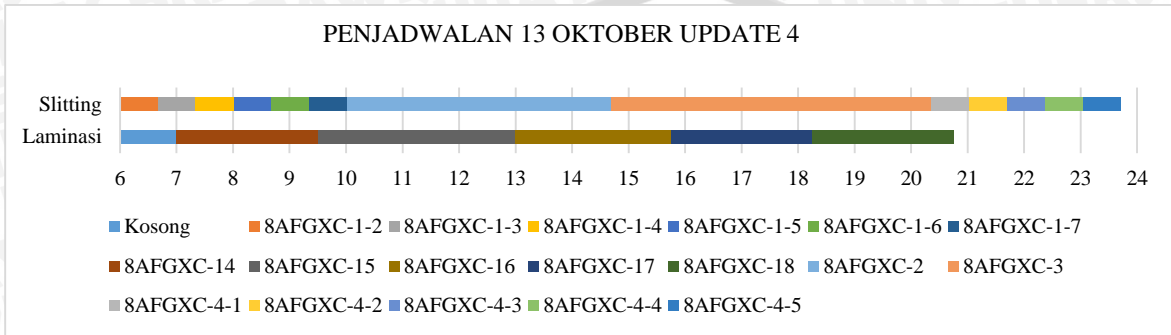
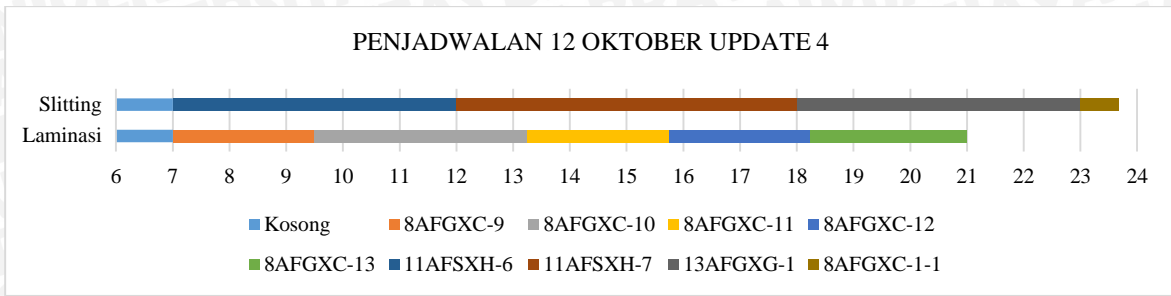
No	Nama Job	Jumlah Roll Besar	Jumlah Roll Kecil Tiap Roll Besar	Jumlah Roll Kecil	Waktu Proses Per Roll Besar (Menit)	Waktu Proses Tiap Roll Kecil (Menit)	Ketr.
1	1AFSYD	3	7	18	280	40	
2	2IFWZN	3	4	12	140	35	
3	7ABGZL	2	7	14	280	40	STOCK
4	6AFGXA	3	7	21	280	40	
5	9AFSYD	2	7	14	280	40	
6	10AFGXG	4	7	28	280	40	
7	5AFGXC	9	7	63	280	40	
8	4AFRXB	3	7	21	280	40	STOCK
9	3AFGXB	3	7	21	280	40	
10	11AFSXH	7	7	49	280	40	
11	12AFSXH	1	7		280	40	STOCK
12	13AFGXG	1	6	6	300	50	
13	8AFGXC	28	7	196	280	40	

PENJADWALAN 9 OKTOBER UPDATE 4

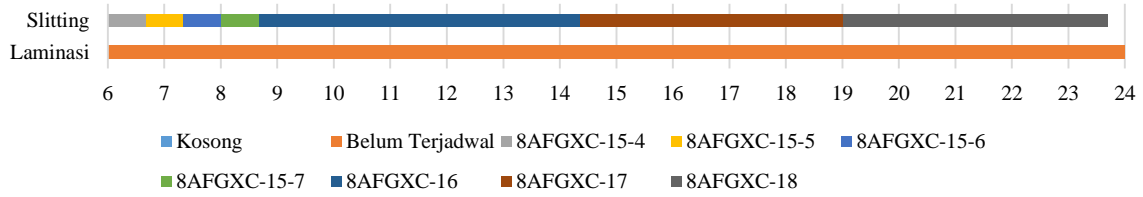


PENJADWALAN 10 OKTOBER UPDATE 4

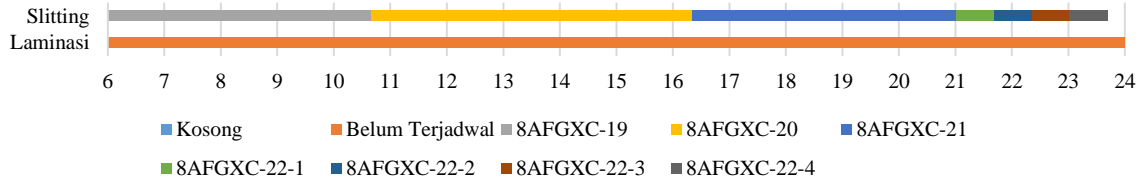




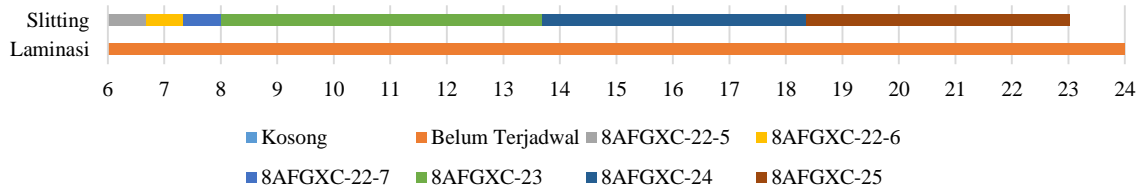
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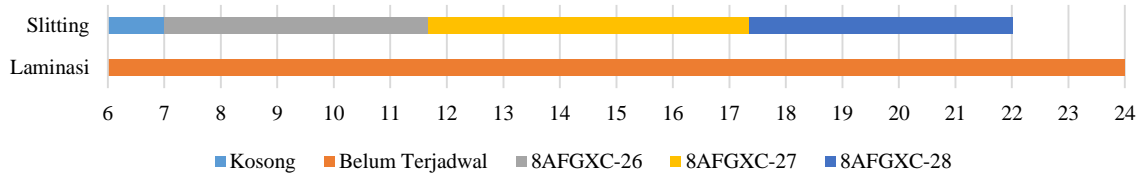
PENJADWALAN 20 OKTOBER UPDATE 4



PENJADWALAN 21 OKTOBER UPDATE 4



PENJADWALAN 22 OKTOBER UPDATE 4



5. Update Penjadwalan 6 Oktober 2015

Tabel Penjadwalan Produksi Mesin 1 (Update 5)

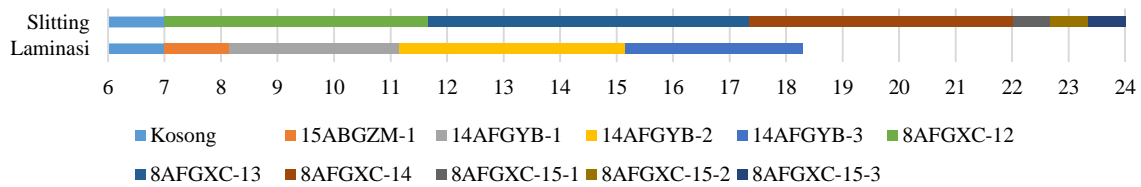
No	Nama Job	Due Date	Jumlah Roll	Proses Tiap Roll (menit)	Sisa Roll Awal	Produksi Kebutuhan Aktual	Produksi Akhir	Sisa Roll Akhir	Ketr.
1	1AFSYD	25-Sep	3	180	0.471	3	3		
2	2IFWZN	25-Sep							Non-Mesin 1
3	7ABGZL	2-Oct	2	60	0.340	2			STOCK
4	6AFGXA	3-Oct	3	150	0.790	3	3		
5	9AFSYD	3-Oct	2	180	0.73	1.5	2	0.5	
6	10AFGXG	5-Oct	5	150	0.876	3.3	4	0.7	
7	5AFGXC	6-Oct	9	150	0.294	8.7	9	0.3	
8	4AFRXB	8-Oct	3	150	0.956	3	3		STOCK
9	3AFGXB	8-Oct	3	150	0.948	2.1	3	0.9	
10	11AFSXH	9-Oct	7	150	0.662	7	7		
11	12AFSXH	13-Oct	1	150	0.270	0.7	0	1	STOCK
12	13AFGXG	13-Oct	1	150	0.270	1	1	1	

No	Nama Job	Due Date	Jumlah Roll	Proses Tiap Roll (ment)	Sisa Roll Awal	Produksi Kebutuhan Aktual	Produksi Akhir	Sisa Roll Akhir	Ketr.
13	8AFGXC	13-Oct	29	150	0.730	27.976	28		
14	15ABGZM	20-Oct	60	1	60	0.1	1		
15	14AFGYB	20-Oct	720	4	180	0.9	4		

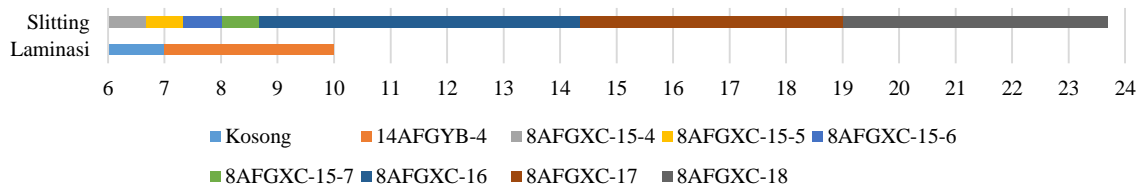
Tabel Penjadwalan Produksi Mesin 2 (Update 5)

No	Nama Job	Jumlah Roll Besar	Jumlah Roll Kecil Tiap Roll Besar	Jumlah Roll Kecil	Waktu Proses Per Roll Besar (Menit)	Waktu Proses Tiap Roll Kecil (Menit)	Ketr.
1	1AFSYD	3	7	18	280	40	
2	2IFWZN	3	4	12	140	35	
3	7ABGZL	2	7	14	280	40	STOCK
4	6AFGXA	3	7	21	280	40	
5	9AFSYD	2	7	14	280	40	
6	10AFGXG	4	7	28	280	40	
7	5AFGXC	9	7	63	280	40	
8	4AFRXB	3	7	21	280	40	STOCK
9	3AFGXB	3	7	21	280	40	
10	11AFSXH	7	7	49	280	40	
11	12AFSXH	1	7	7	280	40	STOCK
12	13AFGXG	1	6	6	300	50	
13	8AFGXC	28	7	196	280	40	
14	15ABGZM	1	4	4	140	35	
15	14AFGYB	4	7	28	280	40	

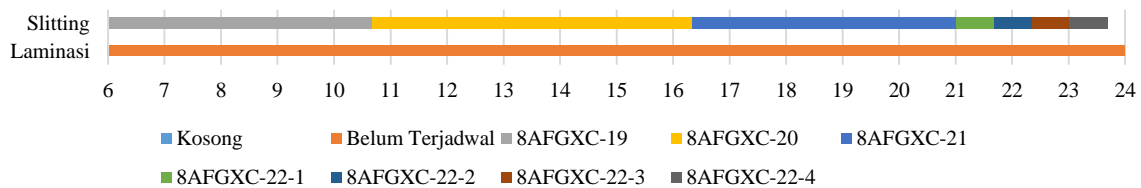
PENJADWALAN 17 OKTOBER UPDATE 5

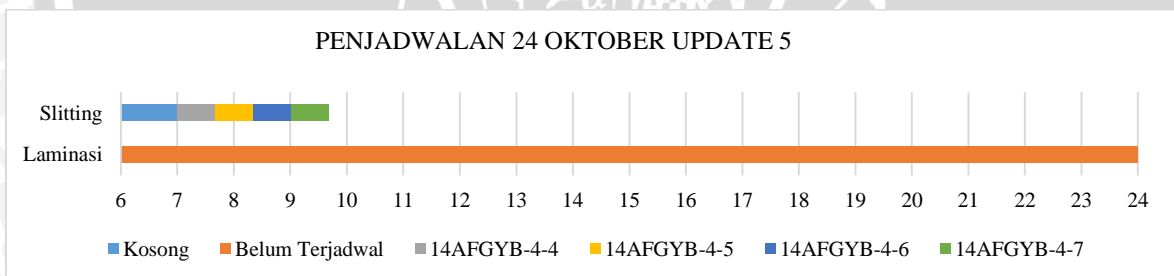
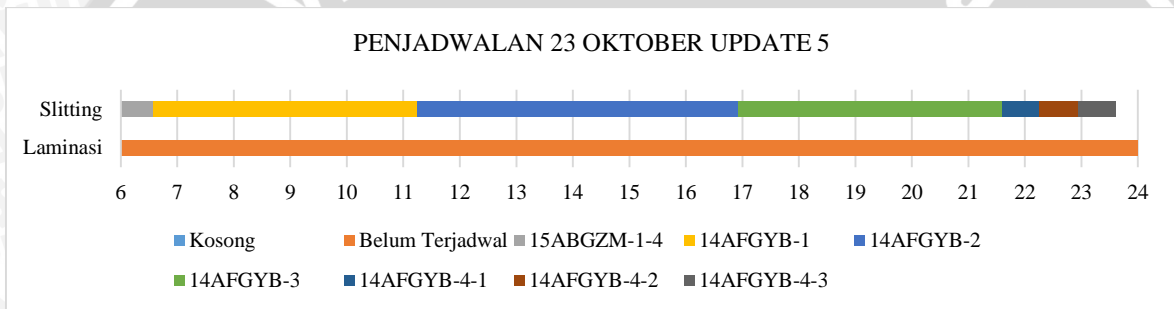
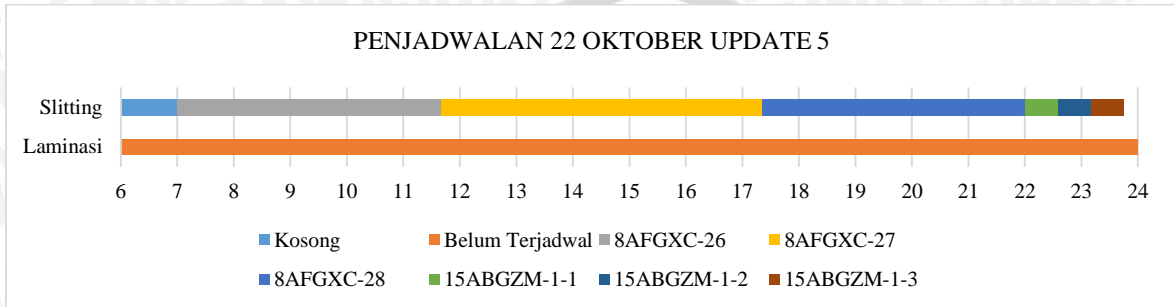
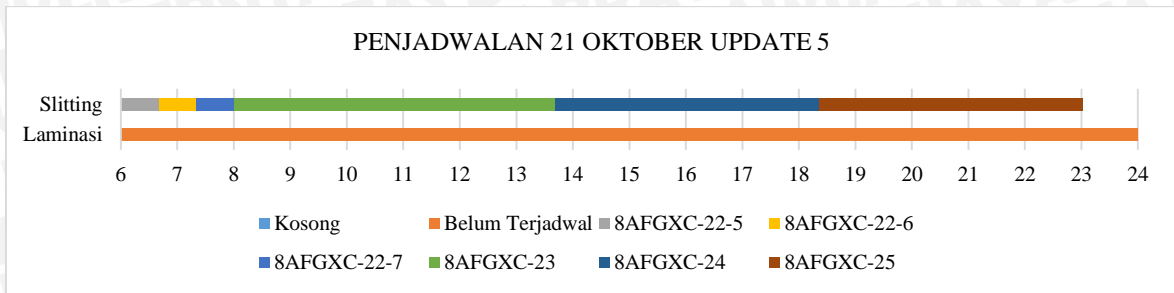


PENJADWALAN 19 OKTOBER UPDATE 5



PENJADWALAN 20 OKTOBER UPDATE 5





6. Update Penjadwalan 7 Oktober 2015

Tabel Penjadwalan Produksi Mesin 1 (Update 6)

No	Nama Job	Due Date	Jumlah Roll	Proses Tiap Roll (menit)	Sisa Roll Awal	Produksi Kebutuhan Aktual	Produksi Akhir	Sisa Roll Akhir	Ketr.
1	1AFSYD	25-Sep	3	180	0.471	3	3		
2	2IFWZN	25-Sep							Non-Mesin 1
3	7ABGZL	2-Oct	2	60	0.340				STOCK
4	6AFGXA	3-Oct	3	150	0.790	3	3		
5	9AFSYD	3-Oct	2	180	0.73	1.5	2	0.5	
6	10AFGXG	5-Oct	5	150	0.876	3.3	4	0.7	
7	5AFGXC	6-Oct	9	150	0.294	8.7	9	0.3	
8	4AFRXB	8-Oct	3	150	0.956		3		STOCK
9	3AFGXB	8-Oct	3	150	0.948	2.1	3	0.9	
10	11AFSXH	9-Oct	7	150	0.662	7	7		
11	12AFSXH	13-Oct	1	150	0.270	0.7	0	1	STOCK

No	Nama Job	Due Date	Jumlah Roll	Proses Tiap Roll (menit)	Sisa Roll Awal	Produksi Kebutuhan Aktual	Produksi Akhir	Sisa Roll Akhir	Ketr.
12	13AFGXG	13-Oct	1	150	0.270	1	1	1	
13	8AFGXC	13-Oct	29	150	0.730	27.976	28		
14	16AFGXE	16-Oct	4	150	0.1				STOCK
15	18ABGZK	16-Oct	2	60	0.1				STOCK
16	17ABGZL	16-Oct	3	60	0.9				STOCK
17	15ABGZM	20-Oct	60	1	60	0.1	1		
18	14AFGYB	20-Oct	720	4	180	0.9	4		

Tabel Penjadwalan Produksi Mesin 2 (Update 6)

No	Nama Job	Jumlah Roll Besar	Jumlah Roll Kecil Tiap Roll Besar	Jumlah Roll Kecil	Waktu Proses Per Roll Besar (Menit)	Waktu Proses Tiap Roll Kecil (Menit)	Ketr.
1	1AFSYD	3	7	18	280	40	
2	2IFWZN	3	4	12	140	35	
3	7ABGZL	2	7	14	280	40	STOCK
4	6AFGXA	3	7	21	280	40	
5	9AFSYD	2	7	14	280	40	
6	10AFGXG	4	7	28	280	40	
7	5AFGXC	9	7	63	280	40	
8	4AFRXB	3	7	21	280	40	STOCK
9	3AFGXB	3	7	21	280	40	
10	11AFSXH	7	7	49	280	40	
11	12AFSXH	1	7		280	40	STOCK
12	13AFGXG	1	6	6	300	50	
13	8AFGXC	28	7	196	280	40	
14	16AFGXE	4	7	28	280	40	STOCK
15	18ABGZK	2	4	8	120	30	STOCK
16	17ABGZL	3	4	12	120	30	STOCK
17	15ABGZM	1	4	4	140	35	
18	14AFGYB	4	7	28	280	40	

7. Update Penjadwalan 10 Oktober 2015

Tabel Penjadwalan Produksi Mesin 1 (Update 7)

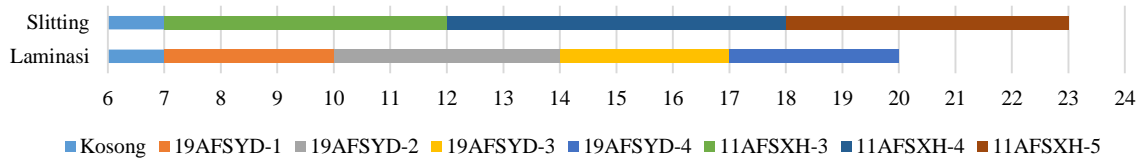
No	Nama Job	Due Date	Jumlah Roll	Proses Tiap Roll (menit)	Sisa Roll Awal	Produksi Kebutuhan Aktual	Produksi Akhir	Sisa Roll Akhir	Ketr.
1	1AFSYD	25-Sep	3	180	0.471	3	3		
2	2IFWZN	25-Sep							Non-Mesin 1
3	7ABGZL	2-Oct	2	60	0.340				STOCK
4	6AFGXA	3-Oct	3	150	0.790	3	3		
5	9AFSYD	3-Oct	2	180	0.73	1.5	2	0.5	
6	10AFGXG	5-Oct	5	150	0.876	3.3	4	0.7	
7	5AFGXC	6-Oct	9	150	0.294	8.7	9	0.3	
8	4AFRXB	8-Oct	3	150	0.956		3		STOCK
9	3AFGXB	8-Oct	3	150	0.948	2.1	3	0.9	
10	11AFSXH	9-Oct	7	150	0.662	7	7		
11	12AFSXH	13-Oct	1	150	0.270	0.7	0	1	STOCK
12	13AFGXG	13-Oct	1	150	0.270	1	1		
13	20IFWZN	13-Oct	6	60	0.8	4.7	5	0.3	Non-Mesin 1
14	19AFSYD	13-Oct	8	180	0.5	7.5	8	0.5	
15	8AFGXC	13-Oct	29	150	0.730	27.976	28		
16	16AFGXE	16-Oct	4	150	0.1				STOCK
17	18ABGZK	16-Oct	2	60	0.1				STOCK

No	Nama Job	Due Date	Jumlah Roll	Proses Tiap Roll (menit)	Sisa Roll Awal	Produksi Kebutuhan Aktual	Produksi Akhir	Sisa Roll Akhir	Ketr.
18	17ABGZL	16-Oct	3	60	0.9				STOCK
19	15ABGZM	20-Oct	60	1	60	0.1	1		
20	14AFGYB	20-Oct	720	4	180	0.9	4		

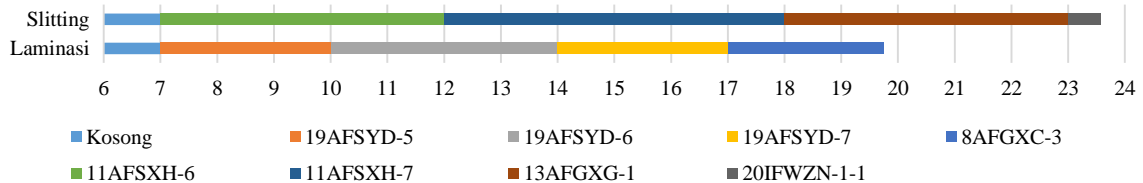
Tabel Penjadwalan Produksi Mesin 2 (Update 7)

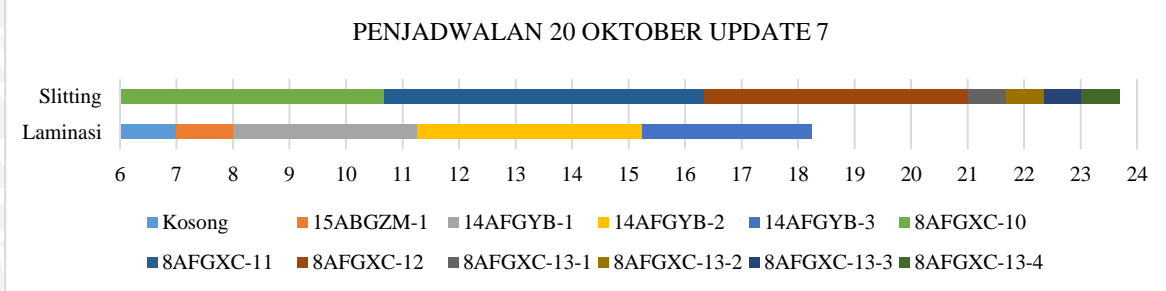
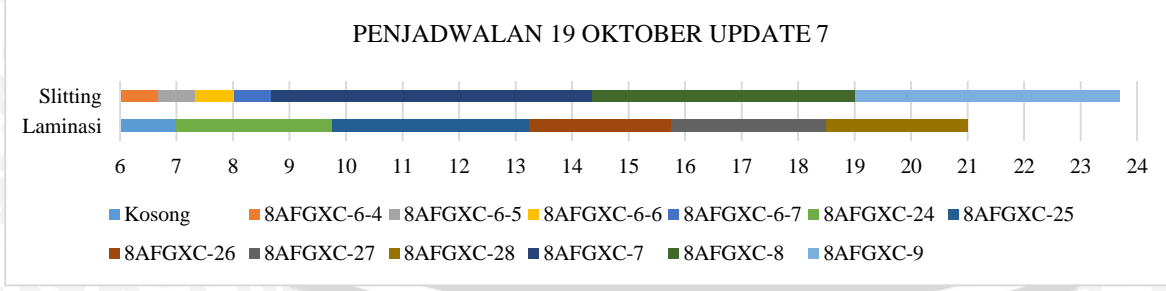
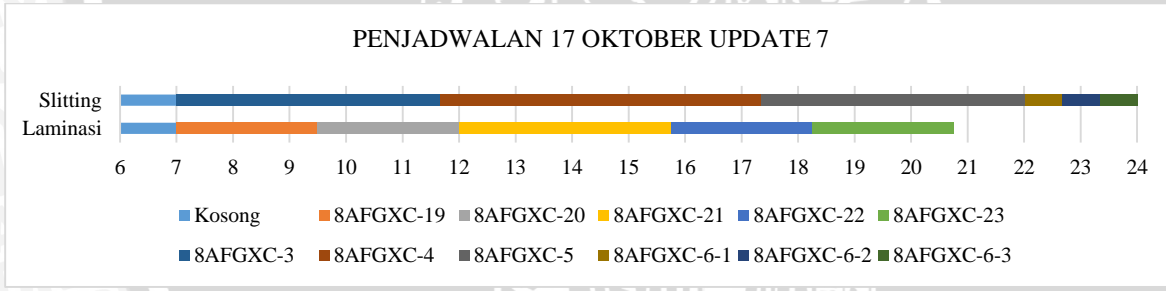
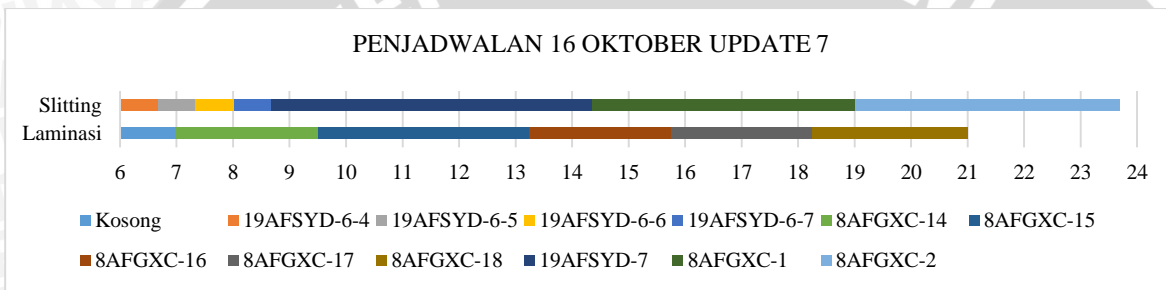
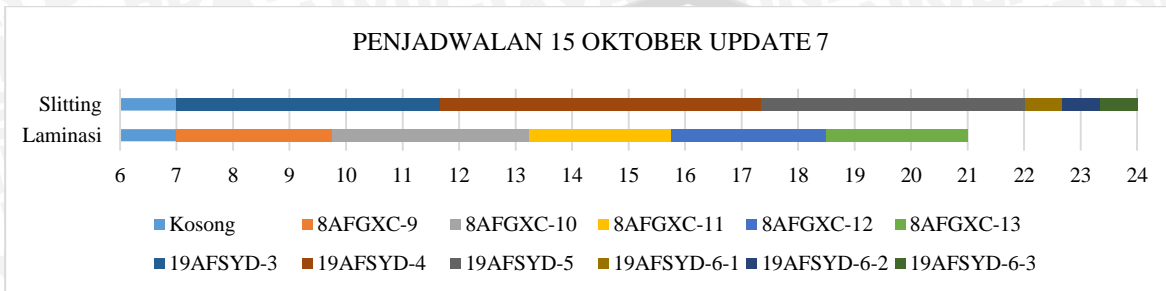
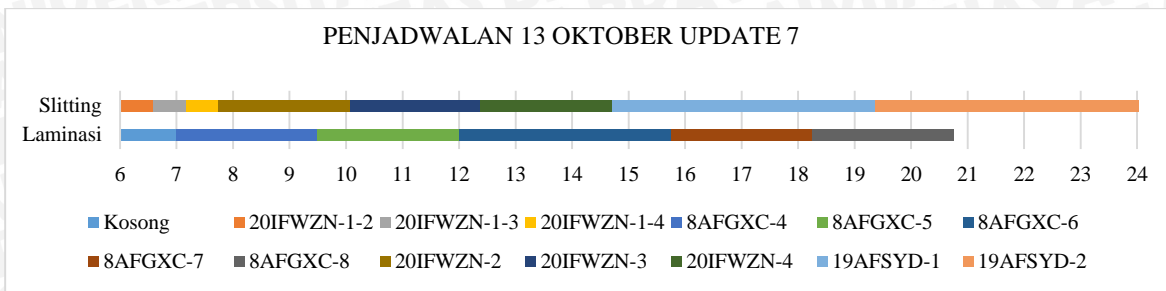
No	Nama Job	Jumlah Roll Besar	Jumlah Roll Kecil Tiap Roll Besar	Jumlah Roll Kecil	Waktu Proses Per Roll Besar (Menit)	Waktu Proses Tiap Roll Kecil (Menit)	Ketr.
1	1AFSYD	3	7	18	280	40	
2	2IFWZN	3	4	12	140	35	
3	7ABGZL	2	7	14	280	40	STOCK
4	6AFGXA	3	7	21	280	40	
5	9AFSYD	2	7	14	280	40	
6	10AFGXG	4	7	28	280	40	
7	5AFGXC	9	7	63	280	40	
8	4AFRXB	3	7	21	280	40	STOCK
9	3AFGXB	3	7	21	280	40	
10	11AFSXH	7	7	49	280	40	
11	12AFSXH	1	7		280	40	STOCK
12	13AFGXG	1	6	6	300	50	
13	20IFWZN	5	6	240			
14	19AFSYD	8	6	300			
15	8AFGXC	28	7	196	280	40	
16	16AFGXE	4	7	28	280	40	STOCK
17	18ABGZK	2	4	8	120	30	STOCK
18	17ABGZL	3	4	12	120	30	STOCK
19	15ABGZM	1	4	4	140	35	
20	14AFGYB	4	7	28	280	40	

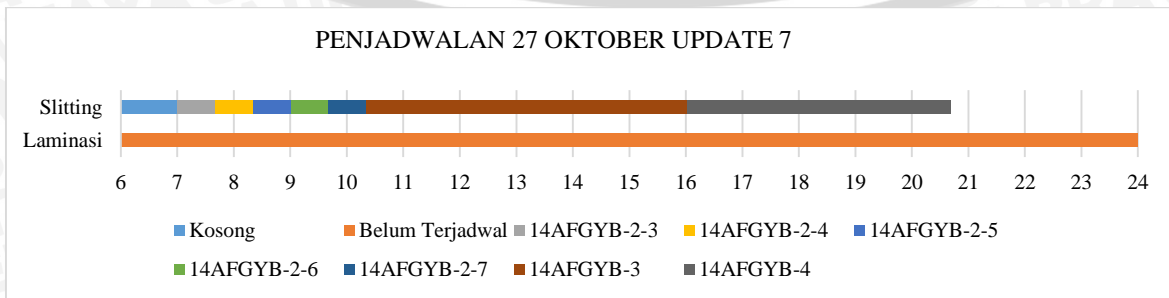
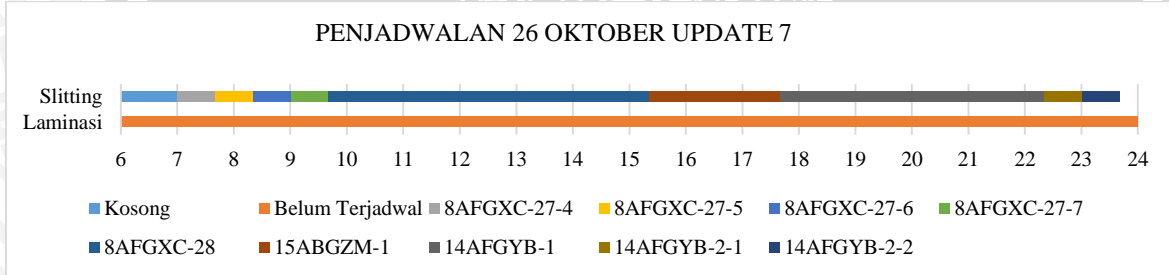
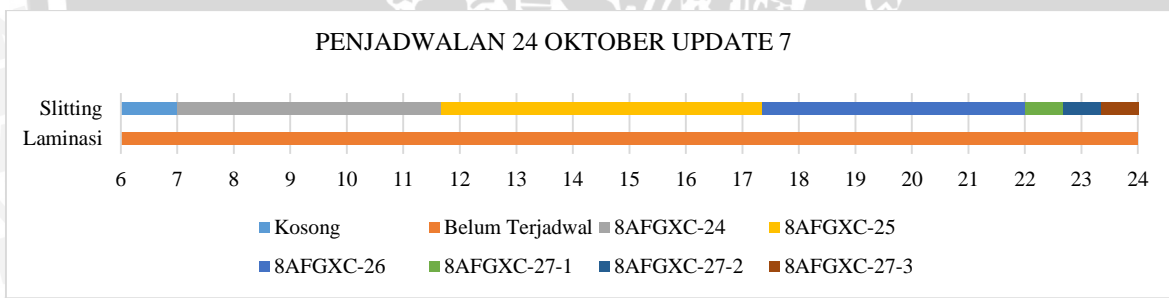
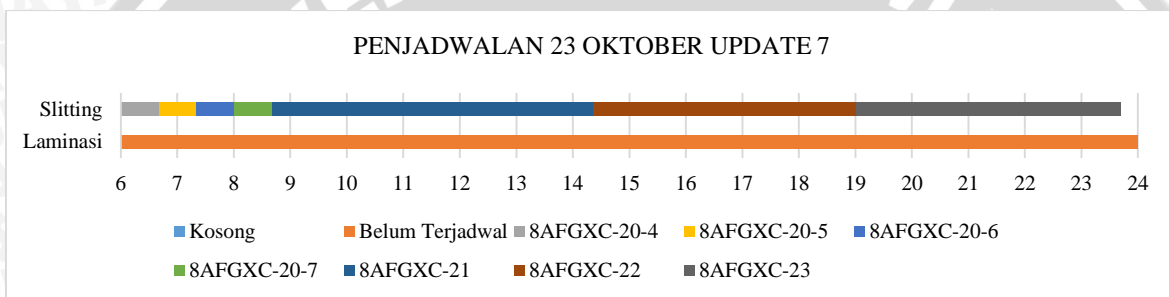
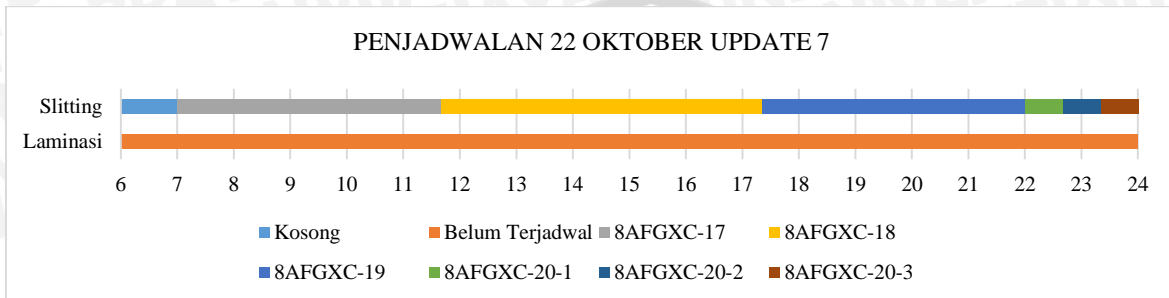
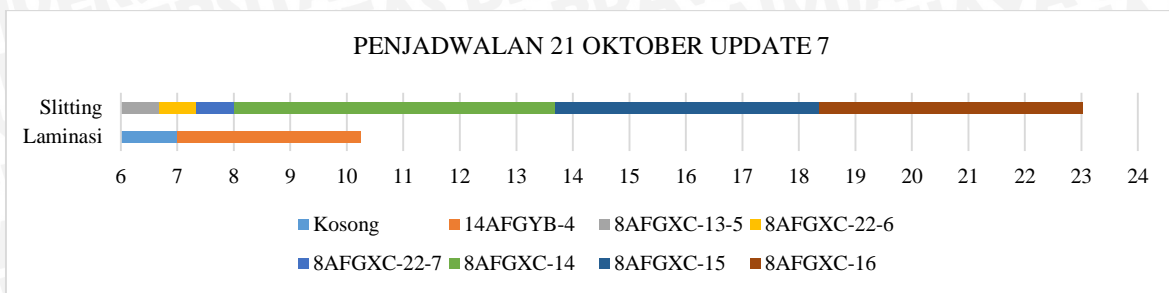
PENJADWALAN 10 OKTOBER UPDATE 7



PENJADWALAN 12 OKTOBER UPDATE 7







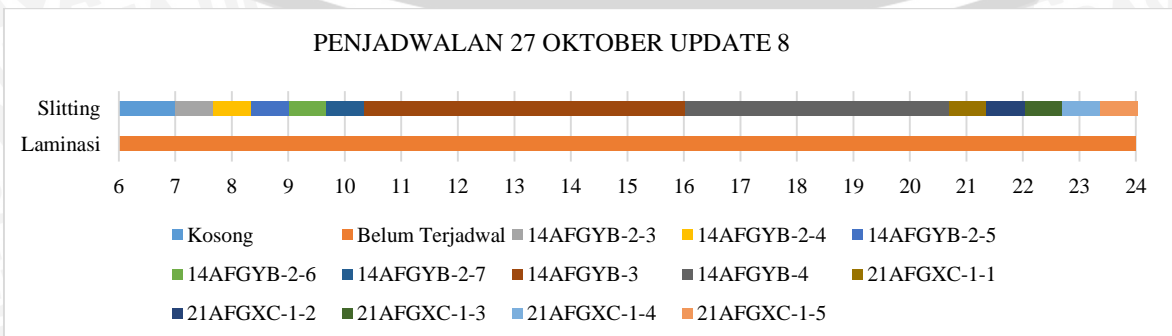
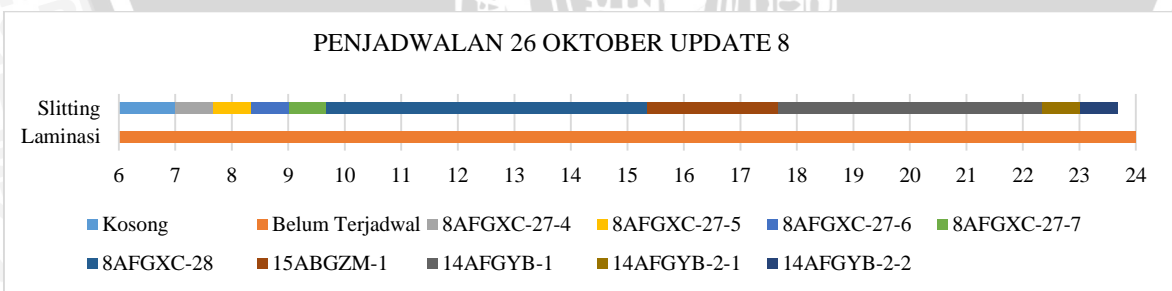
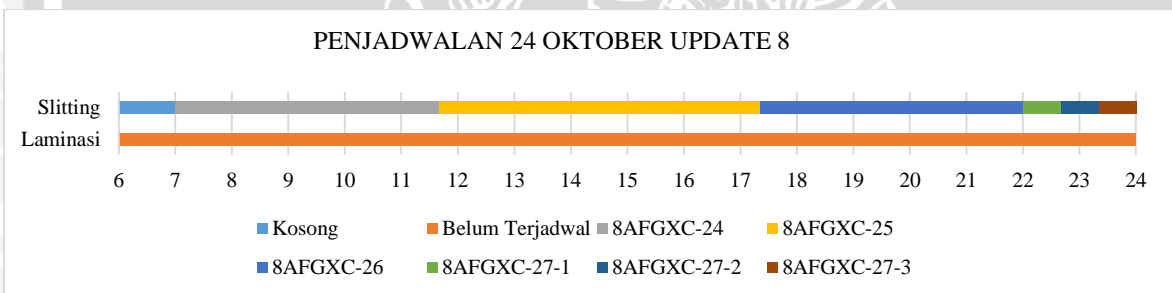
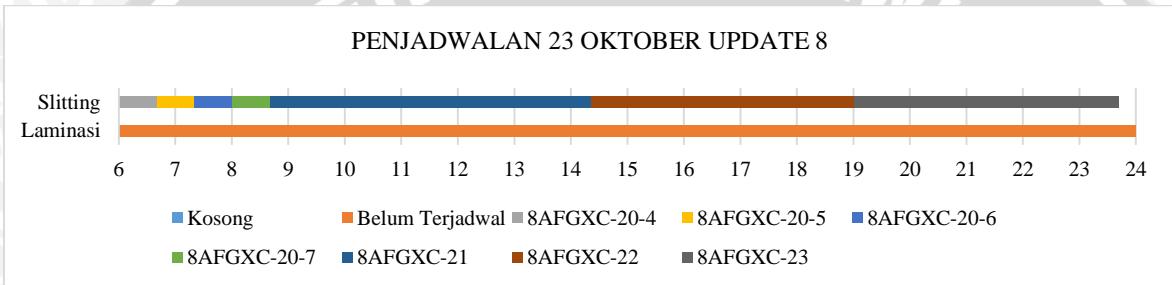
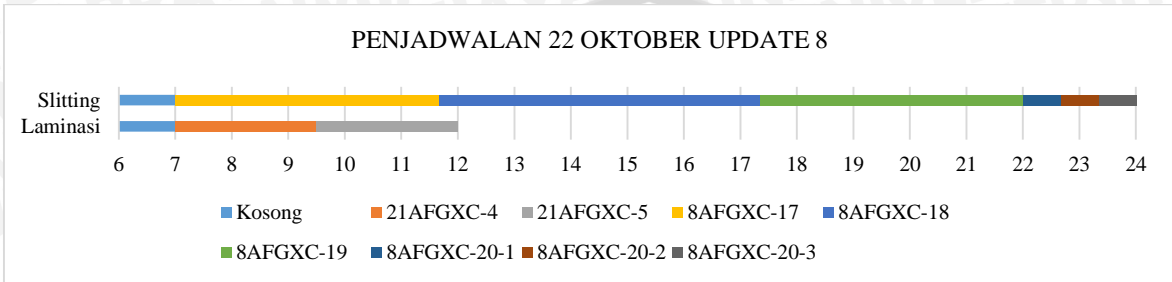
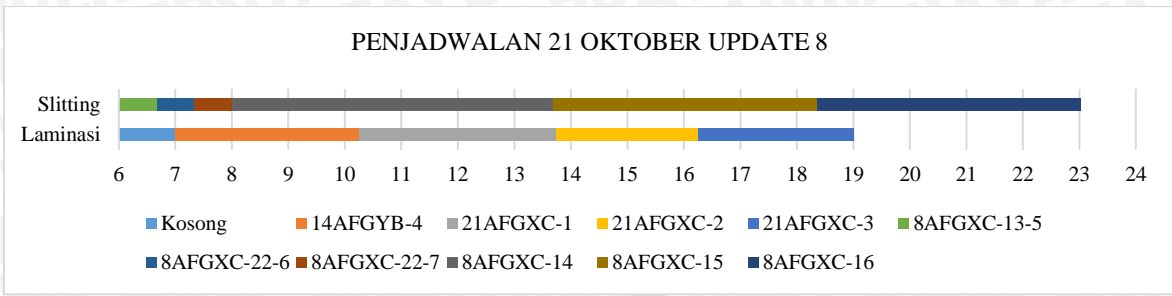
8. Update Penjadwalan 13 Oktober 2015

Tabel Penjadwalan Produksi Mesin 1 (Update 8)

No	Nama Job	Due Date	Jumlah Roll	Proses Tiap Roll (menit)	Sisa Roll Awal	Produksi Kebutuhan Aktual	Produksi Akhir	Sisa Roll Akhir	Ketr.
1	1AFSYD	25-Sep	3	180	0.471	3	3		
2	2IFWZN	25-Sep							Non-Mesin 1
3	7ABGZL	2-Oct	2	60	0.340				STOCK
4	6AFGX A	3-Oct	3	150	0.790	3	3		
5	9AFSYD	3-Oct	2	180	0.73	1.5	2	0.5	
6	10AFGXG	5-Oct	5	150	0.876	3.3	4	0.7	
7	5AFGX C	6-Oct	9	150	0.294	8.7	9	0.3	
8	4AFRX B	8-Oct	3	150	0.956		3		STOCK
9	3AFGX B	8-Oct	3	150	0.948	2.1	3	0.9	
10	11AFSX H	9-Oct	7	150	0.662	7	7		
11	12AFSX H	13-Oct	1	150	0.270	0.7	0	1	STOCK
12	13AFGXG	13-Oct	1	150	0.270	1	1		
13	20IFWZN	13-Oct	6	60	0.8	4.7	5	0.3	Non-Mesin 1
14	19AFSYD	13-Oct	8	180	0.5	7.5	8	0.5	
15	8AFGX C	13-Oct	29	150	0.730	27.976	28		
16	16AFGX E	16-Oct	4	150	0.1				STOCK
17	18ABGZ K	16-Oct	2	60	0.1				STOCK
18	17ABGZ L	16-Oct	3	60	0.9				STOCK
19	15ABGZ M	20-Oct	60	1	60	0.1	1		
20	14AFGY B	20-Oct	720	4	180	0.9	4		
21	21AFGX C	20-Oct	5	150	0.738		5		

Tabel Penjadwalan Produksi Mesin 2 (Update 8)

No	Nama Job	Jumlah Roll Besar	Jumlah Roll Kecil Tiap Roll Besar	Jumlah Roll Kecil	Waktu Proses Per Roll Besar (Menit)	Waktu Proses Tiap Roll Kecil (Menit)	Ketr.
1	1AFSYD	3	7	18	280	40	
2	2IFWZN	3	4	12	140	35	
3	7ABGZL	2	7	14	280	40	STOCK
4	6AFGX A	3	7	21	280	40	
5	9AFSYD	2	7	14	280	40	
6	10AFGXG	4	7	28	280	40	
7	5AFGX C	9	7	63	280	40	
8	4AFRX B	3	7	21	280	40	STOCK
9	3AFGX B	3	7	21	280	40	
10	11AFSX H	7	7	49	280	40	
11	12AFSX H	1	7	7	280	40	STOCK
12	13AFGXG	1	6	6	300	50	
13	20IFWZN	5	6	240			
14	19AFSYD	8	6	300			
15	8AFGX C	28	7	196	280	40	
16	16AFGX E	4	7	28	280	40	STOCK
17	18ABGZ K	2	4	8	120	30	STOCK
18	17ABGZ L	3	4	12	120	30	STOCK
19	15ABGZ M	1	4	4	140	35	
20	14AFGY B	4	7	28	280	40	
21	21AFGX C	5	7	35	280	40	



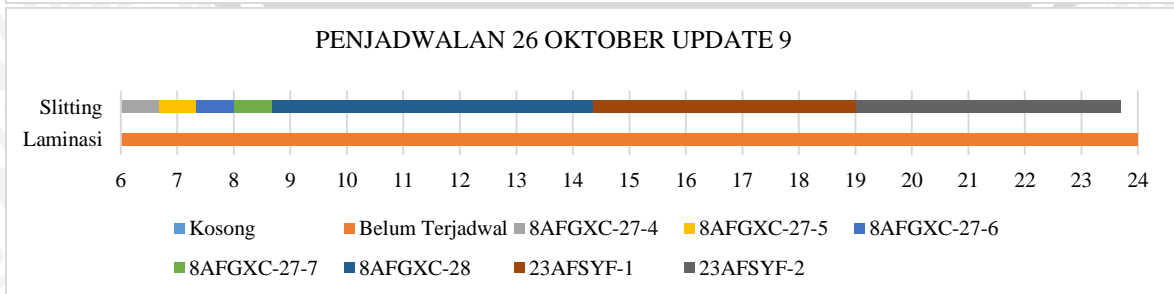
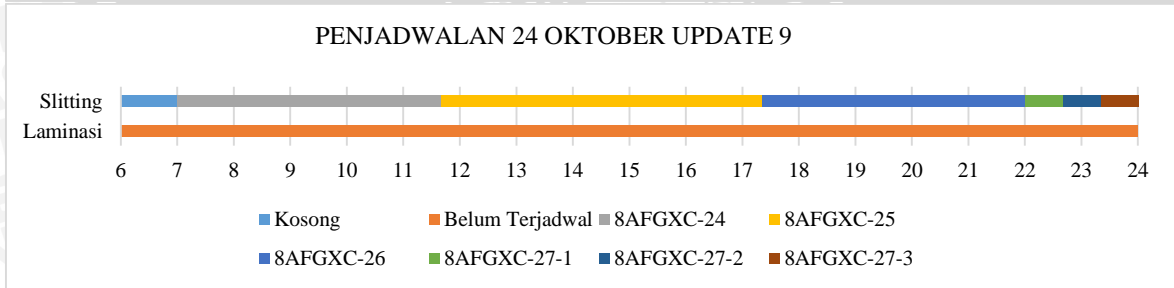
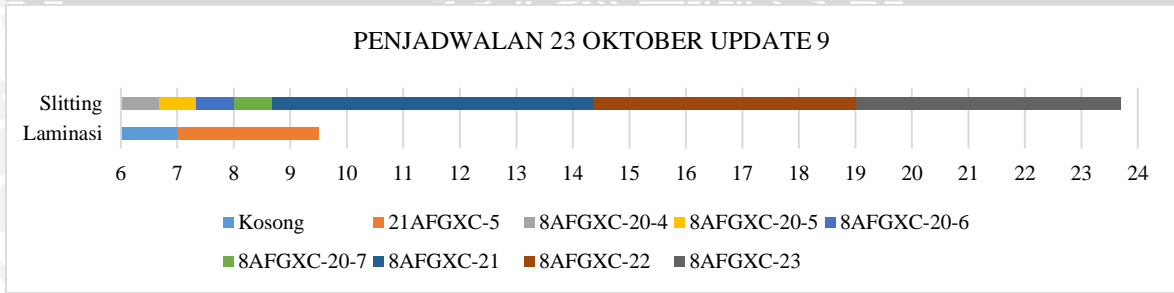
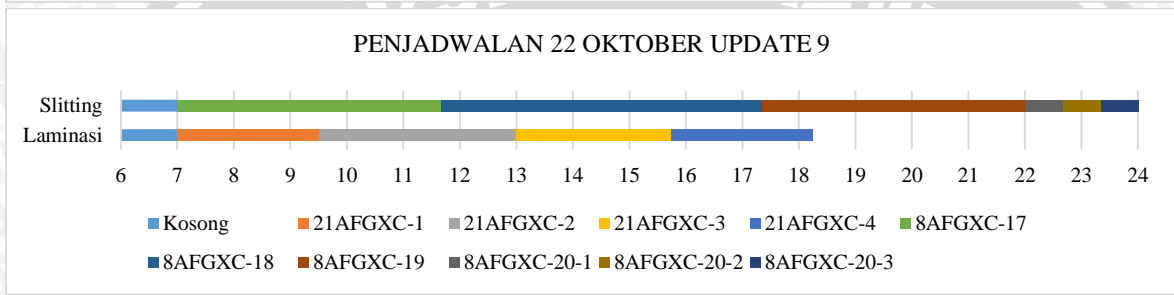
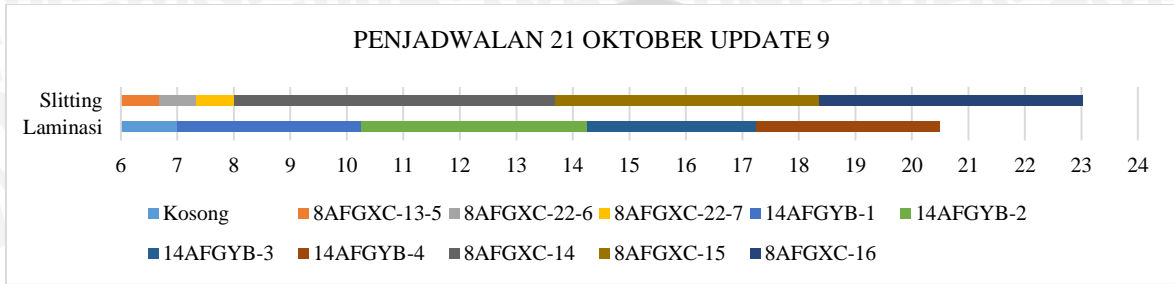
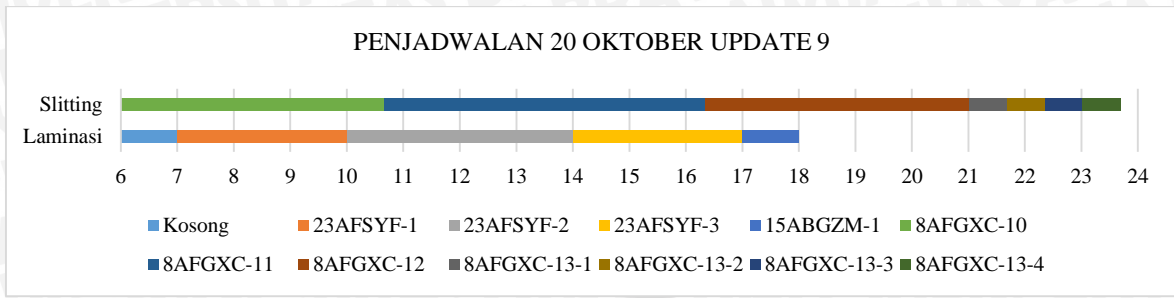
9. Update Penjadwalan 14 Oktober 2015

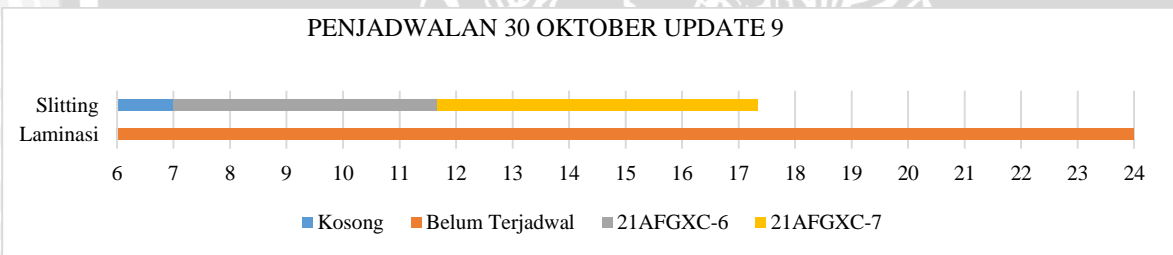
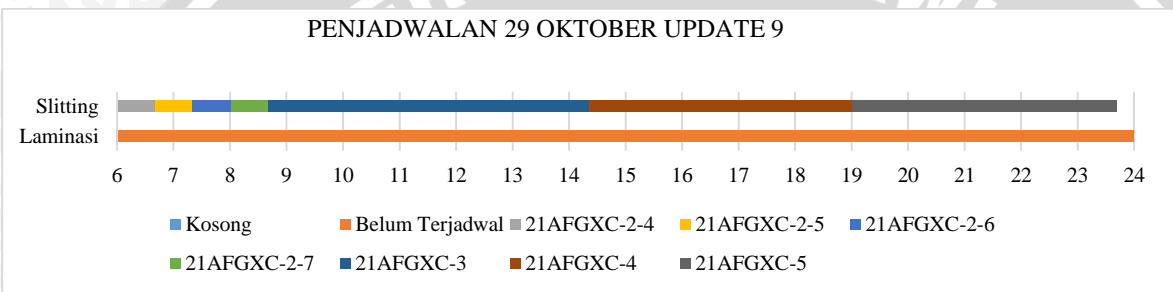
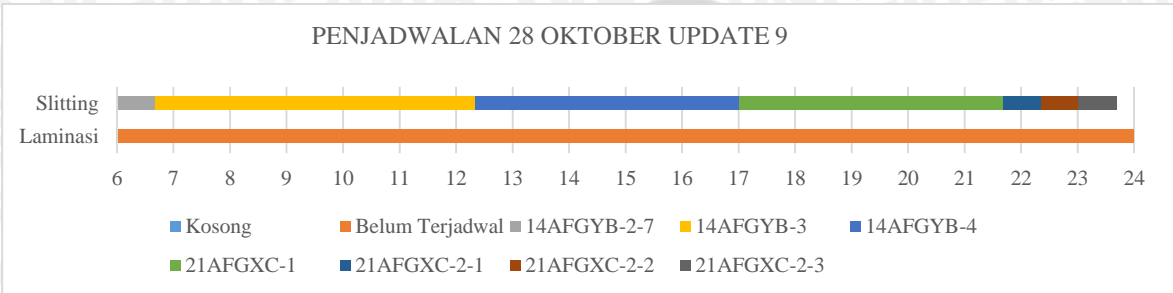
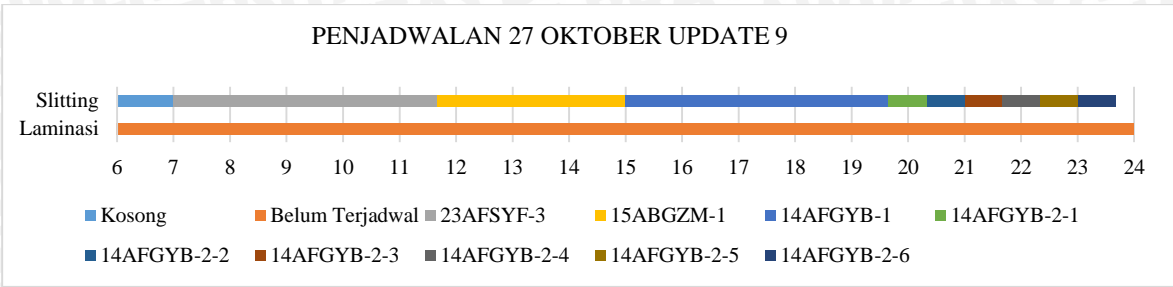
Tabel Penjadwalan Produksi Mesin 1 (Update 9)

No	Nama Job	Due Date	Jumlah Roll	Proses Tiap Roll (menit)	Sisa Roll Awal	Produksi Kebutuhan Aktual	Produksi Akhir	Sisa Roll Akhir	Ketr.
1	1AFSYD	25-Sep	3	180	0.471	3	3		
2	2IFWZN	25-Sep							Non-Mesin 1
3	7ABGZL	2-Oct	2	60	0.340				STOCK
4	6AFGXA	3-Oct	3	150	0.790	3	3		
5	9AFSYD	3-Oct	2	180	0.73	1.5	2	0.5	
6	10AFGXG	5-Oct	5	150	0.876	3.3	4	0.7	
7	5AFGXC	6-Oct	9	150	0.294	8.7	9	0.3	
8	4AFRXB	8-Oct	3	150	0.956		3		STOCK
9	3AFGXB	8-Oct	3	150	0.948	2.1	3	0.9	
10	11AFSXH	9-Oct	7	150	0.662	7	7		
11	12AFSXH	13-Oct	1	150	0.270	0.7	0	1	STOCK
12	13AFGXG	13-Oct	1	150	0.270	1	1		
13	20IFWZN	13-Oct	6	60	0.8	4.7	5	0.3	Non-Mesin 1
14	19AFSYD	13-Oct	8	180	0.5	7.5	8	0.5	
15	8AFGXC	13-Oct	29	150	0.730	27.976	28		
16	16AFGXE	16-Oct	4	150	0.1				STOCK
17	18ABGZK	16-Oct	2	60	0.1				STOCK
18	17ABGZL	16-Oct	3	60	0.9				STOCK
19	23AFSYF	17-Oct	3	180	0.8		3		
20	15ABGZM	20-Oct	60	1	60	0.1	1		
21	14AFGYB	20-Oct	720	4	180	0.9	4		
22	21AFGXC	20-Oct	5	150	0.738		5		

Tabel Penjadwalan Produksi Mesin 2 (Update 9)

No	Nama Job	Jumlah Roll Besar	Jumlah Roll Kecil Tiap Roll Besar	Jumlah Roll Kecil	Waktu Proses Per Roll Besar (Menit)	Waktu Proses Tiap Roll Kecil (Menit)	Ketr.
1	1AFSYD	3	7	18	280	40	
2	2IFWZN	3	4	12	140	35	
3	7ABGZL	2	7	14	280	40	STOCK
4	6AFGXA	3	7	21	280	40	
5	9AFSYD	2	7	14	280	40	
6	10AFGXG	4	7	28	280	40	
7	5AFGXC	9	7	63	280	40	
8	4AFRXB	3	7	21	280	40	STOCK
9	3AFGXB	3	7	21	280	40	
10	11AFSXH	7	7	49	280	40	
11	12AFSXH	1	7		280	40	STOCK
12	13AFGXG	1	6	6	300	50	
13	20IFWZN	5	6	240			
14	19AFSYD	8	6	300			
15	8AFGXC	28	7	196	280	40	
16	16AFGXE	4	7	28	280	40	STOCK
17	18ABGZK	2	4	8	120	30	STOCK
18	17ABGZL	3	4	12	120	30	STOCK
19	23AFSYF	3	7	21	280	40	
20	15ABGZM	1	4	4	140	35	
21	14AFGYB	4	7	28	280	40	
22	21AFGXC	5	7	35	280	40	





10. Update Penjadwalan 16 Oktober 2015

Tabel Penjadwalan Produksi Mesin 1 (Update 10)

No	Nama Job	Due Date	Jumlah Roll	Proses Tiap Roll (menit)	Sisa Roll Awal	Produksi Kebutuhan Aktual	Produksi Akhir	Sisa Roll Akhir	Ketr.
1	1AFSYD	25-Sep	3	180	0.471	3	3		
2	2IFWZN	25-Sep							Non-Mesin 1
3	7ABGZL	2-Oct	2	60	0.340				STOCK
4	6AFGXA	3-Oct	3	150	0.790	3	3		
5	9AFSYD	3-Oct	2	180	0.73	1.5	2	0.5	
6	10AFGXG	5-Oct	5	150	0.876	3.3	4	0.7	
7	5AFGXC	6-Oct	9	150	0.294	8.7	9	0.3	
8	4AFRXB	8-Oct	3	150	0.956		3		STOCK
9	3AFGXB	8-Oct	3	150	0.948	2.1	3	0.9	
10	11AFSXH	9-Oct	7	150	0.662	7	7		
11	12AFSXH	13-Oct	1	150	0.270	0.7	0	1	STOCK
12	13AFGXG	13-Oct	1	150	0.270	1	1		
13	20IFWZN	13-Oct	6	60	0.8	4.7	5	0.3	Non-Mesin 1
14	19AFSYD	13-Oct	8	180	0.5	7.5	8	0.5	
15	8AFGXC	13-Oct	29	150	0.730	27.976	28		
16	16AFGXE	16-Oct	4	150	0.1				STOCK
17	18ABGZK	16-Oct	2	60	0.1				STOCK
18	17ABGZL	16-Oct	3	60	0.9				STOCK
19	23AFSYF	17-Oct	3	180	0.8		3		
20	22ABGZN	19-Oct	2	60	0.3				STOCK
21	15ABGZM	20-Oct	60	1	60	0.1	1		
22	14AFGYB	20-Oct	720	4	180	0.9	4		
23	21AFGXC	20-Oct	5	150	0.738		5		

Tabel Penjadwalan Produksi Mesin 2 (Update 10)

No	Nama Job	Jumlah Roll Besar	Jumlah Roll Kecil Tiap Roll Besar	Jumlah Roll Kecil	Waktu Proses Per Roll Besar (Menit)	Waktu Proses Tiap Roll Kecil (Menit)	Ketr.
1	1AFSYD	3	7	18	280	40	
2	2IFWZN	3	4	12	140	35	
3	7ABGZL	2	7	14	280	40	STOCK
4	6AFGXA	3	7	21	280	40	
5	9AFSYD	2	7	14	280	40	
6	10AFGXG	4	7	28	280	40	
7	5AFGXC	9	7	63	280	40	
8	4AFRXB	3	7	21	280	40	STOCK
9	3AFGXB	3	7	21	280	40	
10	11AFSXH	7	7	49	280	40	
11	12AFSXH	1	7		280	40	STOCK
12	13AFGXG	1	6	6	300	50	
13	20IFWZN	5	6	240			
14	19AFSYD	8	6	300			
15	8AFGXC	28	7	196	280	40	
16	16AFGXE	4	7	28	280	40	STOCK
17	18ABGZK	2	4	8	120	30	STOCK
18	17ABGZL	3	4	12	120	30	STOCK
19	23AFSYF	3	7	21	280	40	
20	22ABGZN	2	4	8	140	35	
21	15ABGZM	1	4	4	140	35	
22	14AFGYB	4	7	28	280	40	
23	21AFGXC	5	7	35	280	40	

11. Update Penjadwalan 18 Oktober 2015

Tabel Penjadwalan Produksi Mesin 1 (Update 11)

No	Nama Job	Due Date	Jumlah Roll	Proses Tiap Roll (menit)	Sisa Roll Awal	Produksi Kebutuhan Aktual	Produksi Akhir	Sisa Roll Akhir	Ketr.
1	1AFSYD	25-Sep	3	180	0.471	3	3		
2	2IFWZN	25-Sep							Non-Mesin 1
3	7ABGZL	2-Oct	2	60	0.340				STOCK
4	6AFGX A	3-Oct	3	150	0.790	3	3		
5	9AFSYD	3-Oct	2	180	0.73	1.5	2	0.5	
6	10AFGXG	5-Oct	5	150	0.876	3.3	4	0.7	
7	5AFGX C	6-Oct	9	150	0.294	8.7	9	0.3	
8	4AFRX B	8-Oct	3	150	0.956				STOCK
9	3AFGX B	8-Oct	3	150	0.948	2.1	3	0.9	
10	11AFSX H	9-Oct	7	150	0.662	7	7		
11	12AFSX H	13-Oct	1	150	0.270	0.7	0	1	STOCK
12	13AFGXG	13-Oct	1	150	0.270	1	1		
13	20IFWZN	13-Oct	6	60	0.8	4.7	5	0.3	Non-Mesin 1
14	19AFSYD	13-Oct	8	180	0.5	7.5	8	0.5	
15	8AFGX C	13-Oct	29	150	0.730	27.976	28		
16	16AFGX E	16-Oct	4	150	0.1				STOCK
17	18ABGZ K	16-Oct	2	60	0.1				STOCK
18	17ABGZ L	16-Oct	3	60	0.9				STOCK
19	23AFSY F	17-Oct	3	180	0.8		3		
20	22ABGZ N	19-Oct	2	60	0.3				STOCK
21	26ABGZ J	19-Oct	60	1	60				STOCK
22	25AFGX B	19-Oct	150	1	150				STOCK
23	24AFGY E	20-Oct	180	1	180				STOCK
24	15ABGZ M	20-Oct	60	1	60	0.1	1		
25	14AFGY B	20-Oct	720	4	180	0.9	4		
26	21AFGX C	20-Oct	5	150	0.738		5		

Tabel Penjadwalan Produksi Mesin 2 (Update 11)

No	Nama Job	Jumlah Roll Besar	Jumlah Roll Kecil Tiap Roll Besar	Jumlah Roll Kecil	Waktu Proses Per Roll Besar (Menit)	Waktu Proses Tiap Roll Kecil (Menit)	Ketr.
1	1AFSYD	3	7	18	280	40	
2	2IFWZN	3	4	12	140	35	
3	7ABGZL	2	7	14	280	40	STOCK
4	6AFGX A	3	7	21	280	40	
5	9AFSYD	2	7	14	280	40	
6	10AFGXG	4	7	28	280	40	
7	5AFGX C	9	7	63	280	40	
8	4AFRX B	3	7	21	280	40	STOCK
9	3AFGX B	3	7	21	280	40	
10	11AFSX H	7	7	49	280	40	
11	12AFSX H	1	7		280	40	STOCK
12	13AFGXG	1	6	6	300	50	
13	20IFWZN	5	6	240			
14	19AFSYD	8	6	300			
15	8AFGX C	28	7	196	280	40	
16	16AFGX E	4	7	28	280	40	STOCK
17	18ABGZ K	2	4	8	120	30	STOCK
18	17ABGZ L	3	4	12	120	30	STOCK
19	23AFSY F	3	7	21	280	40	
20	22ABGZ N	2	4	8	140	35	
21	26ABGZ J	1	4	4	120	30	STOCK

No	Nama Job	Jumlah Roll Besar	Jumlah Roll Kecil Tiap Roll Besar	Jumlah Roll Kecil	Waktu Proses Per Roll Besar (Menit)	Waktu Proses Tiap Roll Kecil (Menit)	Ketr.
22	25AFGX	1	7	7	280	40	STOCK
23	24AFGYE	1	7	7	280	40	STOCK
24	15ABGZM	1	4	4	140	35	
25	14AFGYB	4	7	28	280	40	
26	21AFGX	5	7	35	280	40	

12. Update Penjadwalan 20 Oktober 2015

Tabel Penjadwalan Produksi Mesin 1 (Update 12)

No	Nama Job	Due Date	Jumlah Roll	Proses Tiap Roll (menit)	Sisa Roll Awal	Produksi Kebutuhan Aktual	Produksi Akhir	Sisa Roll Akhir	Ketr.
1	1AFSYD	25-Sep	3	180	0.471	3	3		
2	2IFWZN	25-Sep							Non-Mesin 1
3	7ABGZL	2-Oct	2	60	0.340				STOCK
4	6AFGX	3-Oct	3	150	0.790	3	3		
5	9AFSYD	3-Oct	2	180	0.73	1.5	2	0.5	
6	10AFGXG	5-Oct	5	150	0.876	3.3	4	0.7	
7	5AFGX	6-Oct	9	150	0.294	8.7	9	0.3	
8	4AFRXB	8-Oct	3	150	0.956				STOCK
9	3AFGX	8-Oct	3	150	0.948	2.1	3	0.9	
10	11AFSXH	9-Oct	7	150	0.662	7	7		
11	12AFSXH	13-Oct	1	150	0.270	0.7	0	1	STOCK
12	13AFGXG	13-Oct	1	150	0.270	1	1		
13	20IFWZN	13-Oct	6	60	0.8	4.7	5	0.3	Non-Mesin 1
14	19AFSYD	13-Oct	8	180	0.5	7.5	8	0.5	
15	8AFGX	13-Oct	29	150	0.730	27.976	28		
16	16AFGX	16-Oct	4	150	0.1				STOCK
17	18ABGZK	16-Oct	2	60	0.1				STOCK
18	17ABGZL	16-Oct	3	60	0.9				STOCK
19	23AFSYF	17-Oct	3	180	0.8		3		
20	22ABGZN	19-Oct	2	60	0.3				STOCK
21	26ABGZJ	19-Oct	60	1	60				STOCK
22	25AFGX	19-Oct	150	1	150				STOCK
23	24AFGYE	20-Oct	180	1	180				STOCK
24	15ABGZM	20-Oct	60	1	60	0.1	1		
25	14AFGYB	20-Oct	720	4	180	0.9	4		
26	21AFGX	20-Oct	5	150	0.738		5		
27	27ABGZJ	2-Nov	1	60	0.702				STOCK

Tabel Penjadwalan Produksi Mesin 2 (Update 12)

No	Nama Job	Jumlah Roll Besar	Jumlah Roll Kecil Tiap Roll Besar	Jumlah Roll Kecil	Waktu Proses Per Roll Besar (Menit)	Waktu Proses Tiap Roll Kecil (Menit)	Ketr.
1	1AFSYD	3	7	18	280	40	
2	2IFWZN	3	4	12	140	35	
3	7ABGZL	2	7	14	280	40	STOCK
4	6AFGX	3	7	21	280	40	
5	9AFSYD	2	7	14	280	40	
6	10AFGXG	4	7	28	280	40	
7	5AFGX	9	7	63	280	40	
8	4AFRXB	3	7	21	280	40	STOCK
9	3AFGX	3	7	21	280	40	
10	11AFSXH	7	7	49	280	40	

No	Nama Job	Jumlah Roll Besar	Jumlah Roll Kecil Tiap Roll Besar	Jumlah Roll Kecil	Waktu Proses Per Roll Besar (Menit)	Waktu Proses Tiap Roll Kecil (Menit)	Ketr.
11	12AFSXH	1	7		280	40	STOCK
12	13AFGXG	1	6	6	300	50	
13	20IFWZN	5	6	240			
14	19AFSYD	8	6	300			
15	8AFGXC	28	7	196	280	40	
16	16AFGXE	4	7	28	280	40	STOCK
17	18ABGZK	2	4	8	120	30	STOCK
18	17ABGZL	3	4	12	120	30	STOCK
19	23AFSYF	3	7	21	280	40	
20	22ABGZN	2	4	8	140	35	
21	26ABGZJ	1	4	4	120	30	STOCK
22	25AFGXB	1	7	7	280	40	STOCK
23	24AFGYE	1	7	7	280	40	STOCK
24	15ABGZM	1	4	4	140	35	
25	14AFGYB	4	7	28	280	40	
26	21AFGXC	5	7	35	280	40	
27	27ABGZJ	1	4	4	120	30	STOCK

13. Update Penjadwalan 21 Oktober 2015

Tabel Penjadwalan Produksi Mesin 1 (Update 13)

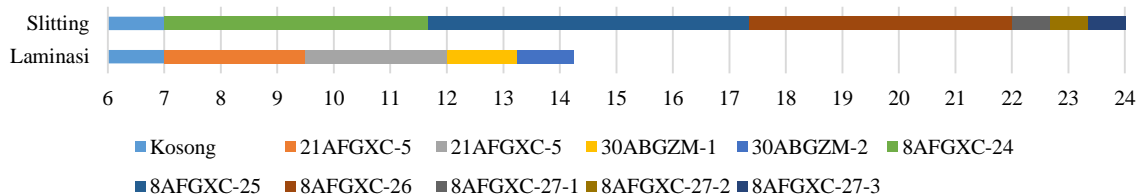
No	Nama Job	Due Date	Jumlah Roll	Proses Tiap Roll (menit)	Sisa Roll Awal	Produksi Kebutuhan Aktual	Produksi Akhir	Sisa Roll Akhir	Ketr.
1	1AFSYD	25-Sep	3	180	0.471	3	3		
2	2IFWZN	25-Sep							Non-Mesin 1
3	7ABGZL	2-Oct	2	60	0.340				STOCK
4	6AFGXA	3-Oct	3	150	0.790	3	3		
5	9AFSYD	3-Oct	2	180	0.73	1.5	2	0.5	
6	10AFGXG	5-Oct	5	150	0.876	3.3	4	0.7	
7	5AFGXC	6-Oct	9	150	0.294	8.7	9	0.3	
8	4AFRXB	8-Oct	3	150	0.956				STOCK
9	3AFGXB	8-Oct	3	150	0.948	2.1	3	0.9	
10	11AFSXH	9-Oct	7	150	0.662	7	7		
11	12AFSXH	13-Oct	1	150	0.270	0.7	0	1	STOCK
12	13AFGXG	13-Oct	1	150	0.270	1	1		
13	20IFWZN	13-Oct	6	60	0.8	4.7	5	0.3	Non-Mesin 1
14	19AFSYD	13-Oct	8	180	0.5	7.5	8	0.5	
15	8AFGXC	13-Oct	29	150	0.730	27.976	28		
16	16AFGXE	16-Oct	4	150	0.1				STOCK
17	18ABGZK	16-Oct	2	60	0.1				STOCK
18	17ABGZL	16-Oct	3	60	0.9				STOCK
19	23AFSYF	17-Oct	3	180	0.8		3		
20	22ABGZN	19-Oct	2	60	0.3				STOCK
21	26ABGZJ	19-Oct	60	1	60				STOCK
22	25AFGXB	19-Oct	150	1	150				STOCK
23	24AFGYE	20-Oct	180	1	180				STOCK
24	15ABGZM	20-Oct	60	1	60	0.1	1		
25	14AFGYB	20-Oct	720	4	180	0.9	4		
26	21AFGXC	20-Oct	5	150	0.738		5		
27	30ABGZM	31-Oct	2	60	0.448	1.4	2	0.6	
28	31ABGZN	31-Oct	2	60	0.212		2		
29	28AFGYB	31-Oct	2	180	0.504		2		

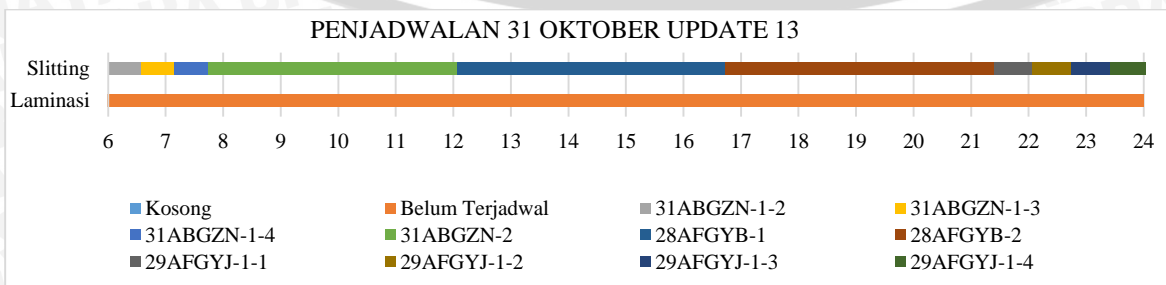
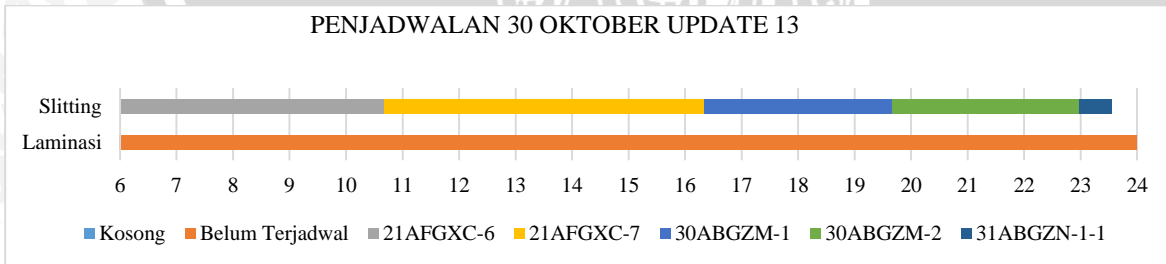
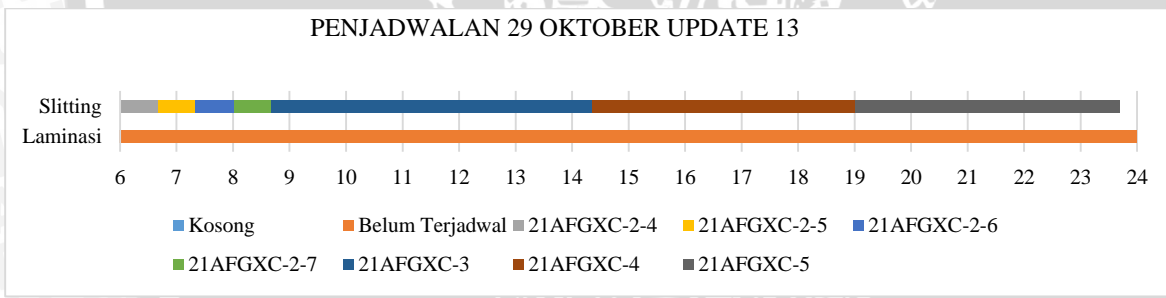
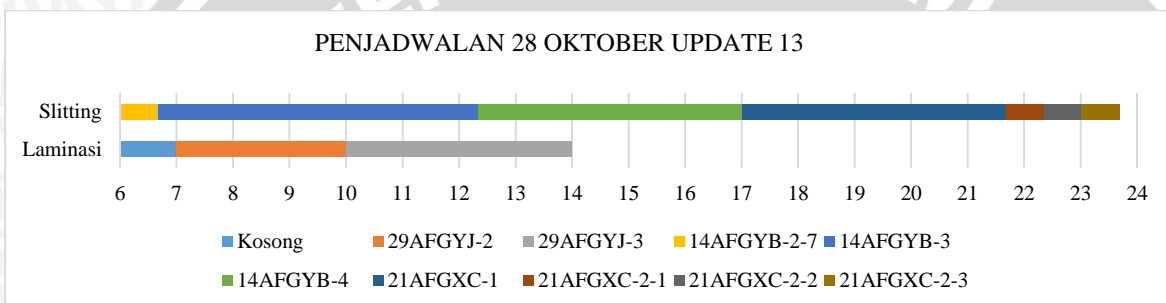
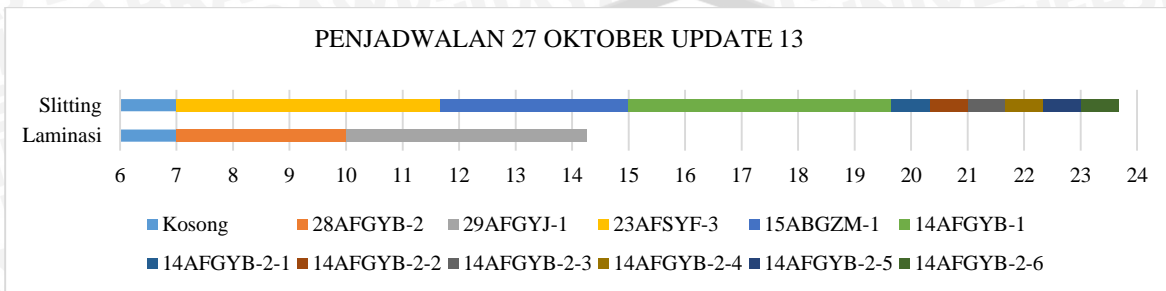
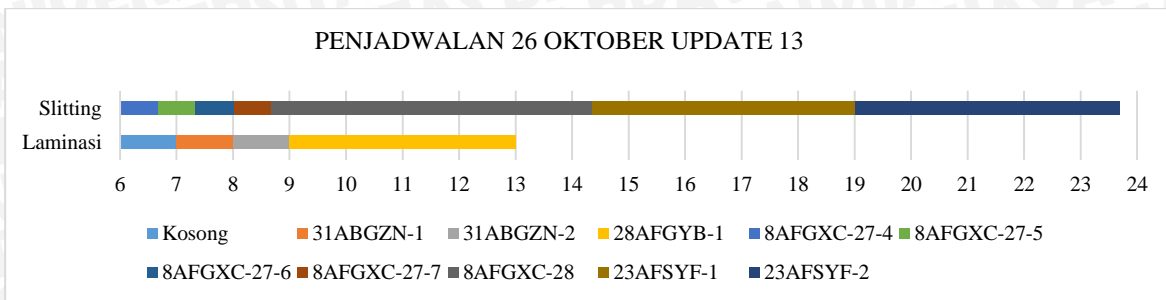
No	Nama Job	Due Date	Jumlah Roll	Proses Tiap Roll (menit)	Sisa Roll Awal	Produksi Kebutuhan Aktual	Produksi Akhir	Sisa Roll Akhir	Ketr.
30	29AFGYJ	31-Oct	3	180	0.454		3		
31	27ABGZJ	2-Nov	1	60	0.702				STOCK

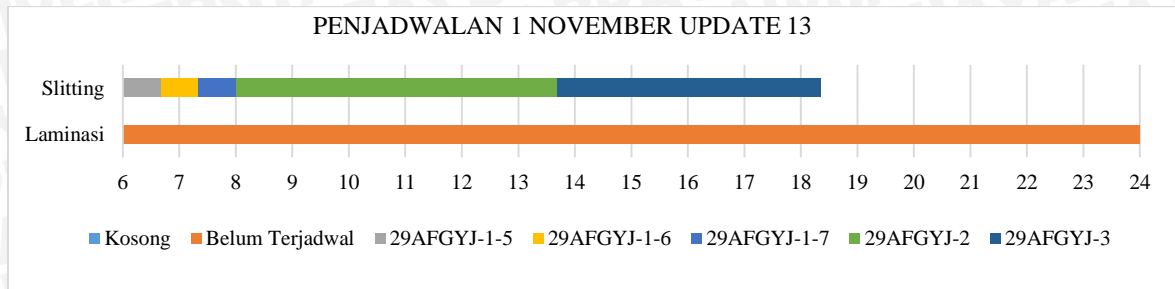
Tabel Penjadwalan Produksi Mesin 2 (Update 13)

No	Nama Job	Jumlah Roll Besar	Jumlah Roll Kecil Tiap Roll Besar	Jumlah Roll Kecil	Waktu Proses Per Roll Besar (Menit)	Waktu Proses Tiap Roll Kecil (Menit)	Ketr.
1	1AFSYD	3	7	18	280	40	
2	2IFWZN	3	4	12	140	35	
3	7ABGZL	2	7	14	280	40	STOCK
4	6AFGXA	3	7	21	280	40	
5	9AFSYD	2	7	14	280	40	
6	10AFGXG	4	7	28	280	40	
7	5AFGXC	9	7	63	280	40	
8	4AFRXB	3	7	21	280	40	STOCK
9	3AFGXB	3	7	21	280	40	
10	11AFSXH	7	7	49	280	40	
11	12AFSXH	1	7		280	40	STOCK
12	13AFGXG	1	6	6	300	50	
13	20IFWZN	5	6	240			
14	19AFSYD	8	6	300			
15	8AFGXC	28	7	196	280	40	
16	16AFGXE	4	7	28	280	40	STOCK
17	18ABGZK	2	4	8	120	30	STOCK
18	17ABGZL	3	4	12	120	30	STOCK
19	23AFSYF	3	7	21	280	40	
20	22ABGZN	2	4	8	140	35	
21	26ABGZJ	1	4	4	120	30	STOCK
22	25AFGXB	1	7	7	280	40	STOCK
23	24AFGYE	1	7	7	280	40	STOCK
24	15ABGZM	1	4	4	140	35	
25	14AFGYB	4	7	28	280	40	
26	21AFGXC	5	7	35	280	40	
27	30ABGZM	2	4	8	140	35	
28	31ABGZN	2	4	8	140	35	
29	28AFGYB	2	7	14	280	40	
30	29AFGYJ	3	7	21	280	40	
31	27ABGZJ	1	4	4	120	30	STOCK

PENJADWALAN 24 OKTOBER UPDATE 13







14. Update Penjadwalan 27 Oktober 2015

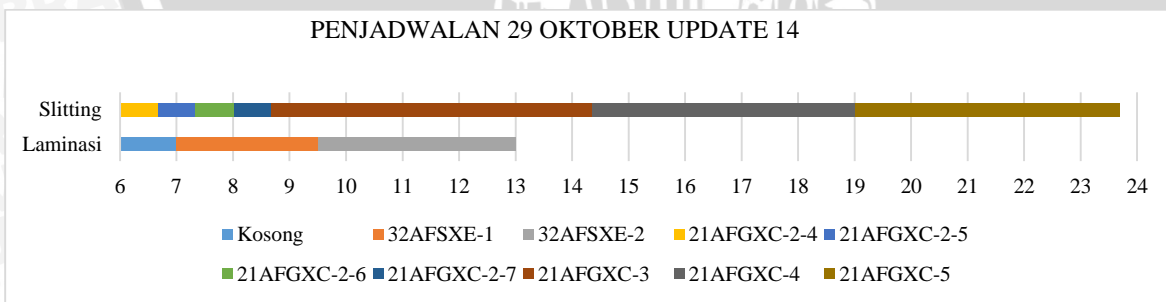
Tabel Penjadwalan Produksi Mesin 1 (Update 14)

No	Nama Job	Due Date	Jumlah Roll	Proses Tiap Roll (menit)	Sisa Roll Awal	Produksi Kebutuhan Aktual	Produksi Akhir	Sisa Roll Akhir	Ketr.
1	1AFSYD	25-Sep	3	180	0.471	3	3		
2	2IFWZN	25-Sep							Non-Mesin 1
3	7ABGZL	2-Oct	2	60	0.340				STOCK
4	6AFGXA	3-Oct	3	150	0.790	3	3		
5	9AFSYD	3-Oct	2	180	0.73	1.5	2	0.5	
6	10AFGXG	5-Oct	5	150	0.876	3.3	4	0.7	
7	5AFGXC	6-Oct	9	150	0.294	8.7	9	0.3	
8	4AFRXB	8-Oct	3	150	0.956				STOCK
9	3AFGXB	8-Oct	3	150	0.948	2.1	3	0.9	
10	11AFSXH	9-Oct	7	150	0.662	7	7		
11	12AFSXH	13-Oct	1	150	0.270	0.7	0	1	STOCK
12	13AFGXG	13-Oct	1	150	0.270	1	1		
13	20IFWZN	13-Oct	6	60	0.8	4.7	5	0.3	Non-Mesin 1
14	19AFSYD	13-Oct	8	180	0.5	7.5	8	0.5	
15	8AFGXC	13-Oct	29	150	0.730	27.976	28		
16	16AFGXE	16-Oct	4	150	0.1				STOCK
17	18ABGZK	16-Oct	2	60	0.1				STOCK
18	17ABGZL	16-Oct	3	60	0.9				STOCK
19	23AFSYF	17-Oct	3	180	0.8		3		
20	22ABGZN	19-Oct	2	60	0.3				STOCK
21	26ABGZJ	19-Oct	60	1	60				STOCK
22	25AFGXB	19-Oct	150	1	150				STOCK
23	24AFGYE	20-Oct	180	1	180				STOCK
24	15ABGZM	20-Oct	60	1	60	0.1	1		
25	14AFGYB	20-Oct	720	4	180	0.9	4		
26	21AFGXC	20-Oct	5	150	0.738		5		
27	30ABGZM	31-Oct	2	60	0.448	1.4	2	0.6	
28	31ABGZN	31-Oct	2	60	0.212		2		
29	28AFGYB	31-Oct	2	180	0.504		2		
30	29AFGYJ	31-Oct	3	180	0.454		3		
31	32AFSXE	30-Oct	2	150	0.864		2		
32	27ABGZJ	2-Nov	1	60	0.702				STOCK

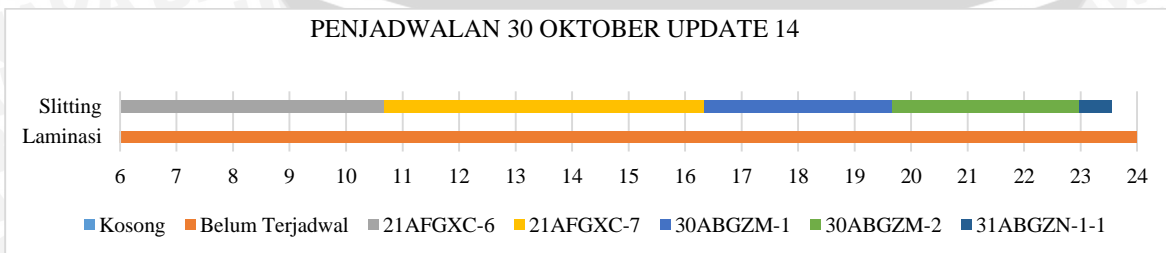
Tabel Penjadwalan Produksi Mesin 2 (Update 14)

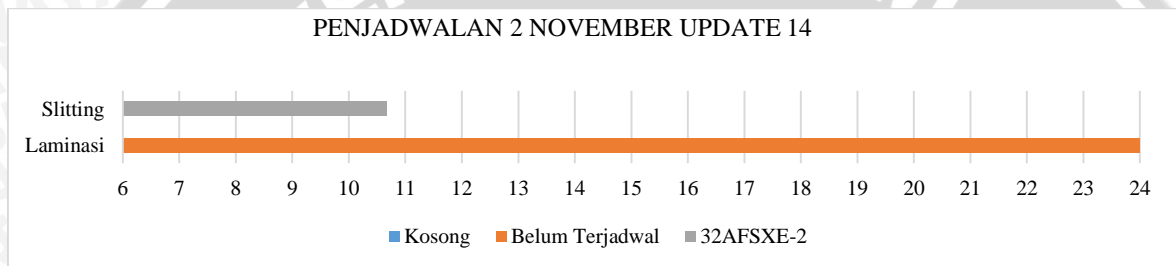
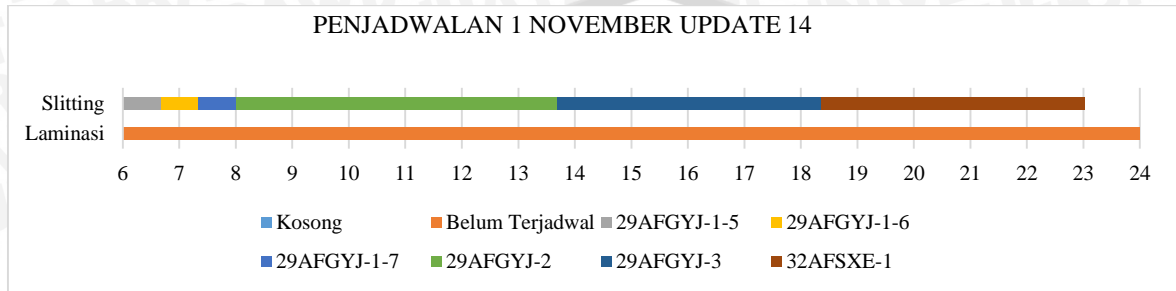
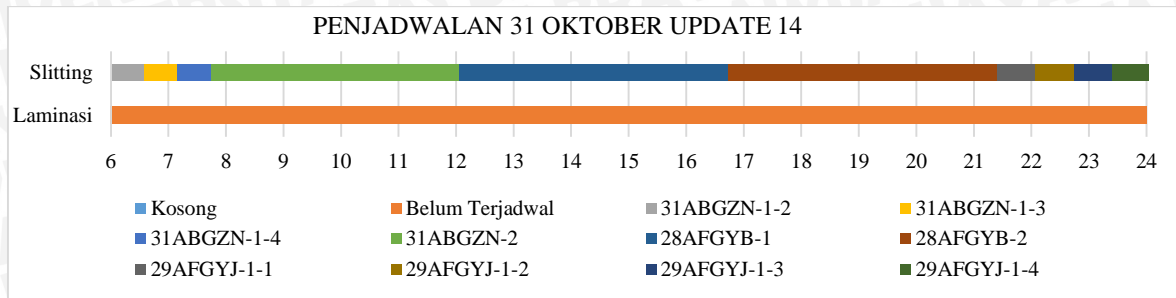
No	Nama Job	Jumlah Roll Besar	Jumlah Roll Kecil Tiap Roll Besar	Jumlah Roll Kecil	Waktu Proses Per Roll Besar (Menit)	Waktu Proses Tiap Roll Kecil (Menit)	Ketr.
1	1AFSYD	3	7	18	280	40	
2	2IFWZN	3	4	12	140	35	
3	7ABGZL	2	7	14	280	40	STOCK
4	6AFGX	3	7	21	280	40	
5	9AFSYD	2	7	14	280	40	
6	10AFGXG	4	7	28	280	40	
7	5AFGXC	9	7	63	280	40	
8	4AFRXB	3	7	21	280	40	STOCK
9	3AFGXB	3	7	21	280	40	
10	11AFSXH	7	7	49	280	40	
11	12AFSXH	1	7		280	40	STOCK
12	13AFGXG	1	6	6	300	50	
13	20IFWZN	5	6	240			
14	19AFSYD	8	6	300			
15	8AFGXC	28	7	196	280	40	
16	16AFGXE	4	7	28	280	40	STOCK
17	18ABGZK	2	4	8	120	30	STOCK
18	17ABGZL	3	4	12	120	30	STOCK
19	23AFSYF	3	7	21	280	40	
20	22ABGZN	2	4	8	140	35	
21	26ABGZJ	1	4	4	120	30	STOCK
22	25AFGXB	1	7	7	280	40	STOCK
23	24AFGYE	1	7	7	280	40	STOCK
24	15ABGZM	1	4	4	140	35	
25	14AFGYB	4	7	28	280	40	
26	21AFGXC	5	7	35	280	40	
27	30ABGZM	2	4	8	140	35	
28	31ABGZN	2	4	8	140	35	
29	28AFGYB	2	7	14	280	40	
30	29AFGYJ	3	7	21	280	40	
31	32AFSXE	2	7	14	280	40	
32	27ABGZJ	1	4	4	120	30	STOCK

PENJADWALAN 29 OKTOBER UPDATE 14



PENJADWALAN 30 OKTOBER UPDATE 14





15. Update Penjadwalan 29 Oktober 2015

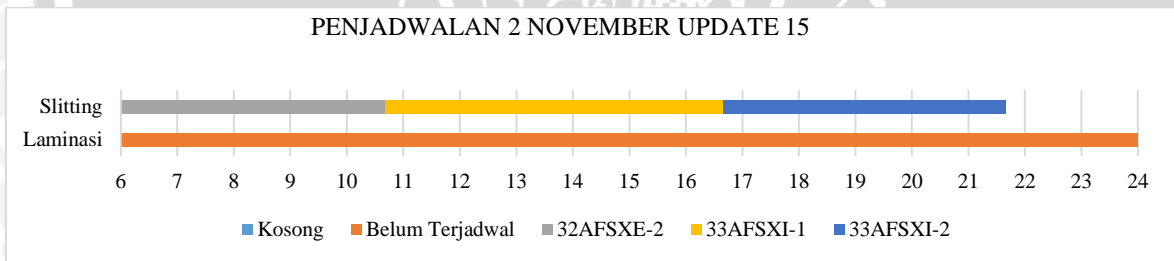
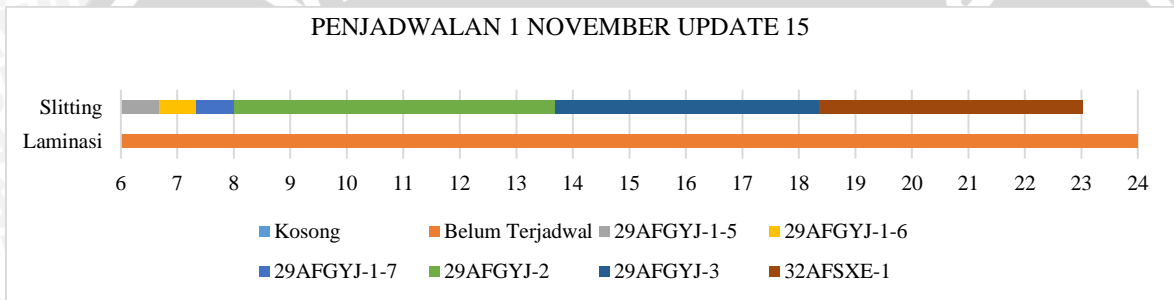
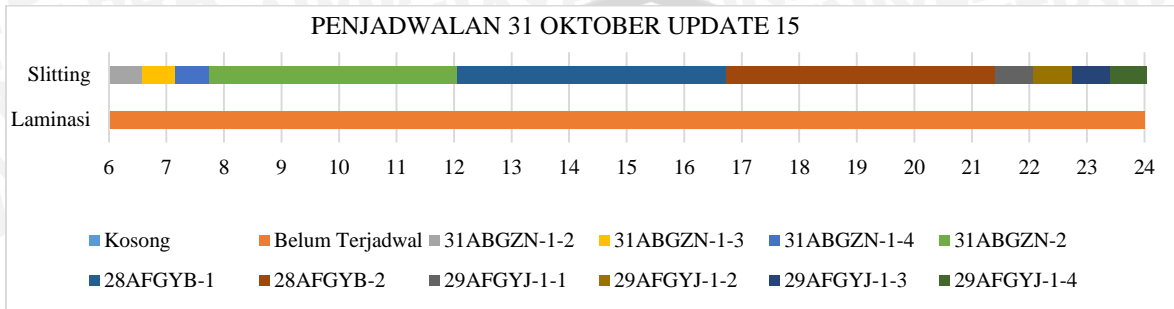
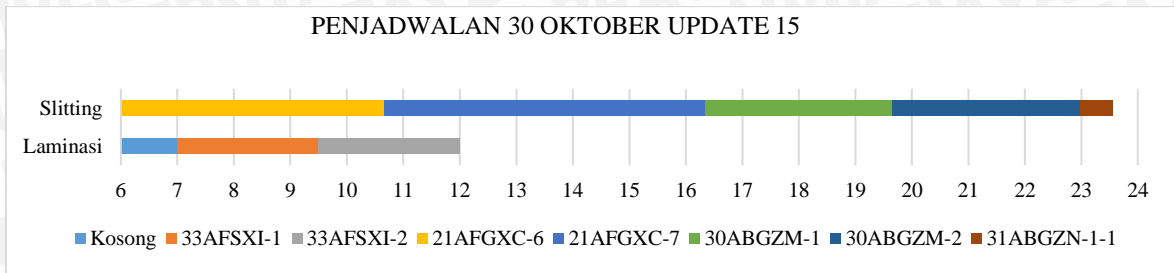
Tabel Penjadwalan Produksi Mesin 1 (Update 15)

No	Nama Job	Due Date	Jumlah Roll	Proses Tiap Roll (menit)	Sisa Roll Awal	Produksi Kebutuhan Aktual	Produksi Akhir	Sisa Roll Akhir	Ketr.
1	1AFSYD	25-Sep	3	180	0.471	3	3		
2	2IFWZN	25-Sep							Non-Mesin 1
3	7ABGZL	2-Oct	2	60	0.340				STOCK
4	6AFGXA	3-Oct	3	150	0.790	3	3		
5	9AFSYD	3-Oct	2	180	0.73	1.5	2	0.5	
6	10AFGXG	5-Oct	5	150	0.876	3.3	4	0.7	
7	5AFGXC	6-Oct	9	150	0.294	8.7	9	0.3	
8	4AFRXB	8-Oct	3	150	0.956				STOCK
9	3AFGXB	8-Oct	3	150	0.948	2.1	3	0.9	
10	11AFSXH	9-Oct	7	150	0.662	7	7		
11	12AFSXH	13-Oct	1	150	0.270	0.7	0	1	STOCK
12	13AFGXG	13-Oct	1	150	0.270	1	1		
13	20IFWZN	13-Oct	6	60	0.8	4.7	5	0.3	Non-Mesin 1
14	19AFSYD	13-Oct	8	180	0.5	7.5	8	0.5	
15	8AFGXC	13-Oct	29	150	0.730	27.976	28		
16	16AFGXE	16-Oct	4	150	0.1				STOCK
17	18ABGZK	16-Oct	2	60	0.1				STOCK
18	17ABGZL	16-Oct	3	60	0.9				STOCK
19	23AFSYF	17-Oct	3	180	0.8		3		
20	22ABGZN	19-Oct	2	60	0.3				STOCK
21	26ABGZJ	19-Oct	60	1	60				STOCK
22	25AFGXB	19-Oct	150	1	150				STOCK

No	Nama Job	Due Date	Jumlah Roll	Proses Tiap Roll (menit)	Sisa Roll Awal	Produksi Kebutuhan Aktual	Produksi Akhir	Sisa Roll Akhir	Ketr.
23	24AFGYE	20-Oct	180	1	180				STOCK
24	15ABGZM	20-Oct	60	1	60	0.1	1		
25	14AFGYB	20-Oct	720	4	180	0.9	4		
26	21AFGXC	20-Oct	5	150	0.738		5		
27	30ABGZM	31-Oct	2	60	0.448	1.4	2	0.6	
28	31ABGZN	31-Oct	2	60	0.212		2		
29	28AFGYB	31-Oct	2	180	0.504		2		
30	29AFGYJ	31-Oct	3	180	0.454		3		
31	32AFSXE	30-Oct	2	150	0.864		2		
32	33AFSXI	29-Oct	2	150	0.414		2		
33	27ABGZJ	2-Nov	1	60	0.702				STOCK

Tabel Penjadwalan Produksi Mesin 2 (Update 15)

No	Nama Job	Jumlah Roll Besar	Jumlah Roll Kecil Tiap Roll Besar	Jumlah Roll Kecil	Waktu Proses Per Roll Besar (Menit)	Waktu Proses Tiap Roll Kecil (Menit)	Ketr.
1	1AFSYD	3	7	18	280	40	
2	2IFWZN	3	4	12	140	35	
3	7ABGZL	2	7	14	280	40	STOCK
4	6AFGXA	3	7	21	280	40	
5	9AFSYD	2	7	14	280	40	
6	10AFGXG	4	7	28	280	40	
7	5AFGXC	9	7	63	280	40	
8	4AFRXB	3	7	21	280	40	STOCK
9	3AFGXB	3	7	21	280	40	
10	11AFSXH	7	7	49	280	40	
11	12AFSXH	1	7	7	280	40	STOCK
12	13AFGXG	1	6	6	300	50	
13	20IFWZN	5	6	240			
14	19AFSYD	8	6	300			
15	8AFGXC	28	7	196	280	40	
16	16AFGXE	4	7	28	280	40	STOCK
17	18ABGZK	2	4	8	120	30	STOCK
18	17ABGZL	3	4	12	120	30	STOCK
19	23AFSYF	3	7	21	280	40	
20	22ABGZN	2	4	8	140	35	
21	26ABGZJ	1	4	4	120	30	STOCK
22	25AFGXB	1	7	7	280	40	STOCK
23	24AFGYE	1	7	7	280	40	STOCK
24	15ABGZM	1	4	4	140	35	
25	14AFGYB	4	7	28	280	40	
26	21AFGXC	5	7	35	280	40	
27	30ABGZM	2	4	8	140	35	
28	31ABGZN	2	4	8	140	35	
29	28AFGYB	2	7	14	280	40	
30	29AFGYJ	3	7	21	280	40	
31	32AFSXE	2	7	14	280	40	
32	33AFSXI	2	6	12	300	50	
33	27ABGZJ	1	4	4	120	30	STOCK



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